LUBRICATION

SERVICE DATA

03148–01

Rotor tip clearance	Standard	0.110 – 0.240 mm (0.0043 – 0.0095 in.)
	Maximum	0.250 mm (0.0098 in.)
Rotor body clearance	Standard	0.100 – 0.175 mm (0.0039 – 0.0069 in.)
	Maximum	0.300 mm (0.0118 in.)
Rotor side clearance	Standard	0.030 – 0.090 mm (0.0012 – 0.0035 in.)
	Maximum	0.150 mm (0.0059 in.)