0305X–02

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Transmission housing x Transmission case	14 mm	34	350	25
	17 mm	57	580	42
Extension housing x Transmission case (A340E)		36	370	27
Rear Adapter Transfer x Transmission case (A340F A343F)		34	350	25
Packing lock pawl bracket x Transmission case		7.4	75	65 in.·lbf
O/D support sub–assy x Transmission case		25	260	19
Oil pump x Transmission case		22	220	16
Oil pump body x Stator shaft		10	100	7
Valve body x Transmission case		10	100	7
Oil strainer x Valve body		10	100	7
Oil pan x Transmission case		7.4	75	65 in.·lbf
Drain plug		20	205	15
Transmission revolution sensor x Transmission case		5.4	55	48 in.·lbf
Speed sensor x Transmission case		5.4	55	48 in.·lbf
Transmission wire x Transmission case		5.4	55	48 in.·lbf
Transmission solenoid x Valve body assy		6.4	65	56 in.·lbf
Transmission solenoid x Valve body assy		10	100	7
Line pressure control sorenoid x Valve body assy		6.4	65	56 in.·lbf
Control shaft lever LH x Parking lock pawl shaft		16	160	12
Temperature No.2 senser x Oil cooler tube union		24	250	18
Oil cooler tube Union x Transmission case		29	300	22
Transmission case plug x Transmission case		5.4	55	48 in.·lbf
Park/Neutral position switch assy	Bolt	13	130	9
	Nut	6.9	70	61 in.·lbf
Throttle cable (A343F 3RZ–FE)		5.4	55	48 in.·lbf
breather hose x Transmission housing (A340E A343F)		7.4	75	65 in.·lbf
Temperature sensor x Transmission case (A343F)		15	160	11