720FF–01

# OVERHAUL

**CAUTION:**

- **Wear the gloves, because the cutting surface of the seatback frame and seat adjuster may injure your hand.**

HINT:

- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
- On the RH side, use the same procedures as on the LH side.

**1. REMOVE FRONT SEAT ASSY LH**

(a) Remove the headrest.

(b) Using a screwdriver, pry out the 4 seat track covers.

HINT:

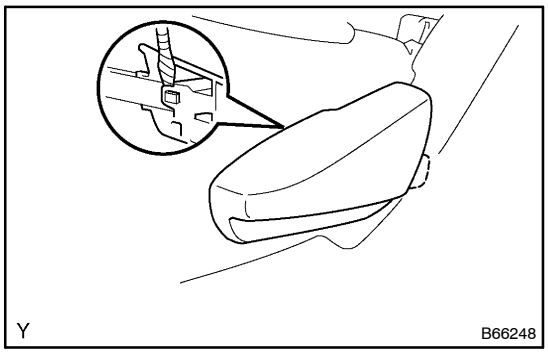
Tape the screwdriver tip before use.

(c) Disconnect the connectors under the seat.

(d) Remove the 4 bolts and seat assy.

**NOTICE:**

**Be careful not to damage the body.**

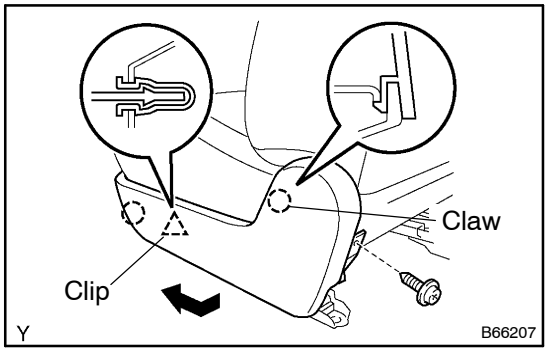



**2. REMOVE RECLINING ADJUSTER RELEASE HANDLE LH**

(a) Using a screwdriver, pry out the reclining adjuster release handle.

HINT:

Tape the screwdriver tip before use.




**3. REMOVE FRONT SEAT CUSHION SHIELD LH**

(a) Remove the screw.

(b) Using a screwdriver, disengage the 2 claws and clip, and remove the cushion shield.

HINT:

Tape the screwdriver tip before use.

**4. REMOVE FRONT SEAT CUSHION SHIELD INNER LH**

(a) Remove the 2 screws and cushion shield.

**5. REMOVE FRONT SEAT INNER BELT ASSY LH**

(a) Remove the nut and inner belt assy.

**6. REMOVE FRONT SEAT HINGE KNOB**

**7. REMOVE FRONT SEAT HINGE COVER LH**

(a) Remove the 2 screws and hinge cover.

**8. REMOVE FRONT SEAT CUSHION SHIELD LOWER LH**

(a) Remove the 2 screws and cushion shield.

**9. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER**

(a) Disengage the hook, and remove the seat cushion cover together with the pad.

(b) Remove the hog rings and seat cushion cover from the pad.

**10. REMOVE SEAT BRACKET ASSY INNER LH**

(a) Remove the 4 bolts, seat bracket assy.

(b) Remove the bolt and armrest assy.

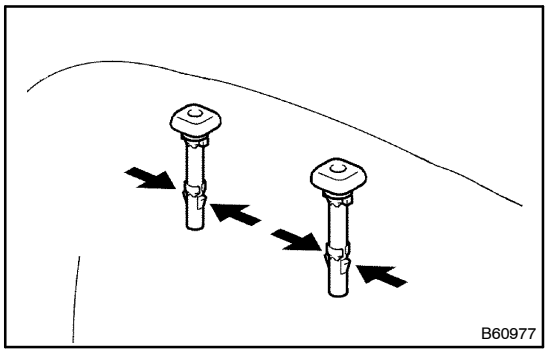
**11. REMOVE FRONT SEAT BACK SIDE COVER SUB–ASSY LH**

(a) Disengage the hook, and remove the seatback cover together with the pad.

(b) Remove the seatback cover from the pad.

**12. REMOVE CENTER SEAT HINGE COVER LH**

(a) Remove the screw and hinge cover.




**13. REMOVE SEPARATE TYPE FRONT SEAT BACK COVER**

(a) Remove the 2 headrest supports.

(b) Remove the hog rings and seatback cover together with the pad.

(c) Remove the hog rings and seatback cover from the pad.

**14. REMOVE FRONT SEAT ADJUSTER SUB–ASSY LH**

(a) Remove the 2 screws and the 2 reclining adjuster inside covers LH.

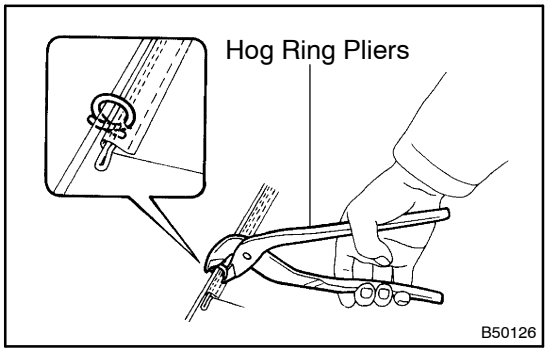
(b) Remove the 2 screws and the 2 reclining adjuster inside covers RH.

**15. INSTALL SEPARATE TYPE FRONT SEAT BACK COVER**

(a) Install the seatback pad.

(b) Cover the top of the seatback pad with the seatback cover.

(c) Install the 2 headrest supports.




(d) Using hog ring pliers, completely install the seatback cover with new hog rings to the seatback pad.

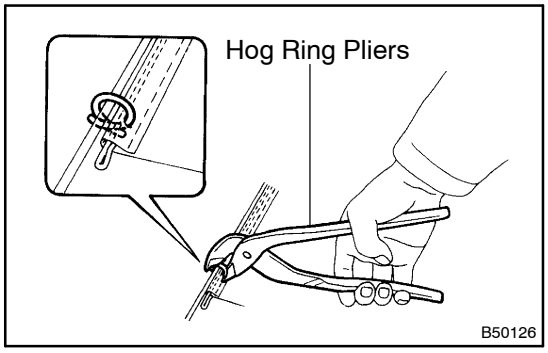
**NOTICE:**

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to prevent wrinkles as little as possible.**

**16. INSTALL SEAT BRACKET ASSY INNER LH**

(a) Install the armrest assy with the bolt.
**Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)**

(b) Install the seat bracket assy with the 4 bolts.
**Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)**




**17. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER**

(a) Using hog ring pliers, completely install the seat cushion cover with new hog rings to the seat cushion pad.

**NOTICE:**

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to prevent wrinkles as little as possible.**

**18. INSTALL FRONT SEAT INNER BELT ASSY LH**

(a) Install the inner belt assy with the nut.
**Torque: 42 N·m (420 kgf·cm, 31 ft·lbf)**

**19. INSTALL FRONT SEAT ASSY LH**

(a) Place the seat in the cabin.

**NOTICE:**

**Be careful not to damage the body.**

(b) Connect the connectors under the seat.

(c) Install the seat assy with the 4 bolts.
**Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)**

(d) Install the 4 seat track covers.

(e) Install the headrest.

(f) When sliding the seat, check that the both sides of the adjuster will lock simultaneously.

HINT:

Check that the seat adjuster locks.