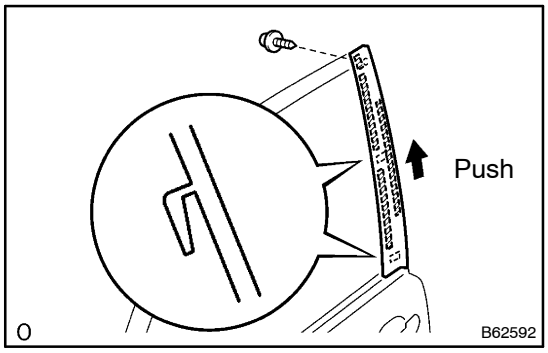
FRONT DOOR WINDOW FRAME MOULDING REAR LH

760Q5–01

REPLACEMENT

HINT:

On the RH side, use the same procedure as on the LH side.



1. REMOVE FRONT DOOR WINDOW FRAME MOULDING REAR LH

(a) Remove the screw.

(b) Using a heat light, heat the moulding to 40 – 60°C (104 – 140°F).

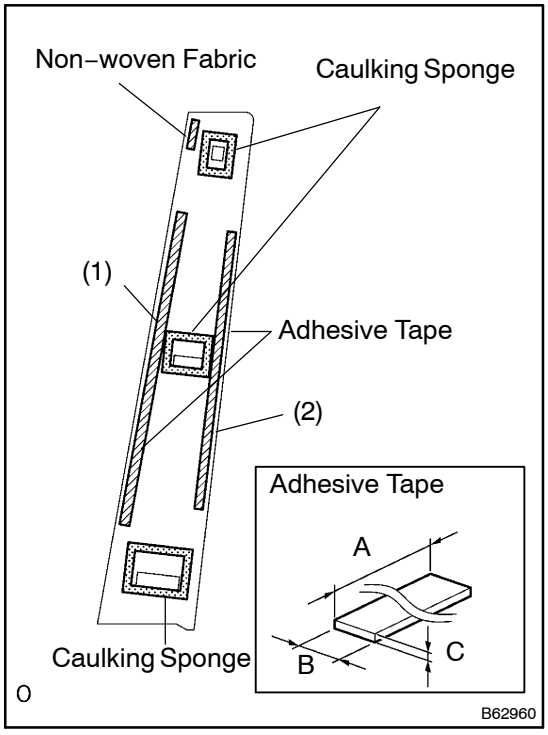
NOTICE:

Do not heat the moulding excessively.

(c) Slide the moulding upward to remove the moulding.

NOTICE:

- **If reusing the moulding, take care not to damage the moulding.**



2. INSTALL FRONT DOOR WINDOW FRAME MOULDING REAR LH

(a) Using a shop rag, remove the adhesive tape from the moulding.

(1) Clean the contact surface of the body with shop rag saturated with white gasoline.

(b) Clean the outer circumference of the moulding with white gasoline.

(c) Apply new adhesive tape to the moulding, as shown in the illustration.

Dimension:

A	(1) 330 mm (12.992 in.), (2) 265.0 mm (10.433 in.)
B	5.0 mm (0.197 in.)
C	(1) 0.8 mm (0.031 in.), (2) 1.2 mm (0.197 in.)

(d) Using a heat light, heat the body and moulding.

Heating temperature:

Body	40 – 60°C (104 – 140°F)
Moulding	20 – 30°C (68 – 86°F)

NOTICE:

Do not heat the body and moulding excessively.

(e) Remove the moulding release sheet from the moulding face.

HINT:

Be careful for dirt or foreign objects not to stick to the adhered part when releasing off the moulding release sheet.

(f) Engage the 2 claws and install the moulding with the screw.

NOTICE:

Do not apply excessive force onto the moulding, but steady pressure with your thumbs.