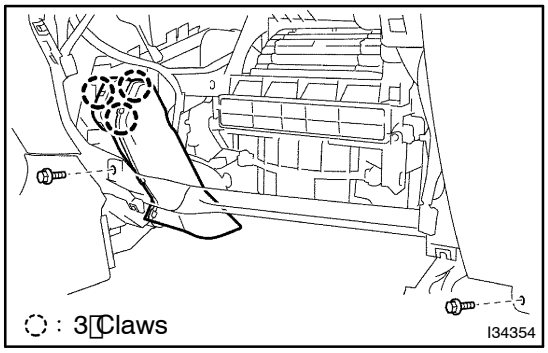
550RX-01

# OVERHAUL

HINT:

COMPONENTS: See page 55–72

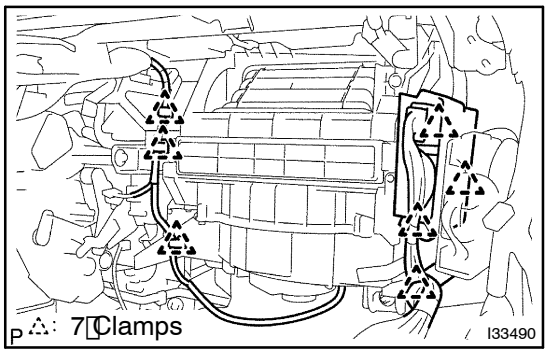
1. **REMOVE FRONT DOOR SCUFF PLATE RH** (See page 71–13)
2. **REMOVE COWL SIDE TRIM BOARD RH** (See page 71–13)
3. **REMOVE INSTRUMENT PANEL UNDER COVER NO.2** (See page 71–13)
4. **REMOVE GLOVE COMPARTMENT DOOR SUB–ASSY** (See page 71–13)
5. **REMOVE INSTRUMENT PANEL ORNAMENT** (See page 71–13)




**6. REMOVE AIR DUCT NO.2**

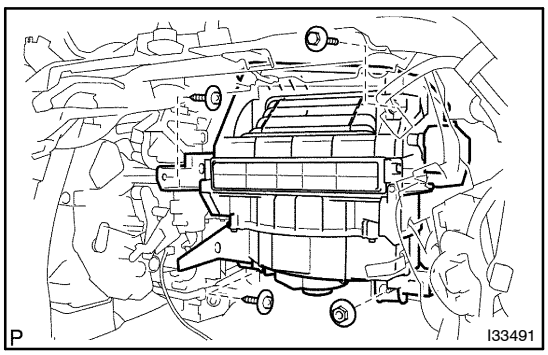
(a) Remove the 2 bolts and disconnect the Instrument panel safety pad sub–assy.

(b) Release the 3 claw fittings and remove the air duct No.2.

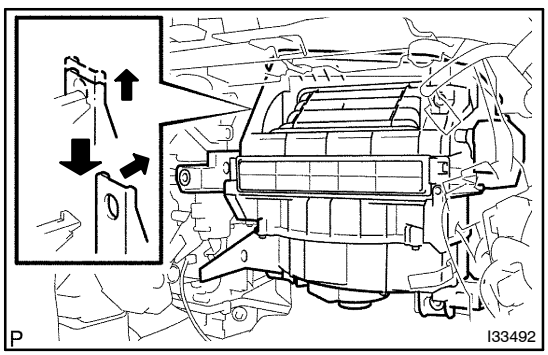



**7. REMOVE BLOWER ASSY**

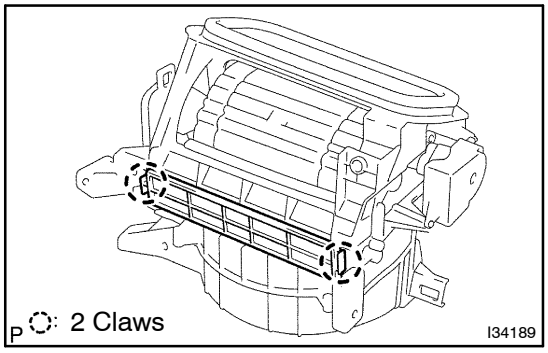
(a) Release the 7 clamps and disconnect the connectors.




(b) Remove the bolt and 2 screws and nut.

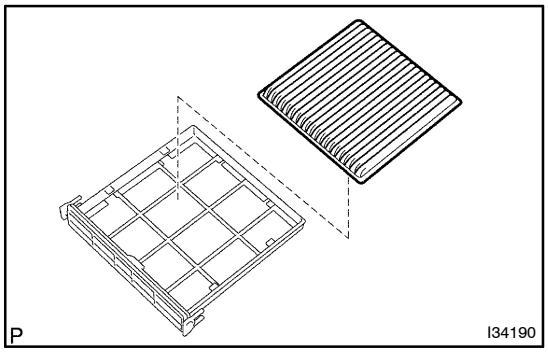



(c) Release the claw fitting and remove the blower assy.




**8. REMOVE AIR FILTER SUB–ASSY**

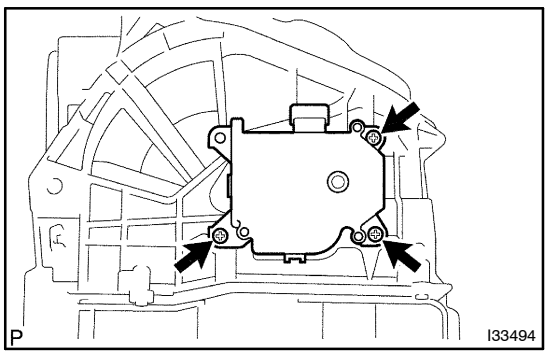
(a) Release the 2 claw fittings and remove the air filter sub–assy.




