610BA–01

REPLACEMENT

HINT:

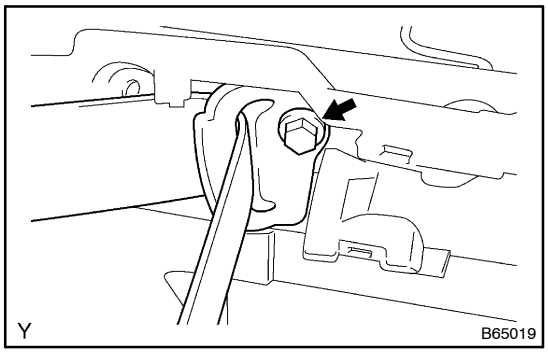
- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
- On the LH side, use the same procedures as on the RH side.

1. **REMOVE REAR NO.2 SEAT ASSY** **(See page 72–46)**
2. **REMOVE ROOF HEADLINING ASSY** **(See page 76–58)**
3. **REMOVE REAR NO.2 SEAT BELT ASSY OUTER RH**

(a) Remove the floor anchor cover.
(b) Remove the bolt and disconnect the seat belt assy on the floor anchor side.
(c) Remove the bolt and disconnect the seat belt assy on the shoulder anchor side.
(d) Remove the bolt and seat belt assy.

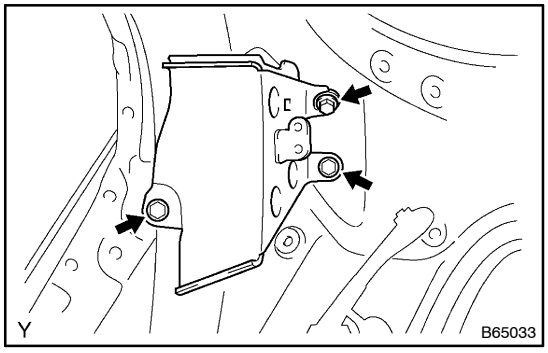
4. **REMOVE REAR NO.2 SEAT BELT SUB ASSY INNER**

(a) Remove the nut and the rear seat belt sub–assy inner.



5. **REMOVE REAR NO.2 SEAT BELT ASSY 3 POINT TYPE**

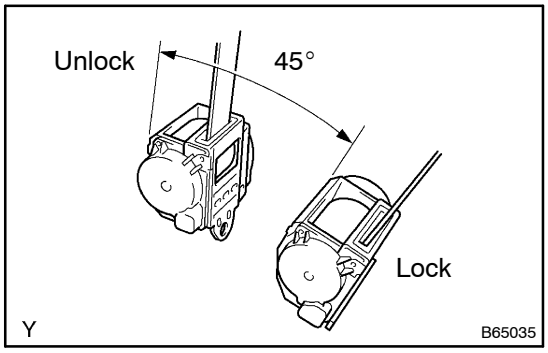
(a) Remove the bolt from the roof headlining trim rear.
(b) Remove the 2 bolts and roof headlining trim rear.
(c) Remove the bolt and door control receiver.



(d) Remove the 3 bolts and seat shoulder belt guide center.
(e) Remove the bolt and seat belt assy 3 point type.

6. **INSTALL REAR NO.2 SEAT BELT ASSY 3 POINT TYPE**

(a) Install the seat belt assy (retractor) with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)

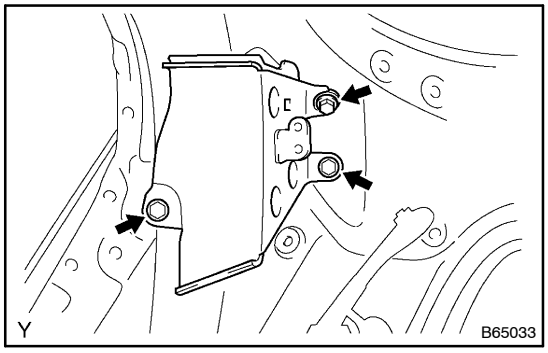


(b) Check the degree of tilt when the belt begins to lock the ELR.
(1) Check the belt does not lock within 15° of tilt in all the direction but the belt locks over 45° of tilt, when gently moving the retractor installed.

