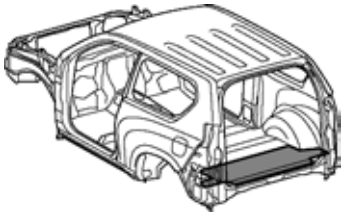
REAR FLOOR PAN (CUT):

3 Door



F43316A

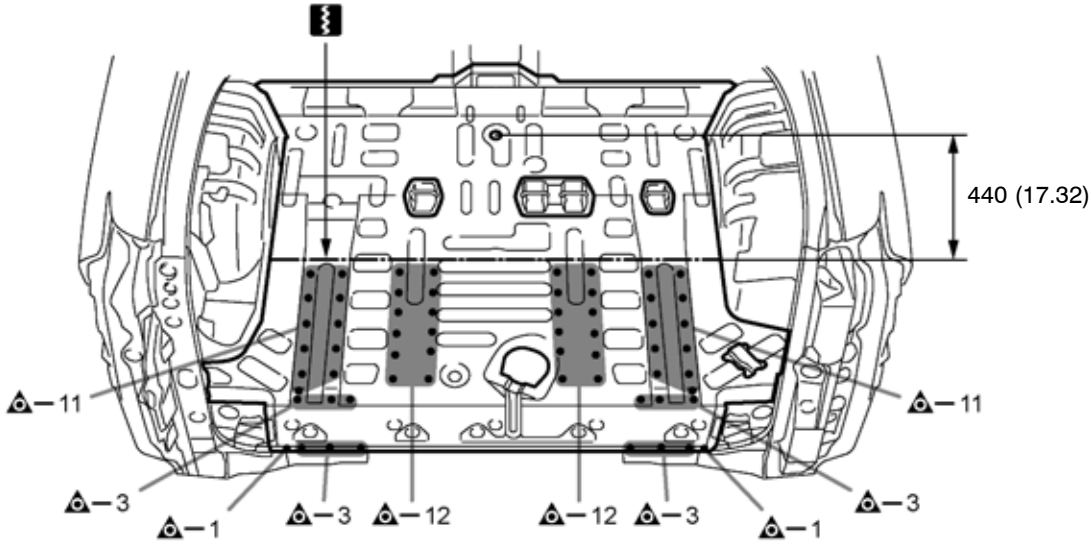
With the body lower back panel and rear floor crossmember No. 2 removed.

Symbol meaning

: Remove Weld Points : Cut Location

F43316B

REMOVAL



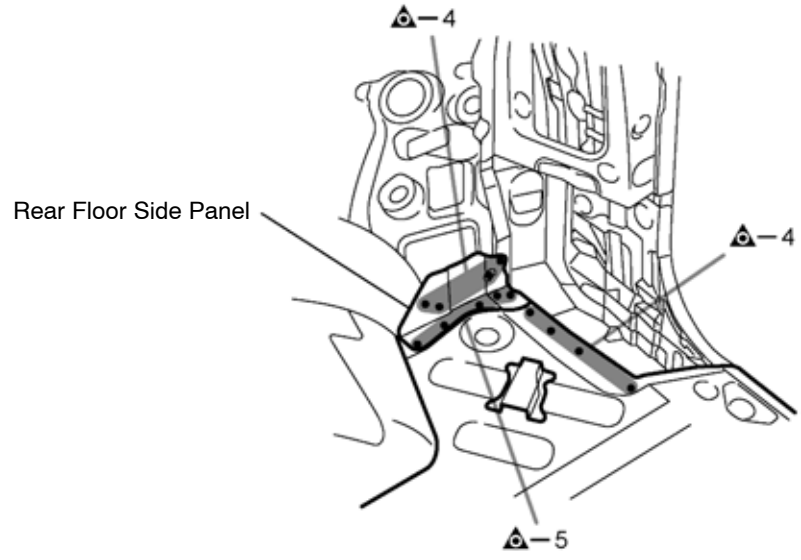
[LH Side]