**9. REMOVE AIR REFINER ELEMENT**

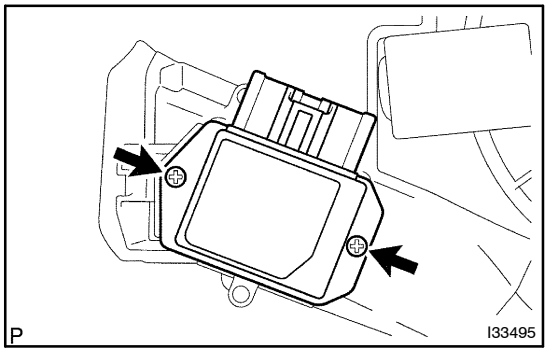
(a) Remove the air refiner element from the air filter cover plate.

**10. REMOVE AIR FILTER COVER PLATE**



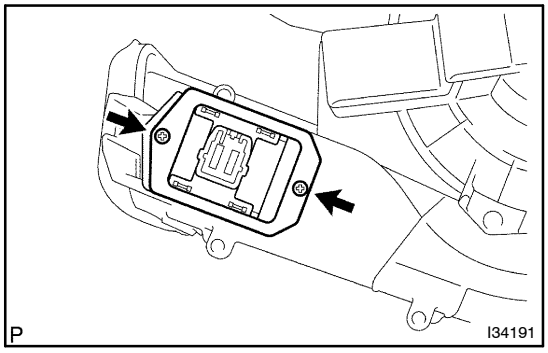

**11. REMOVE DAMPER SERVO SUB–ASSY**

(a) Remove the 3 screws and blower damper servo sub–assy.



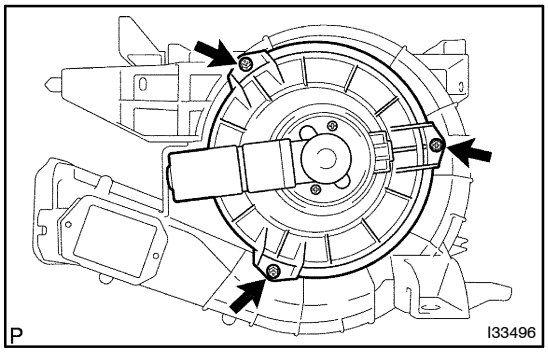

**12. REMOVE BLOWER MOTOR CONTROL (AUTO AIR CONDITIONING)**

(a) Remove the 2 screws and blower motor control.



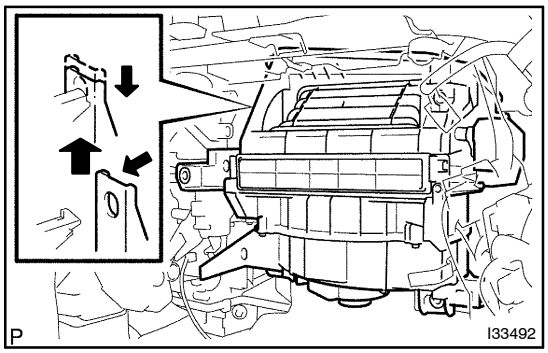

**13. REMOVE BLOWER RESISTOR (MANUAL AIR CONDITIONING)**

(a) Remove the 2 screws and blower resistor.



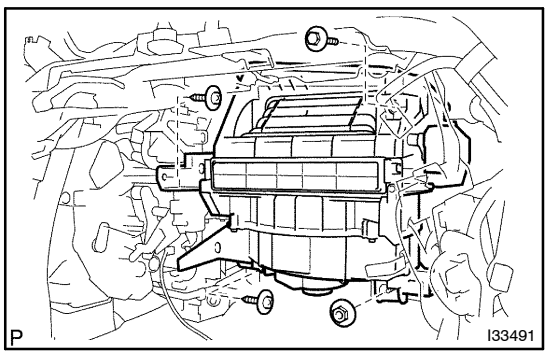

**14. REMOVE COOLING UNIT MOTOR SUB–ASSY W/FAN**

(a) Remove the 3 screws and cooling unit motor sub–assy w/ fan.



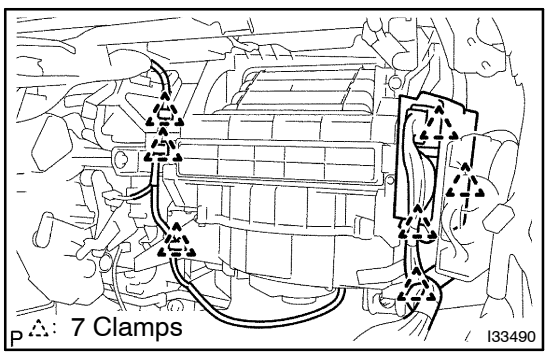

**15. INSTALL BLOWER ASSY**

(a) Install the blower assy with the claw fitting.




(b) Install the bolt, 2 screws and nut.

**Torque:**
**9.8 N·m (100 kgf·cm, 87 in.·lbf) (Bolt)**
**5.4 N·m (55 kgf·cm, 48 in.·lbf) (Nut)**




(c) Install the 7 clamps and connect the connectors.