0315K–01

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
Starter assy (2.2kw)				
Starter yoke assy x Starter housing		12.7	130	9 in.·lbf
Magnetic starter switch assy x Starter housing		9.3	95	82 in.·lbf
Terminal C wire x Magnetic starter switch assy		5.9	60	52 in.·lbf
Starter assy (2.7kw)				
Commutator end frame assy x Brush holder		3.6	37	32 in.·lbf
Commutator end frame x Magnet Starter Switch		9.3	95	82 in.·lbf
Starter drive housing assy x Magnetic Starter Switch		9.3	95	82 in.·lbf
Lead wire x Terminal C of starter		24	245	18
Generator assy (70A)				
Rear end cover x Generator holder w/ rectifier	Screw	2.0	20	18 in.·lbf
	Bolt	3.9	40	35 in.·lbf
0Generator rectifier end frame x Generator drive end frame	Nut	4.5	46	39 in.·lbf
0	Nut with cord clip	5.4	55	47 in.·lbf
0Generator regulator x Generator holder w/ rectifier		2.0	20	18 in.·lbf
0Generator brush holder assy x Generator holder w/ rectifier		2.0	20	18 in.·lbf
0Generator rear end cover x Generator rectifier end frame		4.4	45	39 in.·lbf
0Terminal insulator x Generator holder w/ rectifier		4.1	42	36 in.·lbf
0Generator pulley x Generator rotor assy		111	1,125	81
Generator assy (80A)				
Generator rectifire end frame x Drive end frame	Nut A	4.5	46	39 in.·lbf
	Nut B	5.4	55	47 in.·lbf
Rectifire holder x Rectifire end frame		2.9	30	26 in.·lbf
Generator regulator x Generator holder w/ rectifier		2.0	20	18 in.·lbf
Brush holder x Rectifier holder		2.0	20	18 in.·lbf
Rear end cover x Rectifier end frame	Nut	4.4	45	39 in.·lbf
	Bolt	3.9	39	35 in.·lbf
Generator pulley x Rotor		111	1,133	82