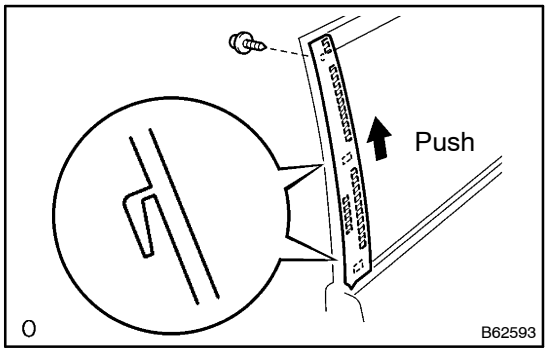
REAR DOOR WINDOW FRAME MOULDING FRONT LH

760Q9–01

REPLACEMENT

HINT:

On the RH side, use in the same procedure as on the LH side.



1. REMOVE REAR DOOR WINDOW FRAME MOULDING FRONT LH

(a) Remove the screw.

(b) Using a heat light, heat the moulding to 40 – 60°C (104 – 140°F).

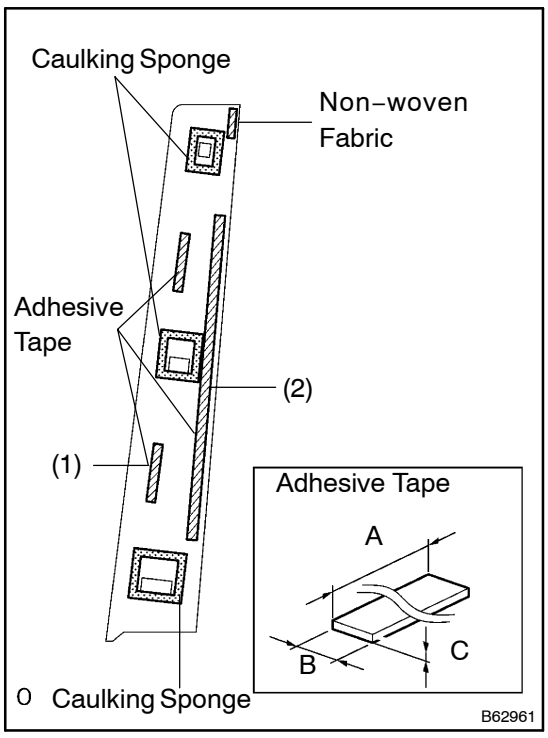
NOTICE:

Do not heat the moulding excessively.

(c) Slide the moulding upward to remove the moulding.

NOTICE:

If reusing the moulding, take cake not to damage the moulding.



2. INSTALL REAR DOOR WINDOW FRAME MOULDING FRONT LH

(a) Using a shop rag, remove the adhesive tape from the moulding.

(1) Clean the contact surface of the body with a of shop rag saturated with white gasoline.

(b) Clean the outer circumference of the moulding with white gasoline.

(c) Apply new adhesive tape to the moulding, as shown in the illustration.

Dimension:

A	(1) 50.0 mm (1.969 in.), (2) 330 mm (12.992 in.)
B	5.0 mm (0.197 in.)
C	(1) 1.2 mm (0.047 in.), (2) 0.8 mm (0.031 in.)

(d) Using a heat light, heat the body and moulding.

Heating temperature:

Body	40 – 60°C (104 – 140°F)
Moulding	20 – 30°C (68 – 86°F)

NOTICE:

Do not heat the body and moulding excessively.

(e) Remove the moulding release sheet from the moulding face.

HINT:

Be careful for dirt or foreign objects not to stick to the adhered part when releasing the moulding release sheet.

(f) Engage the 2 claws and install the moulding with the screw.

NOTICE:

Do not apply excessive force onto the moulding, but steady pressure with your thumbs.