SERVICE TRAINING AND PUBLICATION BULLETIN

No.: OB- 1135
010
Date : 2021/10/22

TRAINING	
PUBLICATION	■
INFORMATION	
ADVANCE ORDER	
OTHERS	

APPLICABLE COUNTRIES:

	ALL COUNTRIES		N. AMERICA	■	GENERAL COUNTRIES, EUROPE
	Other				

To: Service Manager

CORRECTION TO
- [x] REPAIR MANUAL
- [ ] ELECTRICAL WIRING DIAGRAM
- [ ] NEW CAR FEATURES
- [ ] BODY REPAIR MANUAL
- [ ] SERVICE DATA SHEET

The following manual has revised service information:

Pub. No.: **RM24N1E** Pub. Name: **LAND CRUISER / LAND CRUISER PRADO Repair Manual**

Section	Title	Paragraph
SEAT	REAR NO. 2 SEAT ASSEMBLY (for Power Seat Type LH Side)	REASSEMBLY (2013/08-)
		INSTALLATION (2013/08-)

The revised pages listed above are attached.
(The corrected parts are indicated by arrows.)

Please attach the accompanying revised pages to the applicable pages in the manual above.

This Bulletin does not cause the Flat Rate Manual to be changed.

This bulletin is also available on the OASIS Global Service Information Center.
Inquiries : BM_correction_information@mta.mx.toyota.co.jp

KEEP IN BINDER TOGETHER WITH SERVICE PUBLICATIONS GUIDE

TOYOTA QUALITY SERVICE

TOYOTA MOTOR CORPORATION
SERVICE ENGINEERING DEPARTMENT
TECHNICAL SERVICE DIVISION
CUSTOMER FIRST PROMOTION GROUP

1. INSTALL NO. 3 SEAT LEG ASSEMBLY LH

(a) Attach the 4 clips to install the seat cushion under carpet LH to the No. 3 seat leg.

2. INSTALL NO. 2 SEAT LEG ASSEMBLY (for RH Side)

(a) Attach the 4 clips to install the seat cushion under carpet RH to the No. 2 seat leg.

3. INSTALL REAR NO. 2 SEAT WIRE LH

(a) Attach the wire harness clamps to install the seat wire.

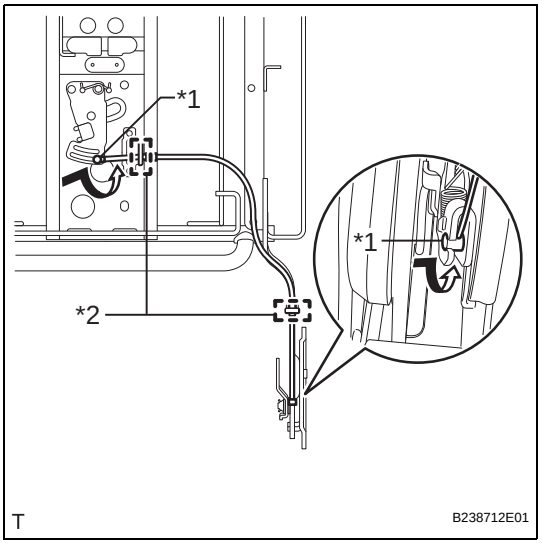
(b) Connect the connector.

4. INSTALL NO. 3 SEATBACK FRAME SUB-ASSEMBLY LH

(a) Using a T45 "TORX" socket wrench, install the seatback frame with the 4 "TORX" bolts.
Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

5. INSTALL REAR SEAT LOCK CONTROL CABLE LH

(a) Twist the 2 cable ends in the direction indicated by the arrow to connect them.

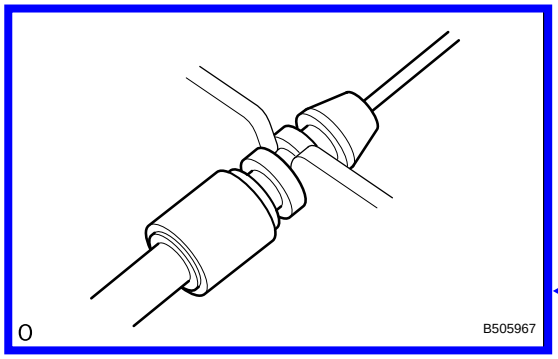


Text in Illustration

*1	Cable End
*2	Clamp

(b) Attach the 2 clamps to install the cable.

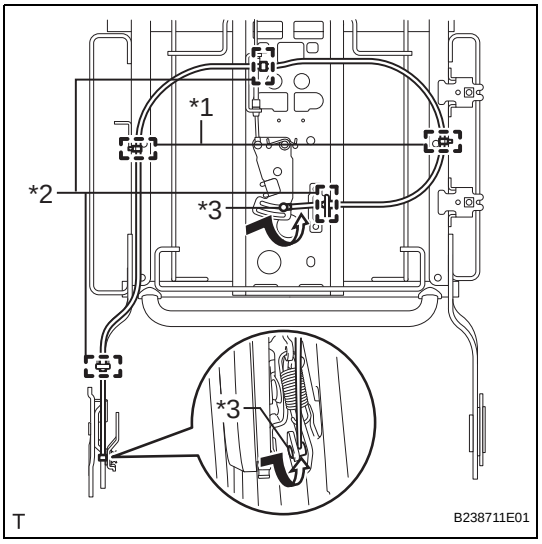
HINT:
Install at the middle level of the cable clamp (triple level) side.