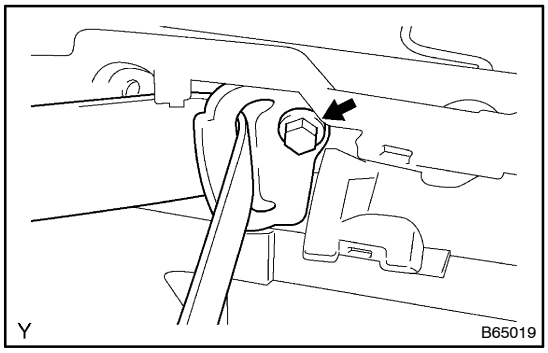
If operation is not as specified, replace the seat belt assy.

(c) Check the ELR lock.

NOTICE:
The check should be performed with the assembly installed.

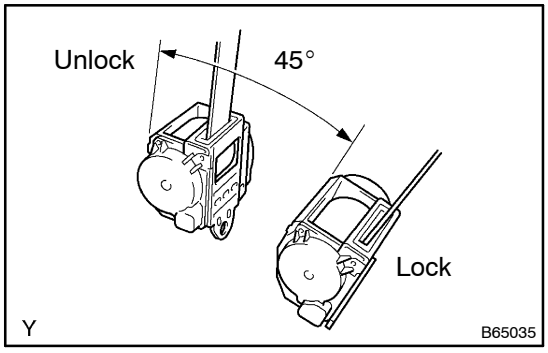


(d) Install the seat shouler belt guide center with the 3 bolts.
Torque: 7 N·m (70 kgf·cm, 62 in.·lbf)
(e) Install the roof headlining trim rear with the 2 bolts.
Torque: 7 N·m (70 kgf·cm, 62 in.·lbf)
(f) Install the door control receiver with the bolt.

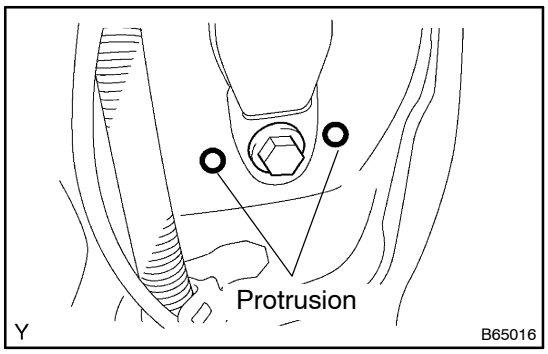


(g) Install the seat belt assy (shoulder anchor side) with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)

7. INSTALL REAR NO.2 SEAT BELT SUB ASSY INNER
(a) Install the seat belt sub–assy with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)



8. INSTALL REAR NO.2 SEAT BELT ASSY OUTER RH
NOTICE:
Do not disassemble the retractor.
(a) Check the degree of tilt when the belt begins to lock the ELR.
(1) Check that the belt does not lock within 15° of tilt in all the direction but the belt locks over 45° of tilt, when gently moving the retractor installed.
If operation is not as specified, replace the belt assy.
(b) Install the belt assy on the retractor side with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)



(c) Install the belt assy on the floor anchor side with the bolt.
Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)
NOTICE:
Do not make the anchor part run onto the protrusion part of the floor panel.
(d) Check the ELR lock.
NOTICE:
The check should be performed with the assembly installed.

(1) Check that the belt locks when pulling out the belt quickly with the belt installed.

If operation is not as specified, replace the belt assy.

9. **INSTALL ROOF HEADLINING ASSY (See page 76–58)**

10. **INSTALL REAR NO.2 SEAT ASSY (See page 72–46)**