TOYOTA SERVICE BULLETIN

Group: 09 No.: 02 Date: Feb, 19

Model: Prado (GRJ150, KDJ150)

Subject: Corrections to Repair Manual RM24N1E

Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

Section	Title	Paragraph
PARK ASSIST / MONITORING	BLIND SPOT MONITOR SYSTEM	OPERATION CHECK(2013/08-2014/08)
		OPERATION CHECK(2014/08-)

The revised pages listed above are attached.

(The corrected parts are indicated by arrows.)

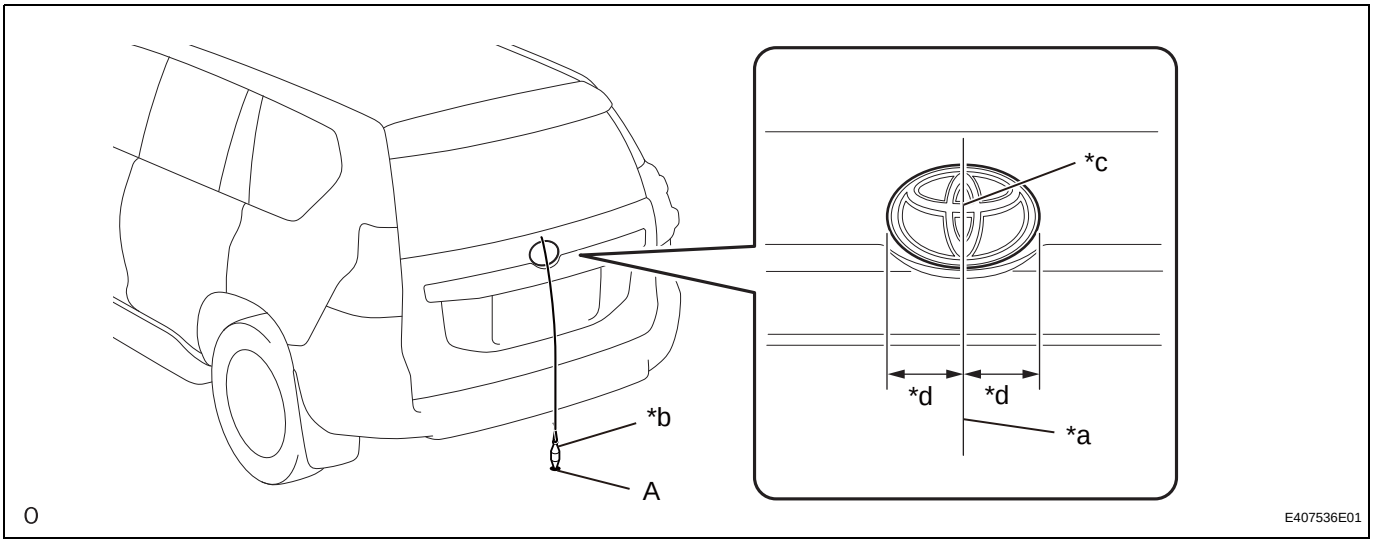
This bulletin does not cause the Flat Rate Manual to be changed

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(b) Place the reflector.

(1) w/o Tire Carrier:

Hang a weight with a pointed tip from the center of the symbol emblem, and mark the front center point of the vehicle (point A) on the ground.