[Added]

[Added]

SE

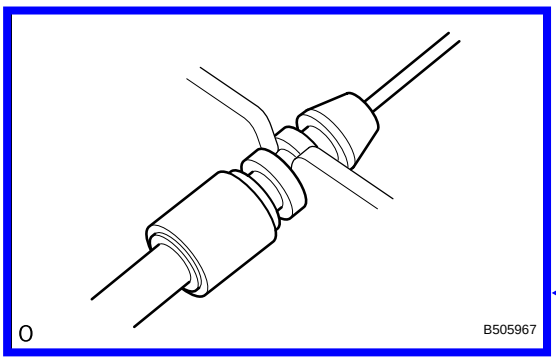


6. INSTALL REAR SEAT LOCK CONTROL CABLE RH (for RH Side)

(a) Twist the 2 cable ends in the direction indicated by the arrow to connect them.

Text in Illustration

*1	Cable Tie
*2	Clamp
*3	Cable End



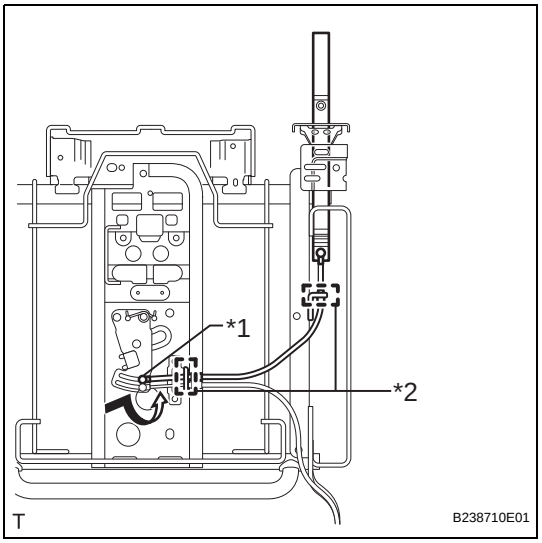
(b) Attach the 3 clamps to install the cable.

HINT:
Install at the middle level of the cable clamp (triple level) side.

(c) Install 2 new cable ties.

[Added]

[Added]



7. INSTALL REAR SEAT LOCK RELEASE STRAP ASSEMBLY LH

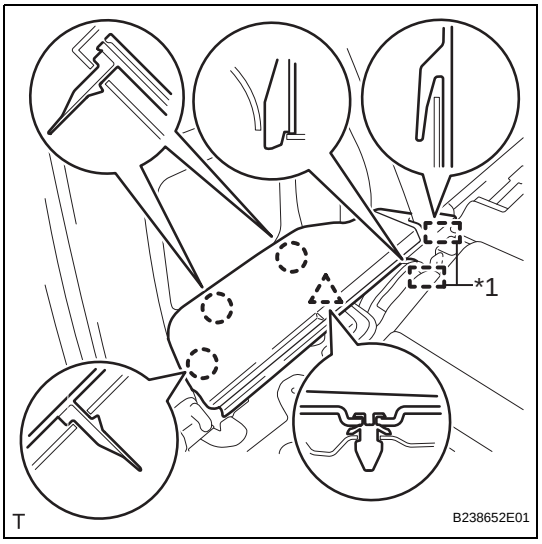
(a) Twist the cable end in the direction indicated by the arrow to connect it.

Text in Illustration

*1	Cable End
*2	Clamp

(b) Attach the 2 clamps to install the cable.

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7. INSTALL REAR NO. 4 FLOOR BOARD

(a) Attach the 2 guides and 3 claws.

Text in Illustration

*1	Guide

(b) Attach the clip to install the board.

8. INSTALL DECK BOARD ASSEMBLY

(a) Attach the 4 clips.

(b) Install the deck board with the 2 bolts.

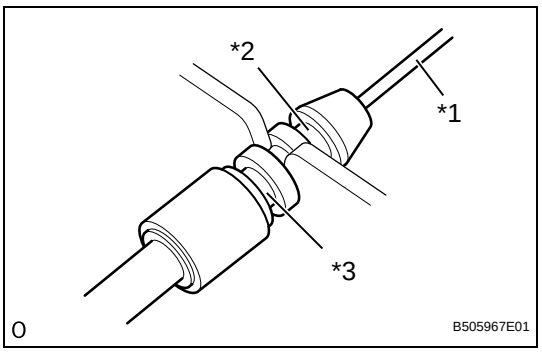
9. PERFORM INITIALIZATION

NOTICE:

- **Under either of the following conditions, perform initialization (initial position memorization) of the fold seat control ECU (See page).**
  - **The fold seat control ECU is replaced with a new one.**
  - **Initialization (initial position reset) of the fold seat control ECU is performed.**
- **Under any of the following conditions, perform initialization (initial position reset and initial position memorization) of the fold seat control ECU (See page).**
  - **The fold seat control ECU is exchanged with one from another vehicle.**
  - **The seatback frame and seat leg are inspected.**
  - **The seat is disassembled and the positions of the seatback and seat cushion change with respect to one another.**
  - **The seatback frame or seat leg is replaced.**
  - **The cable is disconnected from the battery while the seatback or seat cushion is operating.**

10. CHECK REAR NO. 2 SEAT

(a) Check the power seat operation (See page).



11. ADJUST REAR SEAT LOCK CONTROL CABLE

(a) If the rear seat headrest assembly does not operate correctly during the retraction operation, adjust in the tightening direction.

NOTICE:

Tightening the rear seat lock control cable excessively will prevent the rear seat headrest assembly from locking. Therefore, after adjustment, check that the rear seat headrest assembly locks smoothly.

Text in Illustration

*1	Cable End Side
*2	Tightening Direction
*3	Loosening Direction

[Added]