TOYOTA SERVICE BULLETIN

Group: 08 No.: 03 Date: Mar, 17

Model: Prado 150

Subject: Corrections to Repair Manual RM24N1E

Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

Section	Title	Paragraph
EXTERIOR PANELS / TRIM	REAR BUMPER	COMPONENTS
		REMOVAL
		INSTALLTION

The revised pages listed above are attached.

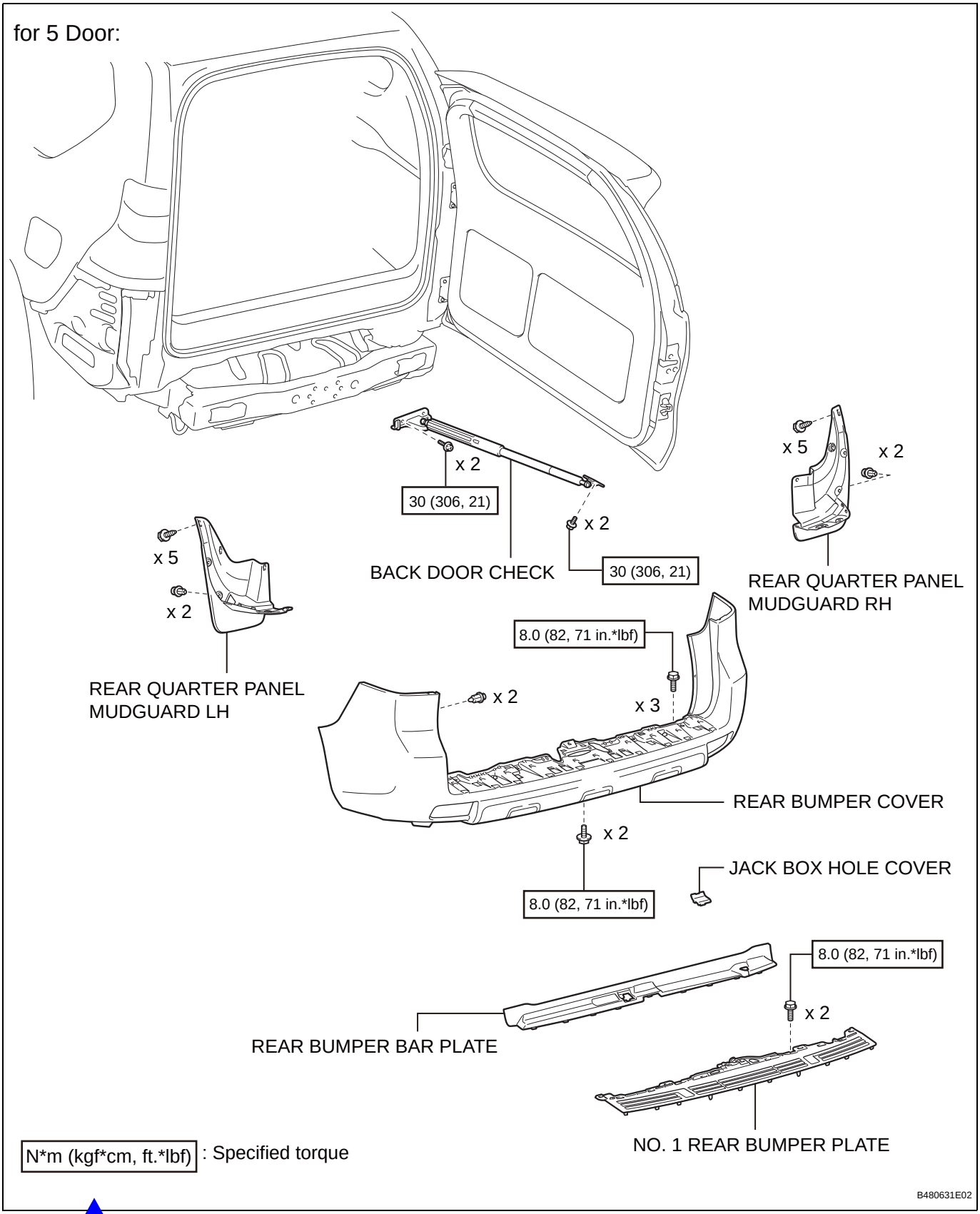
(The corrected parts are indicated by arrows.)

