610BE–01

REPLACEMENT

HINT:

- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
- On the LH side, use the same procedures as on the RH side.

1. DISCONNECT BATTERY NEGATIVE TERMINAL

2. REMOVE FRONT SEAT ASSY (See page 72–10, 72–15 and 72–20)

3. REMOVE FRONT SEAT INNER BELT ASSY RH

(a) Remove the nut and inner belt.

4. REMOVE FRONT SEAT INNER BELT ASSY RH (BENCH TYPE)

(a) Remove the nut and inner belt.

5. REMOVE FRONT SEAT LAP OUTER BELT SUB–ASSY (BENCH TYPE)

(a) Remove the bolt and outer belt.

6. REMOVE FRONT SEAT LAP INNER BELT SUB–ASSY RH (BENCH TYPE)

(a) Remove the bolt and inner belt.

7. REMOVE FRONT DOOR SCUFF PLATE RH (See page 76–58)

8. REMOVE COWL SIDE TRIM BOARD RH (See page 76–58)

9. REMOVE QUARTER SCUFF PLATE INNER RH (See page 76–58)

10. REMOVE REAR DOOR SCUFF PLATE RH (See page 76–58)

11. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH

12. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP RH

13. REMOVE CENTER PILLAR GARNISH LOWER RH

(a) Remove the floor anchor cover.

(b) Remove the garnish (See page 76–58).

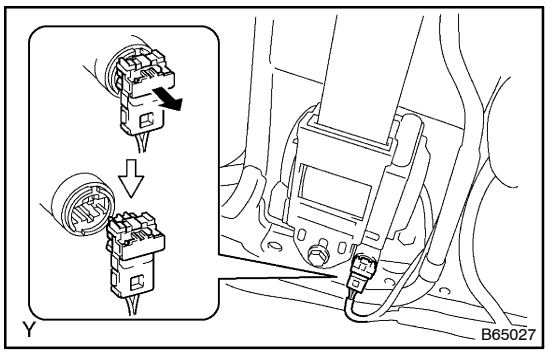
14. REMOVE CENTER PILLAR GARNISH RH (See page 76–58)

15. REMOVE FRONT SEAT OUTER BELT ASSY RH

NOTICE:

- **Removal operation concerning the seat belt with the pretensioner must be started in 90 seconds or more after the ignition switch is turned OFF and the battery negative terminal is disconnected.**
- **Carefully read the notices for the ”pretensioner” in the SRS airbag system and the front seat outer belt assembly.**

(a) Remove the nut and disconnect the outer belt on the shoulder anchor side.



(b) Disconnect the pretensioner connector, as shown in the illustration.

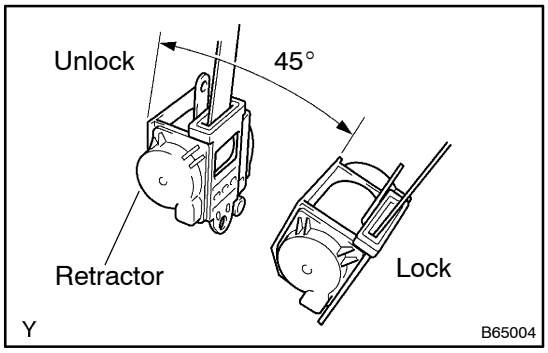
(c) Remove the 2 bolts and outer belt assy.

16. REMOVE FRONT SHOULDER BELT ANCHOR ADJUSTER ASSY

(a) Remove the bolt and anchor adjuster assy.

17. INSTALL FRONT SHOULDER BELT ANCHOR ADJUSTER ASSY

(a) Install the adjuster assy with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)



18. INSTALL FRONT SEAT OUTER BELT ASSY RH

NOTICE:

Do not disassemble the retractor.

(a) Check the degree of tilt when beginning to lock the ELR.
(1) Check that the belt does not lock within 15° of tilt in all the direction but the belt locks over 45° of tilt, when gently moving the retractor installed.

If operation is not as specified, replace the outer belt assy.

(b) Install the retractor with the 2 bolts.
Torque:
8 N·m (80 kgf·cm, 71 in.·lbf) for upper bolt
42 N·m (420 kgf·cm, 31 ft·lbf) for lower bolt

(c) Install the shoulder anchor with the nut.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)

(d) Install the floor anchor with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)

(e) Install the floor anchor cover.

(f) Check the ELR lock.

NOTICE:

The check should be performed with the assembly installed.

(1) Check that the belt locks when pulling out the belt quickly with the belt installed.

If operation is not as specified, replace the outer belt assy.

19. INSTALL FRONT SEAT INNER BELT ASSY RH

(a) Install the inner belt assy with the nut.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)

20. INSTALL FRONT SEAT LAP INNER BELT SUB–ASSY RH (BENCH TYPE)

(a) Install the inner belt with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)

21. INSTALL FRONT SEAT LAP OUTER BELT SUB–ASSY (BENCH TYPE)

(a) Install the outer belt with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)

22. INSTALL FRONT SEAT INNER BELT ASSY RH (BENCH TYPE)

(a) Install the inner belt with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)