0313Y–01

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Output shaft rear bearing retainer x Intermediate plate	18	185	13
Idler gear shaft stopper x Intermediate plate	17	175	13
Reverse shift arm bracket x Intermediate plate	18	185	13
Gear shift fork No.1 x Gear shift fork shaft No.1	20	200	14
Gear shift fork No.3 x Gear shift fork shaft No.4	20	200	14
Shift detent ball spring seat No.2 x Intermediate plate	19	190	14
Shift detent ball spring seat No.1 x Intermediate plate	19	190	14
Bearing retainer front x Manual transmission case	17	175	12
Transfer adapter x Manual transmission case	37	380	27
Clutch housing x Manual transmission case	37	380	27
Manual transmission case x Clutch release cylinder	12	120	9
Back up lamp switch assy x Manual transmission case	37	380	27
Release fork support x Manual transmission case	37	380	27
Drain plug sub–assy x Manual transmission case	37	380	27
Manual transmission filler plug x Manual transmission case	37	380	27
Transfer adapter w/ head straight screw plug x Transfer adapter	19	190	14
Shift & Select lever x Shift lever housing	38	390	28
Shift detent ball spring seat No.1 x Transfer adapter	19	190	14
Floor shift control shift lever retainer x Transfer adapter	18	185	13
Reverse restrict pin assy x Transfer adapter	28	290	21
Gear shift fork No.2 x Gear shift fork shaft No.2	20	200	14