TOYOTA
SERVICE BULLETIN
Group: 08 No.: 08 Date: May, 17

Model: Prado 150

Subject: Corrections to Repair Manual RM24N1E

Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

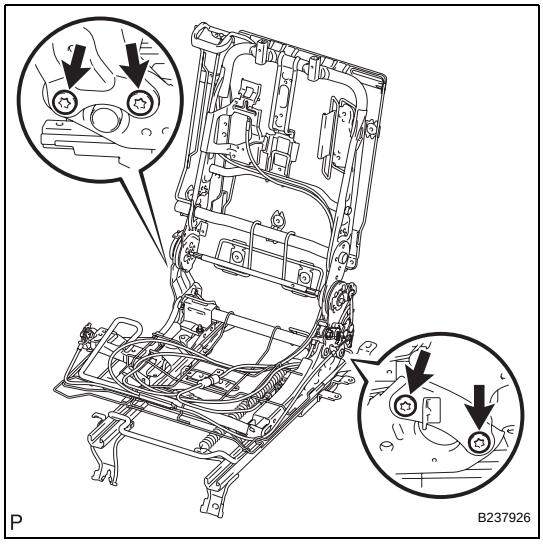
Section	Title	Paragraph
SEAT	REAR NO. 1 SEAT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type RH Side)	DISASSEMBLY
		REASSEMBLY

The revised pages listed above are attached.

(The corrected parts are indicated by arrows.)

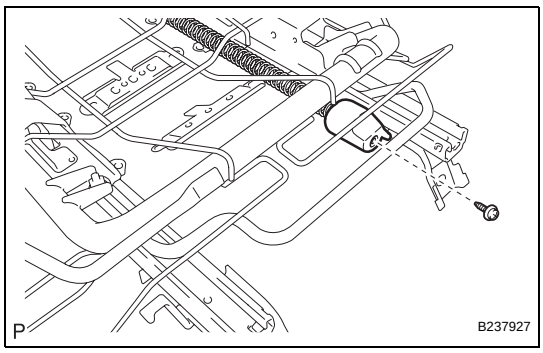
This bulletin does not cause the Flat Rate Manual to be changed

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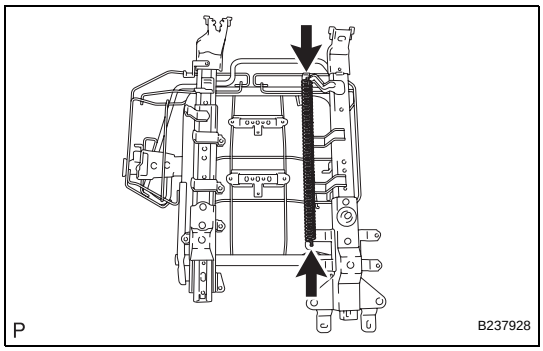
36. REMOVE REAR SEATBACK FRAME SUB-ASSEMBLY RH [Corrected]

(a) Using a T40 "TORX" socket wrench, remove the 4 "TORX" bolts and rear seatback frame sub-assembly RH.



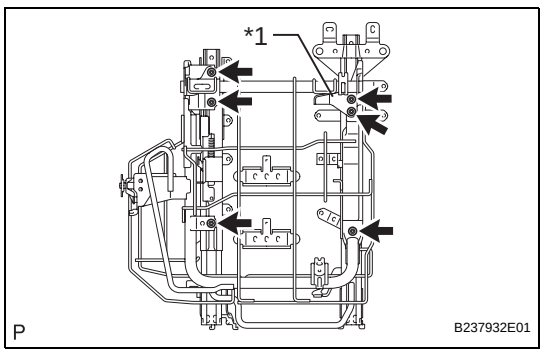
37. REMOVE REAR SEAT COVER

(a) Remove the screw and rear seat cover.



38. REMOVE REAR SEAT CUSHION SPRING

(a) Detach the 2 hooks and remove the rear seat cushion spring.



39. REMOVE REAR SEAT CUSHION FRAME SUB-ASSEMBLY RH

(a) Remove the 6 nuts and rear seat cushion frame sub-assembly RH together with the No. 1 seat leg plate.

Text in Illustration

*1	No. 1 Seat Leg Plate

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5. **INSTALL REAR SEATBACK FRAME SUB-ASSEMBLY RH**
   (a) Temporarily install the rear seatback frame sub-assembly RH with the 4 "TORX" bolts.
   (b) Using a T40 "TORX" socket wrench, tighten the 4 "TORX" bolts. [Corrected]
   Torque: 29 N*m (296 kgf*cm, 21 ft.*lbf)

6. **INSTALL REAR SEATBACK LOCK PLATE LH**
   (a) Install the rear seatback lock plate LH with the nut.
   Torque: 18 N*m (184 kgf*cm, 13 ft.*lbf)
   (b) Attach the 2 cable clamps and connect the cable.

7. **INSTALL REAR SEAT CUSHION SET PLATE**
   (a) Install the rear seat cushion set plate with the 2 nuts.
   Torque: 18 N*m (184 kgf*cm, 13 ft.*lbf)

8. **INSTALL REAR SEAT WIRE RH (w/ Seat Heater System)**
   (a) Attach the clamp to install the rear seat wire RH to the rear seat cushion frame sub-assembly RH.
   (b) Attach the claw to connect the rear seat wire connector to the rear seat upper track rail sub-assembly RH.

9. **INSTALL SEAT HEATER CONTROL SUB-ASSEMBLY (w/ Seat Heater System) (See page)**

10. **INSTALL REAR NO. 2 SEAT RECLINING CONTROL CABLE**
    (a) Install the rear No. 2 seat reclining control cable.
    (b) Attach the cable clamp and connect the rear No. 2 seat reclining control cable.

11. **INSTALL REAR SEAT RECLINING CONTROL CABLE**
    (a) Install the rear seat reclining control cable.
    (b) Attach the 2 cable clamps and connect the rear seat reclining control cable.
    (c) Install 3 new cable ties.

12. **INSTALL REAR SEATBACK SPRING DAMPER (w/ Dynamic Damper)**
    (a) Install the rear seatback spring damper with the 2 nuts.

13. **INSTALL REAR SEAT CUSHION SPRING DAMPER**
    (a) Install the rear seat cushion spring damper with the 2 nuts.

14. **INSTALL RECLINING ADJUSTER INSIDE COVER RH**
    (a) Attach the claw and guide to install the reclining adjuster inside cover RH.

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