This bulletin does not cause the Flat Rate Manual to be changed

© 2017 Toyota Motor Corporation Australia Limited A.B.N. 64 009 686 097
All rights reserved. This material may not be reproduced or copied, in whole or part, without the written permission of Toyota Motor Corporation Australia Limited, 155 Bertie Street, Port Melbourne, Victoria.

REAR BUMPER

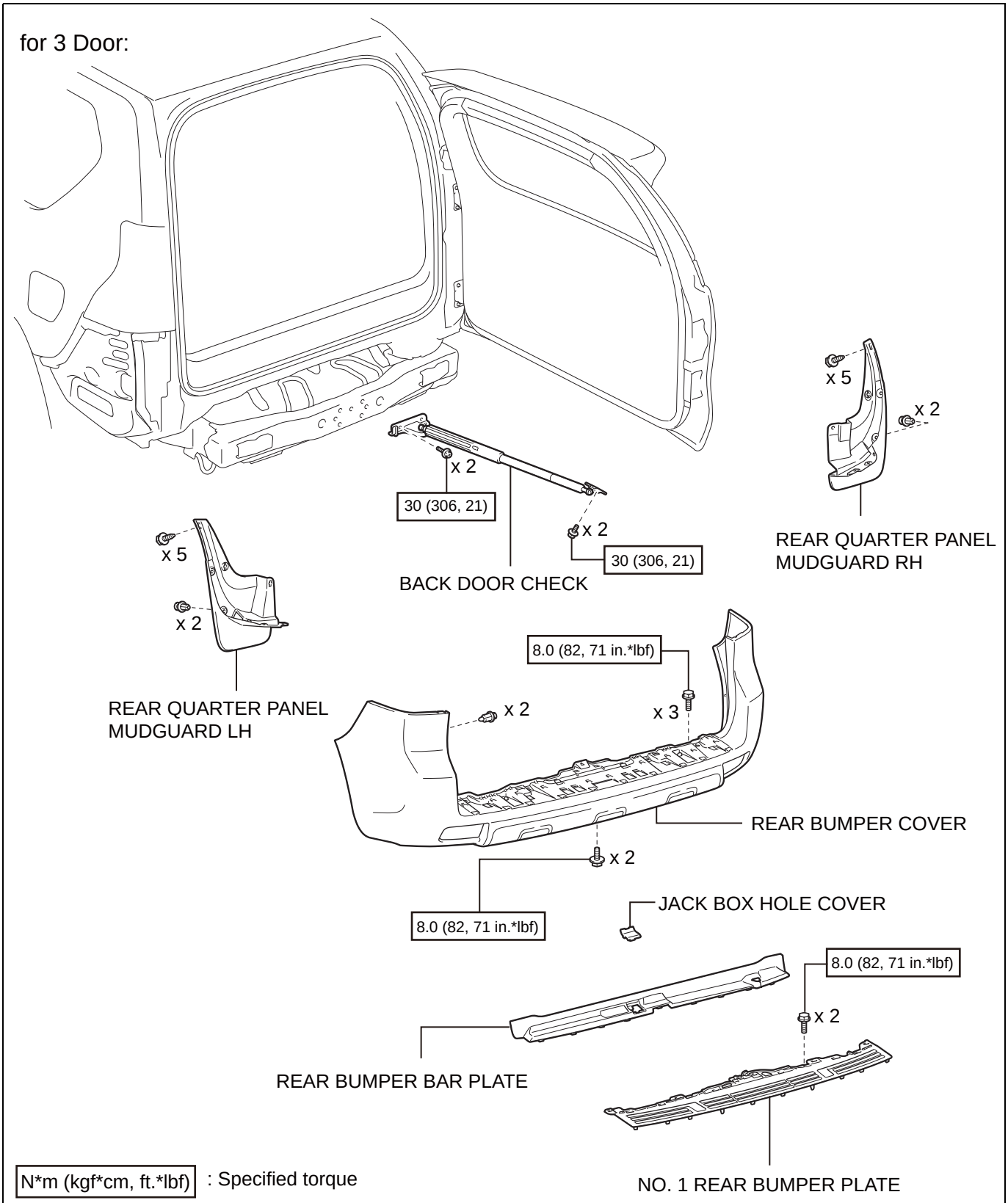
COMPONENTS



[Corrected]

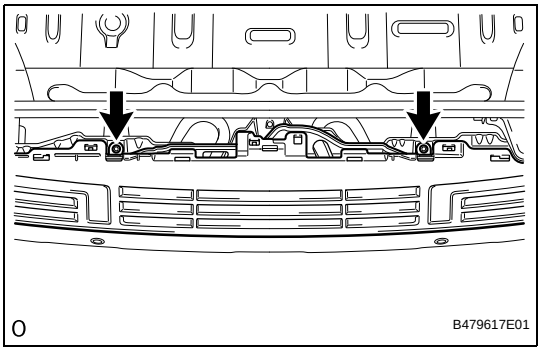
© 2017 Toyota Motor Corporation Australia Limited A.B.N. 64 009 686 097
