0315N–01

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
Starter commutator end frame assy x Starter drive housing assy		6.0	61	53 in.·lbf
Starter drive housing assy x Repair service starter kit		7.5	76	66 in.·lbf
Lead wire x Repair service starter kit		10	102	7.4
Generator rectifier end frame x Drive end frame		4.5	46	39 in.·lbf
Generator holder w/ rectifier x Drive end frame		2.0	20	18 in.·lbf
Generator regulator assy x Generator holder w/ rectifier		2.0	20	18 in.·lbf
Generator brush holder assy x Generator holder w/ rectifier		2.0	20	18 in.·lbf
Rear end cover x Generator rectifier end frame	Nut	4.4	45	39 in.·lbf
	Bolt	3.9	40	35 in.·lbf
Terminal insulator x Generator holder w/ rectifier		4.1	42	36 in.·lbf
Generator pulley x Generator rotor assy		111	1,125	81