610BC–01

REPLACEMENT

HINT:

- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
- On the LH side, use the same procedures as on the RH side.

1. REMOVE REAR NO. 1 SEAT ASSY RH (See page 72–40)

2. REMOVE FRONT DOOR SCUFF PLATE RH (See page 76–54)

3. REMOVE COWL SIDE TRIM BOARD RH (See page 76–54)

4. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH

5. REMOVE BACK DOOR WEATHERSTRIP

6. REMOVE REAR FLOOR MAT SUPPORT PLATE REAR (See page 76–54)

7. REMOVE PACKAGE TRAY TRIM PANEL ASSY

(a) Remove the rear anchor cover.

(b) Remove the bolt and disconnect the rear seat belt assy outer on the floor anchor side.

(c) Remove the trim panel assy (See page 76–54).

8. REMOVE QUARTER INSIDE TRIM BOARD RH (See page 76–54)

9. REMOVE ROOF SIDE GARNISH INNER RH (See page 76–54)

10. REMOVE REAR SEAT BELT ASSY OUTER

(a) Remove the bolt and disconnect the seat belt assy on the floor anchor side.

(b) Remove the bolt and disconnect the seat belt assy on the shoulder anchor side.

(c) Remove the bolt and seat belt assy.

11. REMOVE NO.1 SEAT 3 POINT TYPE BELT ASSY LH

(a) Remove the rear seatback board LH (See page 72–32).

(b) Remove the rear seat shoulder belt cover (See page 72–32).

(c) Remove the nut and No. 1 seat 3 point type belt assy LH on the floor anchor side.

(d) Remove the bolt, nut and No. 1 seat 3 point type belt assy LH.

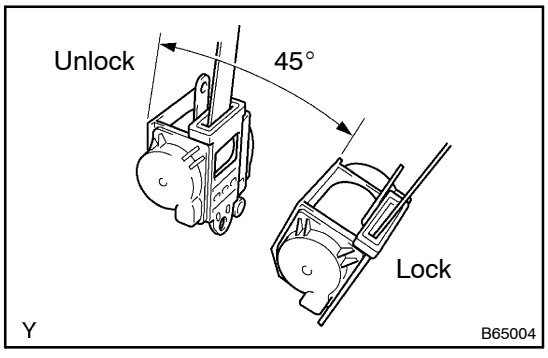
12. REMOVE REAR SEAT BELT ASSY INNER

(a) Remove the bolt or nut and the seat belt assy.

13. INSTALL NO.1 SEAT 3 POINT TYPE BELT ASSY LH

(a) Install the belt assy (retractor) with the bolt and nut.

Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)



(b) Check the degree of tilt when the belt begins to lock the ELR.

(1) Check that the belt does not lock within 15° of tilt in all the direction but the belt locks over 45° of tilt, when gently moving the retractor installed.

If operation is not as specified, replace the belt assy.

(c) Install the belt assy (floor anchor side) with the nut.

Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)

(d) Check the ELR lock.

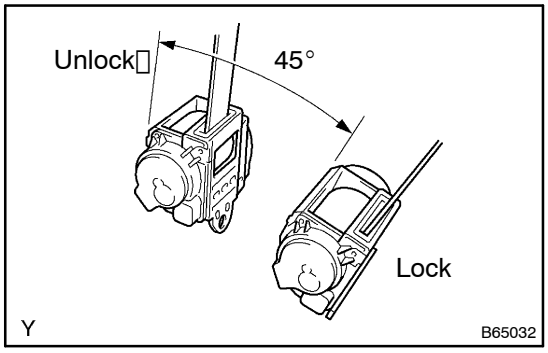
NOTICE:

The check should be performed with the assembly installed.

14. INSTALL REAR SEAT BELT ASSY INNER

(a) Install the seat belt assy inner with the bolt.

Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)



15. INSTALL REAR SEAT BELT ASSY OUTER

NOTICE:

Do not disassemble the retractor.

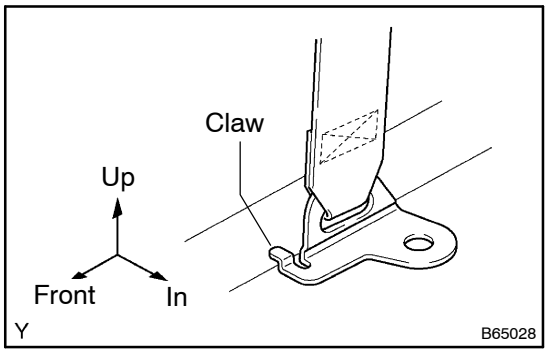
(a) Check the degree of tilt when the belt begins to lock the ELR.

(1) Check that the belt does not lock within 15° of tilt in all the direction but the belt locks over 45° of tilt, when gently moving the retractor installed.

If operation is not as specified, replace the belt assy.

(b) Install the belt assy on the retractor side with the bolt.

Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)



(c) Install the belt assy on the floor anchor side with the bolt.

Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)

NOTICE:

Do not make the anchor part run onto the protrusion part of the floor panel.

(d) Check the ELR lock.

NOTICE:

The check should be performed with the assembly installed.

(1) Check that the belt locks when pulling out the belt quickly with the belt installed.

If operation is not as specified, replace the belt assy outer.

(e) Check the fastening function of the child restraint system.

NOTICE:

The check should be performed with the assembly installed.

(1) Check that the belt cannot be pulled out any more but can be rewound after the belt is fully pulled out.

(2) Check that the belt can be pulled out and rewound after the belt is fully rewound.

If operation is not as specified, replace the belt assy.

16. INSTALL REAR NO. 1 SEAT ASSY RH (See page 72–40)