Text in Illustration

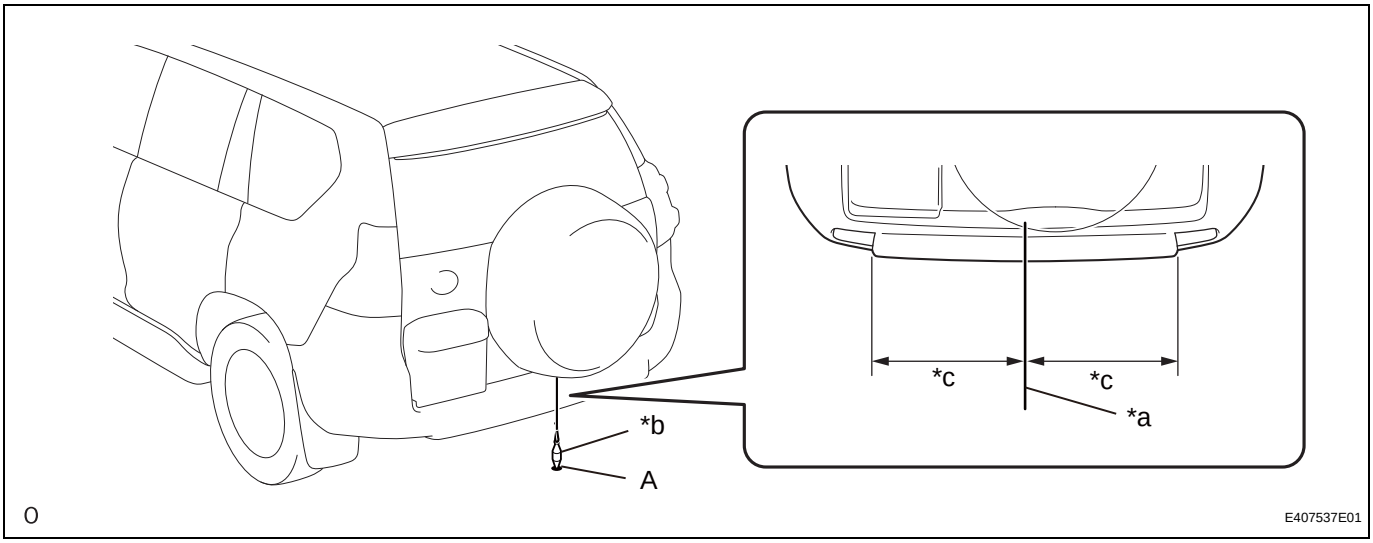
*a	String	*b	Weight
*c	Center	*d	Bilateral Symmetry

HINT:

Lightly flick the string with your fingers several times to confirm that the string is perpendicular to the ground.

(2) w/ Tire Carrier:

Hang a weight with a pointed tip from the center of the rear bumper cover, and mark the front center point of the vehicle (point A) on the ground.



Text in Illustration

*a	String	*b	Weight
*c	Bilateral Symmetry	-	-

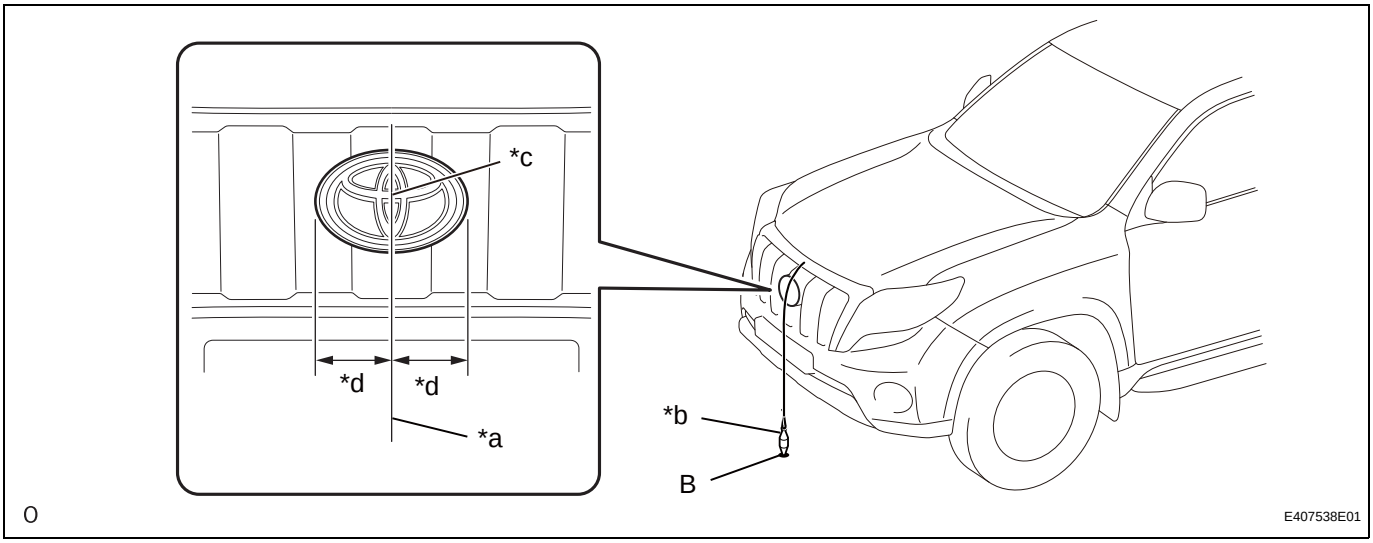
[Corrected]

