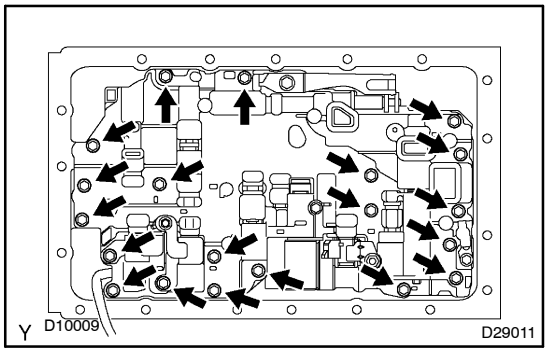
400W4–01

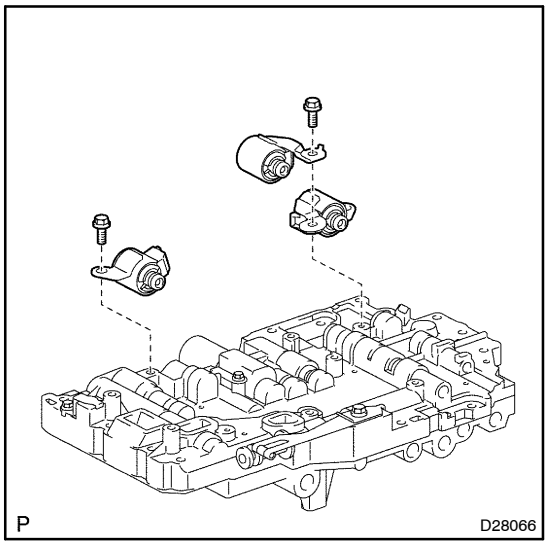
OVERHAUL



1. REMOVE TRANSMISSION VALVE BODY ASSY

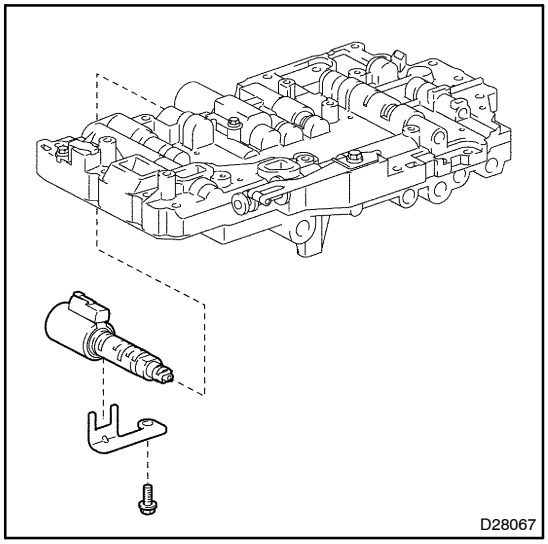
(a) Remove the 20 bolts.

(b) Remove the valve body assy.



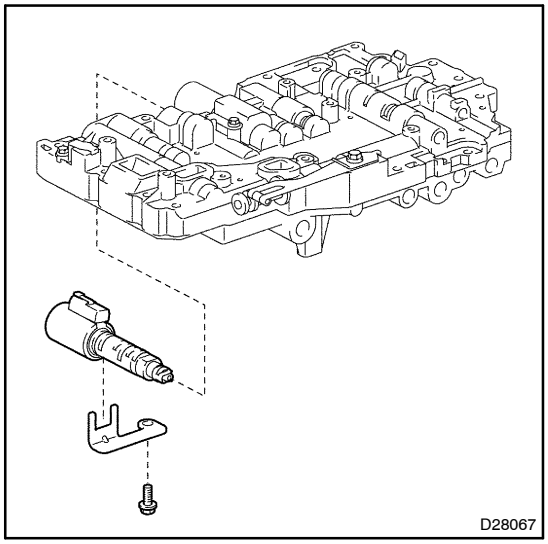
2. REMOVE TRANSMISSION SOLENOID ASSY

(a) Remove the 2 bolts and the transmission solenoid assy.



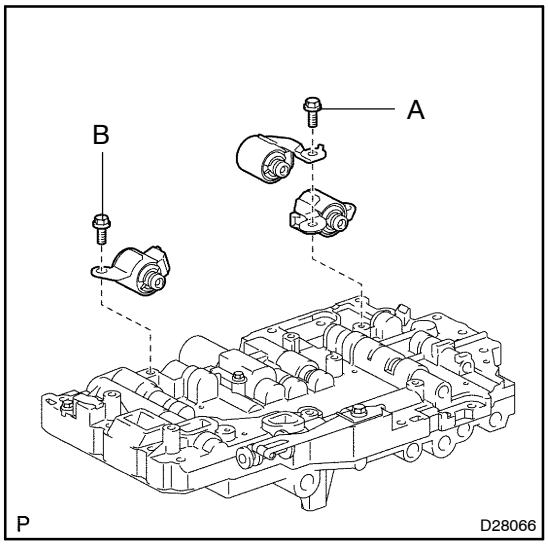
3. REMOVE LINE PRESSURE CONTROL SOLENOID ASSY

(a) Remove the bolt and the pressure control solenoid.



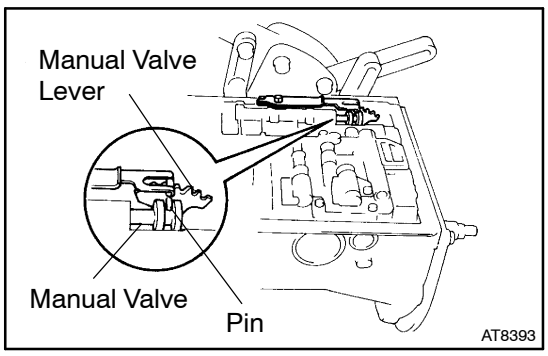
4. INSTALL LINE PRESSURE CONTROL SOLENOID ASSY

(a) Install the bolt and the pressure control solenoid.
Torque: 6.4 N·m (65 kgf·cm, 56 in.·lbf)



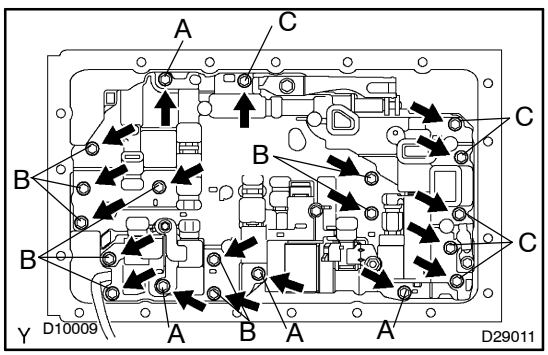
5. INSTALL TRANSMISSION SOLENOID ASSY

(a) Install the 2 bolts and the transmission solenoid assy.
Torque:
A: 6.4 N·m (65 kgf·cm, 56 in.·lbf)
B: 10 N·m (100 kgf·cm, 7 ft·lbf)



6. INSTALL TRANSMISSION VALVE BODY ASSY

(a) Align the groove of the manual valve with the pin of the lever.



(b) Install the 20 bolts.
10 N·m (100 kgf·cm, 7 ft·lbf)
Bolt length:
Bolt A: 23 mm (0.91 in.)
Bolt B: 28 mm (1.10 in.)
Bolt C: 36 mm (1.42 in.)