0314T–01

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Engine rear oil seal retainer x Cylinder block		13	130	10
Timing gear case x Cylinder block		23	230	17
Oil strainer x Cylinder block		18	180	13
Oil strainer x Timing gear case		21	210	15
Oil pan x Cylinder block		18	180	13
Oil pan x Timing gear case		18	180	13
Oil pan x Engine rear oil seal retainer		18	180	13
Water pump x Timing gear case		23	230	17
Timing belt idler No. 2 x Timing gear case		33	340	24
Timing belt idler No. 1 x Timing gear case	12 mm head	19	195	14
Cylinder head x Cylinder block	1st 2nd 3rd	78 Turn 90° Turn 90°	800 Turn 90° Turn 90°	58 Turn 90° Turn 90°
Camshaft bearing cap x Cylinder head		25	255	18
Camshaft oil seal retainer x Cylinder head		18	185	13
Timing belt No. 2 cover x Cylinder head		18	185	13
Camshaft timing pulley x Camshaft		98	1,000	72
Cylinder head cover x Cylinder head		12	120	9
Taper screw plug No. 1 x Cylinder block		20	200	14
Water drain cock x Cylinder block		49	500	36
Cylinder block oil orifice x Cylinder block		11	110	8
Oil nozzle x Cylinder block		26	260	18
Crankshaft bearing cap x Cylinder block		105	1,050	77
Connecting rod cap x Connecting rod	1st 2nd	54 Turn 90°	550 Turn 90°	40 Turn 90°