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PM

HINT:
Lightly flick the string with your fingers several times to confirm that the string is perpendicular to the ground.

(3) Hang a weight with a pointed tip from the center of the radiator grille emblem, and mark the front center point of the vehicle (point B) on the ground.

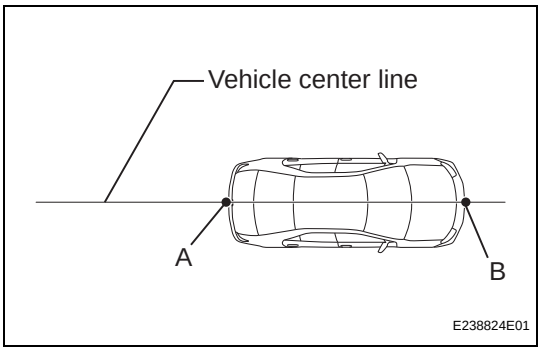


Text in Illustration

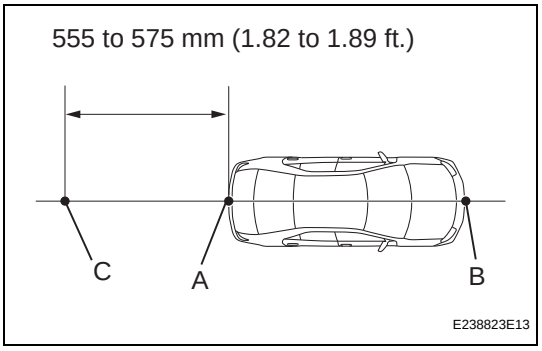
*a	String	*b	Weight
*c	Center	*d	Bilateral Symmetry

HINT:
Lightly flick the string with your fingers several times to confirm that the string is perpendicular to the ground.

(4) Draw a vehicle center line so that it passes through mark (A) and (B) (front and rear center points).



(5) Mark the position on the center line 555 to 575 mm (1.82 to 1.89 ft.) behind the rear bumper. (Mark (C))