All rights reserved. This material may not be reproduced or copied, in whole or part, without the written permission of Toyota Motor Corporation Australia Limited, 155 Bertie Street, Port Melbourne, Victoria.

EXTERIOR PANELS / TRIM – REAR BUMPER

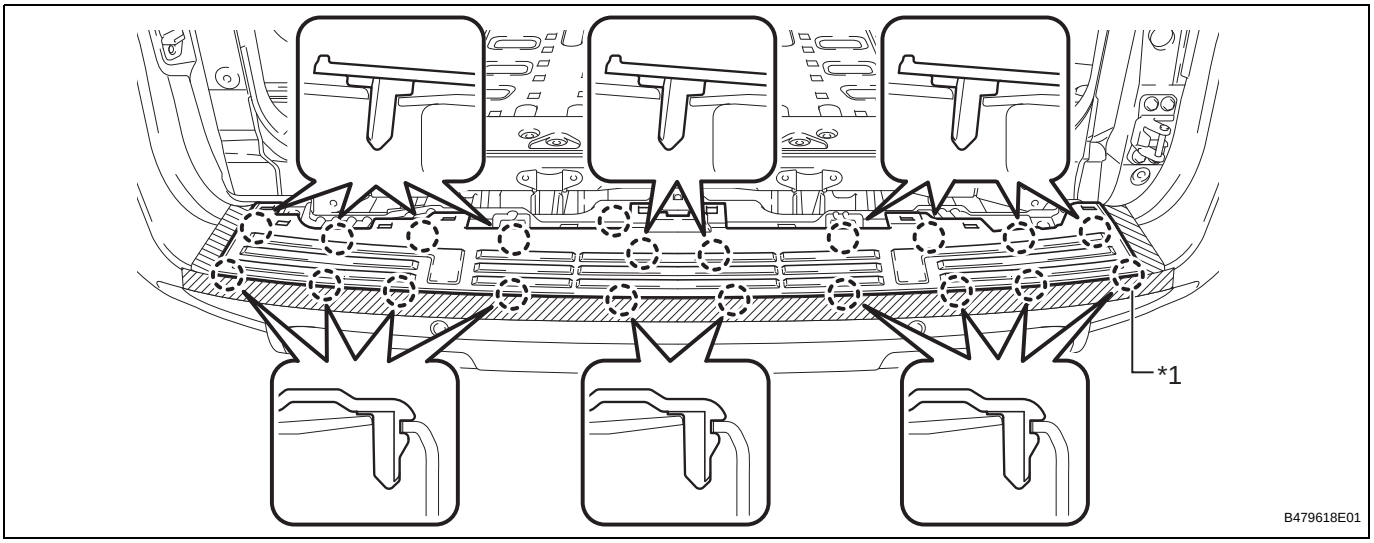


[Corrected]

© 2017 Toyota Motor Corporation Australia Limited A.B.N. 64 009 686 097
All rights reserved. This material may not be reproduced or copied, in whole or part, without the written permission of Toyota Motor Corporation Australia Limited, 155 Bertie Street, Port Melbourne, Victoria.



