0315P–01

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
Starter yoke assy x Starter housing		12.7	130	9 in.·lbf
Magnet starter switch assy x Starter housing		9.3	95	82 in.·lbf
Terminal C wire x Magnet starter switch assy		5.9	60	52 in.·lbf
Rectifier end frame x Drive end frame		4.5	46	40 in.·lbf
Generator holder w/ rectifier x Drive end frame		2.9	30	26 in.·lbf
Regulator x Generator holder w/ rectifier		2.0	20	18 in.·lbf
Brush holder assy x Generator holder w/ rectifier		2.0	20	18 in.·lbf
Rear end cover x Rectifier end frame	Nut	4.4	45	39 in.·lbf
	Bolt	3.8	39	34 in.·lbf
Terminal insulator x Generator holder w/ rectifier		4.1	42	36 in.·lbf
Cord clamp x Rectifier end frame		4.5	46	40 in.·lbf
Vacuum pump x Drive end frame		7.8	80	69 in.·lbf