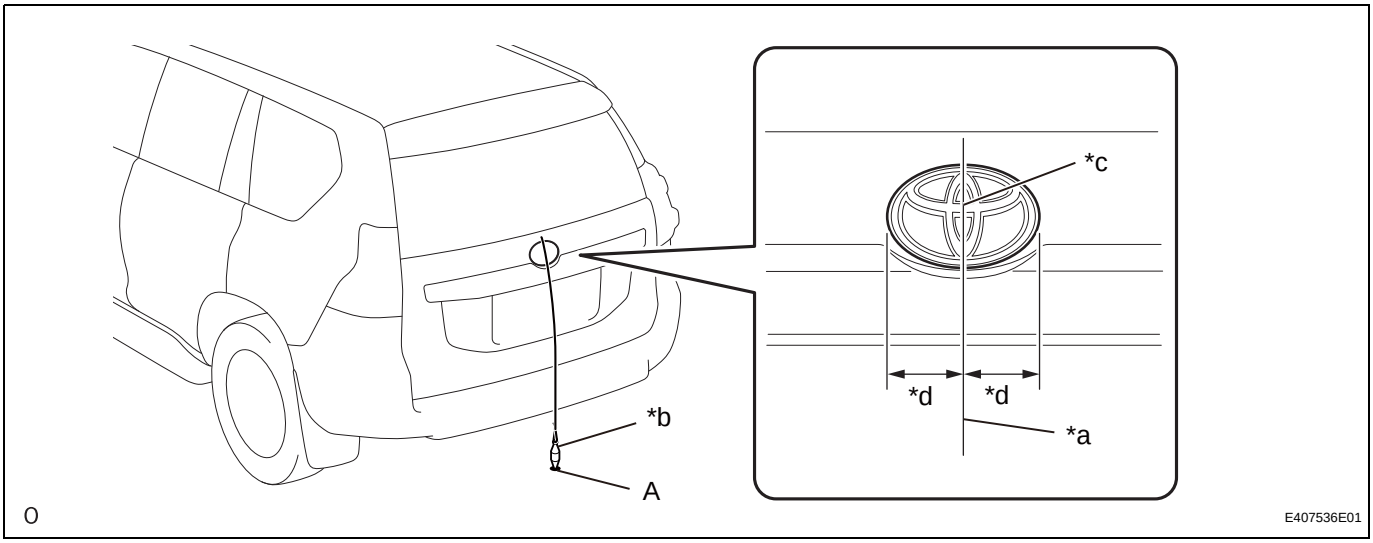


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(b) Place the reflector.

(1) w/o Tire Carrier:

Hang a weight with a pointed tip from the center of the symbol emblem, and mark the front center point of the vehicle (point A) on the ground.



Text in Illustration

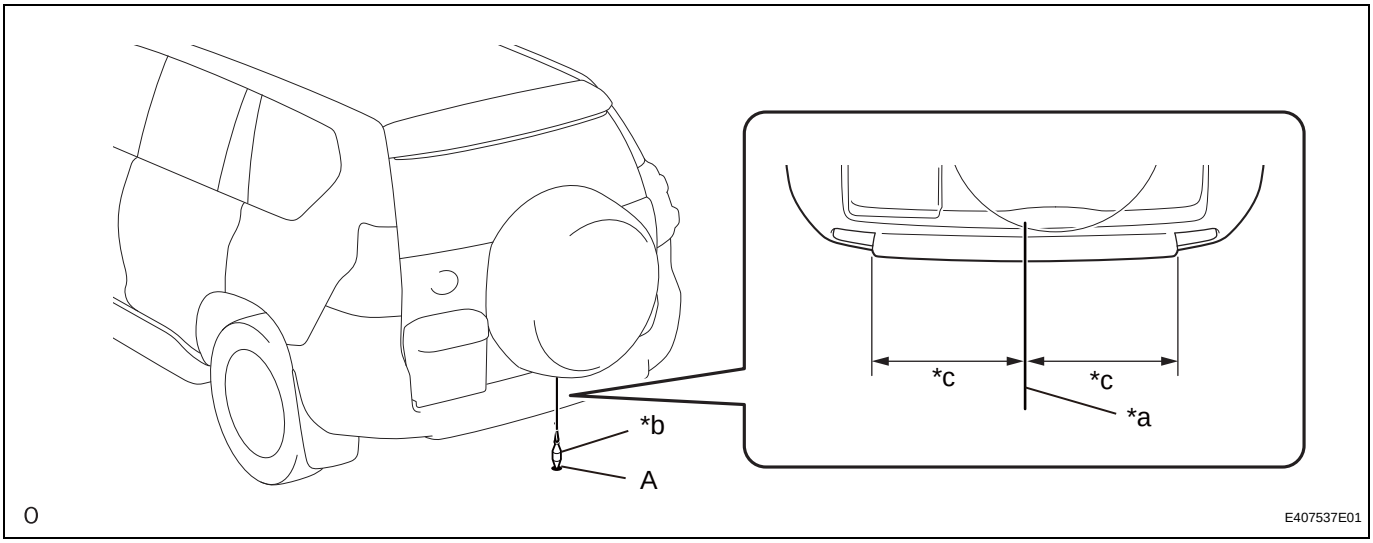
*a	String	*b	Weight
*c	Center	*d	Bilateral Symmetry

HINT:

Lightly flick the string with your fingers several times to confirm that the string is perpendicular to the ground.