(b) Remove the 2 bolts.
(c) Detach the 21 claws and remove the No. 1 rear bumper plate.



Text in Illustration

*1	Protective Tape	-	-

[Corrected]

6. REMOVE REAR QUARTER PANEL MUDGUARD LH (See page)

7. REMOVE REAR QUARTER PANEL MUDGUARD RH
HINT:
Use the same procedure described for the LH side.

8. REMOVE REAR BUMPER COVER (for 5 Door)
(a) Put protective tape around the rear bumper cover.
(b) Remove the 2 clips and 5 bolts.
(c) Detach the 14 claws.
(d) w/ TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:
Disconnect the 4 connectors.
(e) w/ TOYOTA Parking Assist-sensor System, w/o Rear Fog Light:
Disconnect the 2 connectors.
(f) w/o TOYOTA Parking Assist-sensor System, w/ Rear Fog Light:
Disconnect the 2 connectors.

© 2017 Toyota Motor Corporation Australia Limited A.B.N. 64 009 686 097
All rights reserved. This material may not be reproduced or copied, in whole or part, without the written permission of Toyota Motor Corporation Australia Limited, 155 Bertie Street, Port Melbourne, Victoria.

ET

(b) w/ TOYOTA Parking Assist-sensor System, w/o Fog Light:
Connect the 2 connectors.
(c) w/o TOYOTA Parking Assist-sensor System, w/ Fog Light:
Connect the 2 connectors.
(d) Attach the 14 claws to install the rear bumper cover.
(e) Install the 5 bolts and 2 clips.
Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

13. **INSTALL REAR BUMPER COVER (for 3 Door)**
(a) w/ TOYOTA Parking Assist-sensor System, w/ Fog Light:
Connect the 4 connectors.
(b) w/ TOYOTA Parking Assist-sensor System, w/o Fog Light:
Connect the 2 connectors.
(c) w/o TOYOTA Parking Assist-sensor System, w/ Fog Light:
Connect the 2 connectors.
(d) Attach the 10 claws to install the rear bumper cover.
(e) Install the 5 bolts and 2 clips.
Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

14. **INSTALL REAR QUARTER PANEL MUDGUARD LH (See page)**

15. **INSTALL REAR QUARTER PANEL MUDGUARD RH**
HINT:
Use the same procedure described for the LH side.

16. **INSTALL NO. 1 REAR BUMPER PLATE**

[Corrected]

(a) Attach the 21 claws to install the No. 1 rear bumper plate.
(b) Install the 2 bolts.
Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

17. **INSTALL BACK DOOR CHECK (See page)**

18. **INSTALL REAR BUMPER BAR PLATE**
(a) Attach the 14 claws to install the rear bumper bar plate.

19. **INSTALL JACK BOX HOLE COVER**
(a) Attach the 2 claws to install the jack box hole cover.

20. **INSTALL PINTLE HOOK ASSEMBLY (w/ Pintle Hook)**
(a) Install the pintle hook with the 4 bolts and 4 nuts.
Torque: 81 N*m (826 kgf*cm, 60 ft.*lbf)
(b) For vehicles with a spare tire installed to the underbody, install the spare tire.

© 2017 Toyota Motor Corporation Australia Limited A.B.N. 64 009 686 097
All rights reserved. This material may not be reproduced or copied, in whole or part, without the written permission of Toyota Motor Corporation Australia Limited, 155 Bertie Street, Port Melbourne, Victoria.