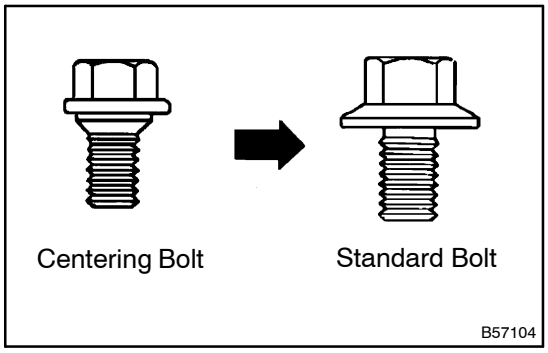
750IR–01

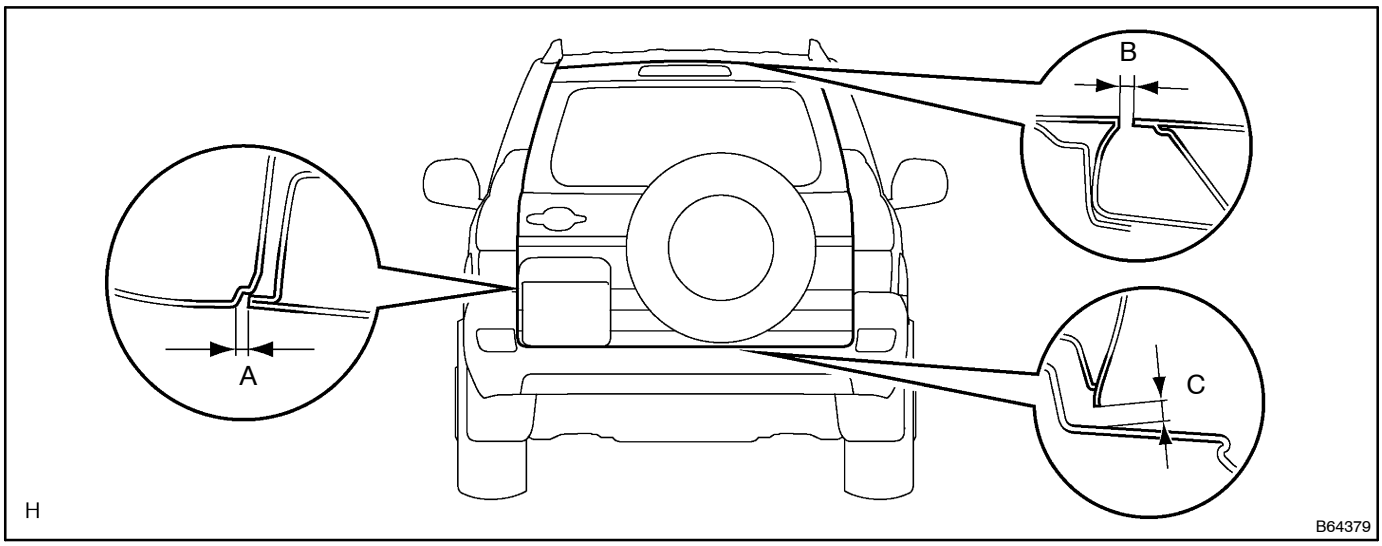
ADJUSTMENT



HINT:
Since a centering bolt is used as a door hinge set bolt on the body side and door side, the door can not be adjusted with them on. Substitute a bolt with a washer for the centering bolt.

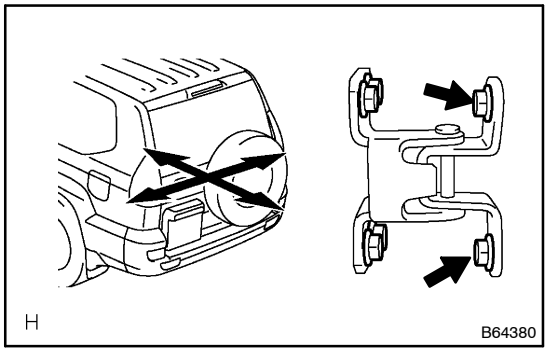
1. INSPECT BACK DOOR PANEL SUB–ASSY

(a) Check that the clearance is within the standard value.



Standard:

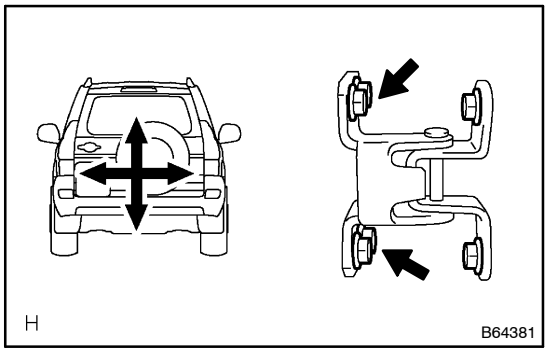
A	6.0 ± 1.5 mm (0.236 ± 0.059 in.)
B	7.6 ± 1.5 mm (0.299 ± 0.059 in.)
C (w/ Spare tire)	15.3 ± 1.5 mm (0.602 ± 0.059 in.)
C (w/o Spare tire)	15.4 ± 1.5 mm (0.606 ± 0.059 in.)



2. ADJUST BACK DOOR PANEL SUB–ASSY

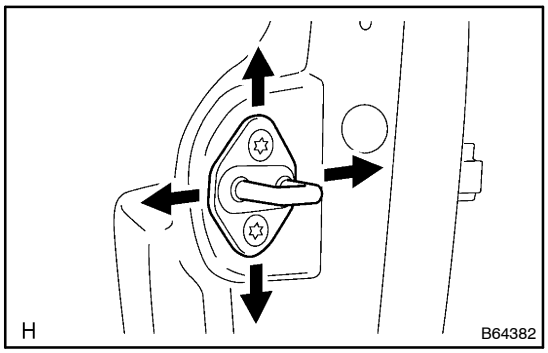
(a) Adjust the door horizontally and forward/rearward by loosening the body side hinge nuts.

(b) Tighten the body side hinge bolts after the adjustment.
Torque: 26 N·m (265 kgf·cm, 19 ft·lbf)



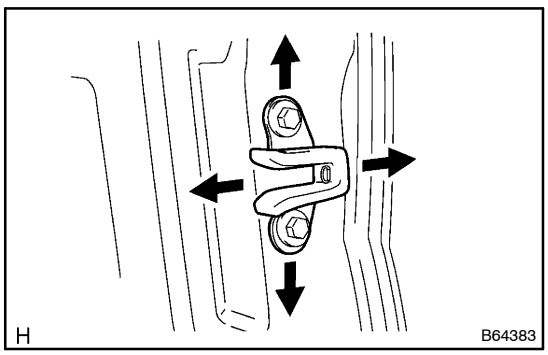
(c) Horizontally and vertically adjust the door by loosening the door side hinge bolts.

(d) Tighten the door side hinge bolts after the adjustment.
Torque: 26 N·m (265 kgf·cm, 19 ft·lbf)



(e) Adjust the striker position by slightly loosening the striker mounting screws and hitting the striker with a plastic–faced hammer.

(f) Tighten the striker mounting screws after the adjustment.
Torque: 23 N·m (235 kgf·cm, 17 ft·lbf)



(g) Adjust the side female stopper so that the door can be opened/closed smoothly, as shown in the illustration.

(h) Tighten the side female stopper after the adjustment.
Torque: 7.0 N·m (71 kgf·cm, 62 in.·lbf)