(2) w/ Tire Carrier:

Hang a weight with a pointed tip from the center of the rear bumper cover, and mark the front center point of the vehicle (point A) on the ground.



Text in Illustration

*a	String	*b	Weight
*c	Bilateral Symmetry	-	-

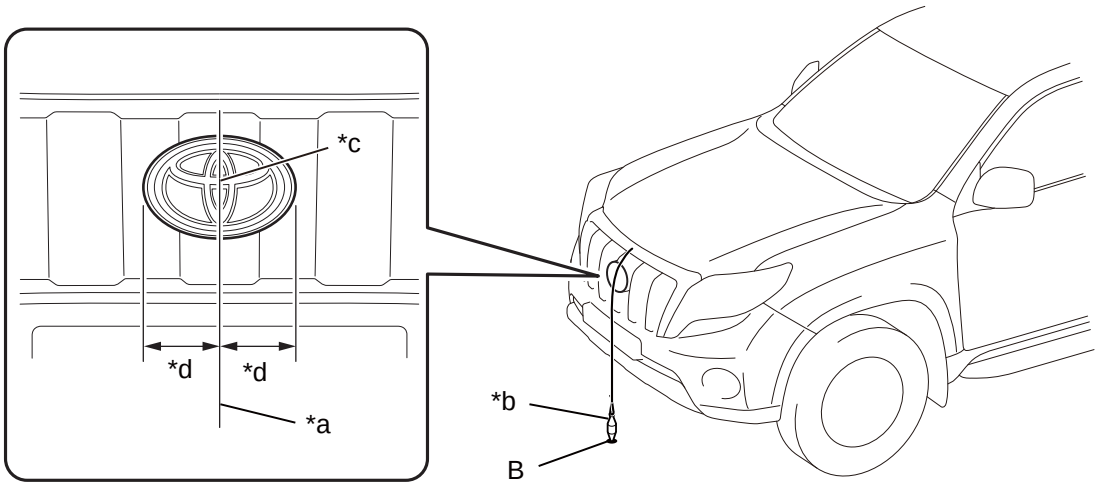
[Corrected]

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HINT:
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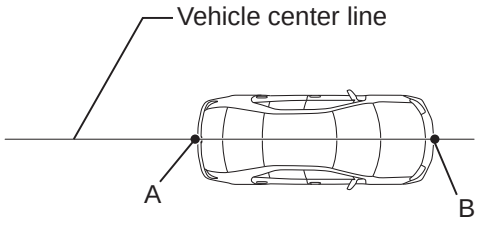


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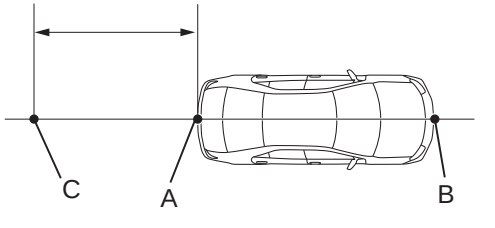
*a	String	*b	Weight
*c	Center	*d	Bilateral Symmetry

HINT:
Lightly flick the string with your fingers several times to confirm that the string is perpendicular to the ground.



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(4) Draw a vehicle center line so that it passes through mark (A) and (B) (front and rear center points).



E238823E13

(5) Mark the position on the center line 555 to 575 mm (1.82 to 1.89 ft.) behind the rear bumper. (Mark (C))

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