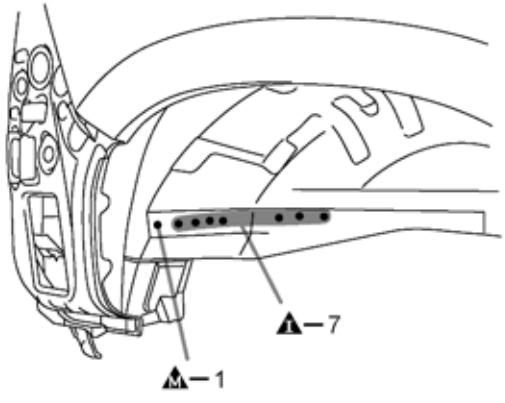


mm (in.)

F43316

[RH Side]





F43317

REMOVAL POINT

1 Remove the rear floor side panel at the same time.

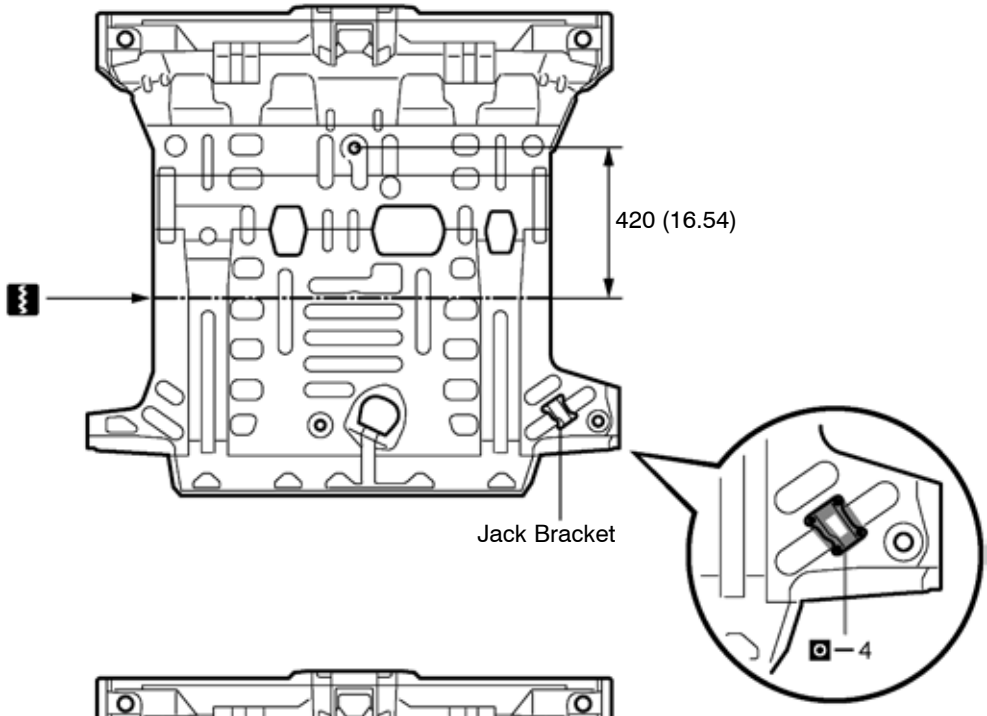
Symbol meaning

: Spot Weld : Plug Weld : Cut Location : Fillet Weld : Body Sealer

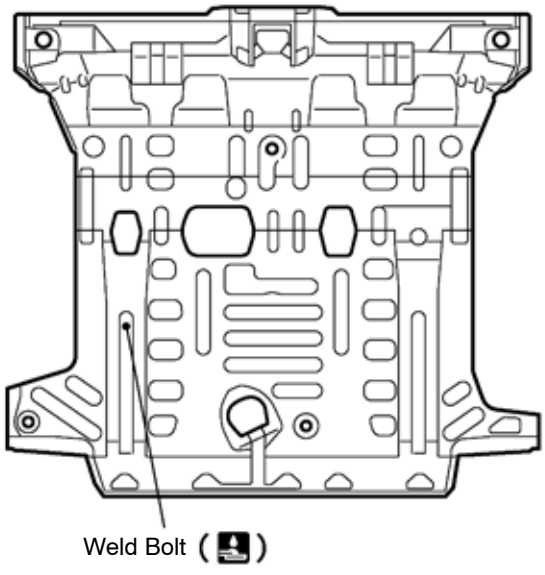
F43318B

INSTALLATION

[Upper Face]



[Lower Face]

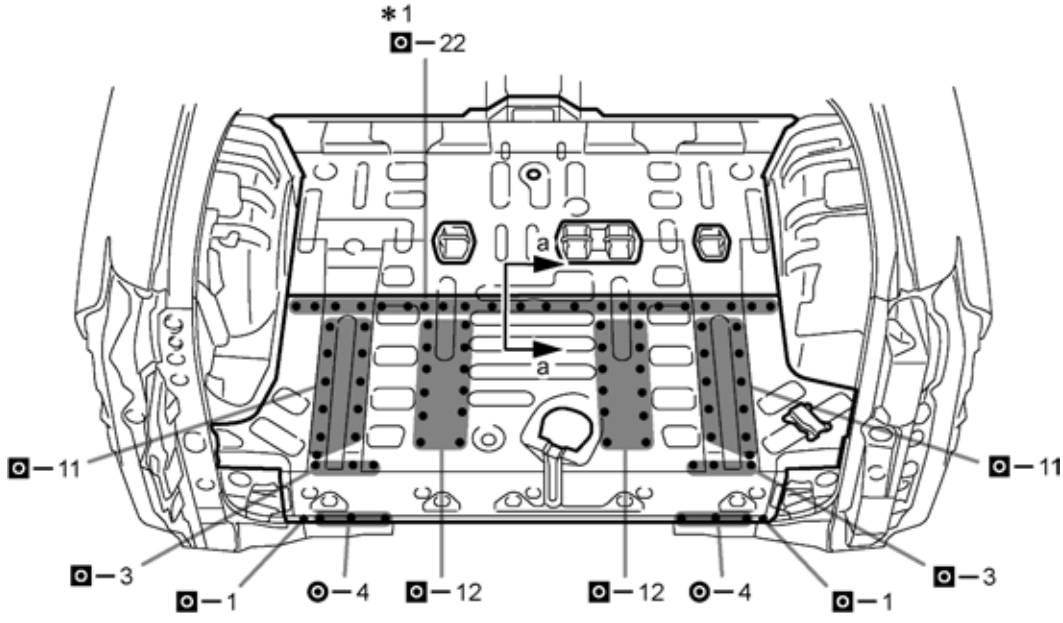


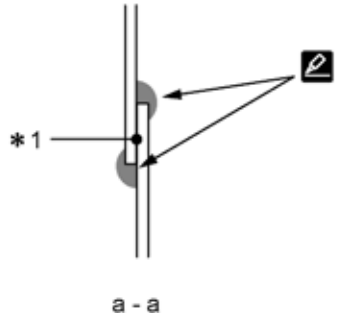
mm (in.)

F43318

INSTALLATION POINT

1 If the entire supply part is not needed, remove the part of the supply part that is needed.
2 Cut the new part so that it overlaps the previous cut location by approximately 20 mm (0.79 in.).
3 Before temporarily installing the new parts, weld the jack bracket and weld bolt with the standard number of welding points.





F43319

INSTALLATION POINT

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

2 *1: Perform plug-welding in the area where the panel are overlapped. Apply body sealer to both sides of each panel.

HINT:

- *Confirm that the panels are securely welded together.*
- *Apply body sealer in an even, continuous bead.*

Symbol meaning

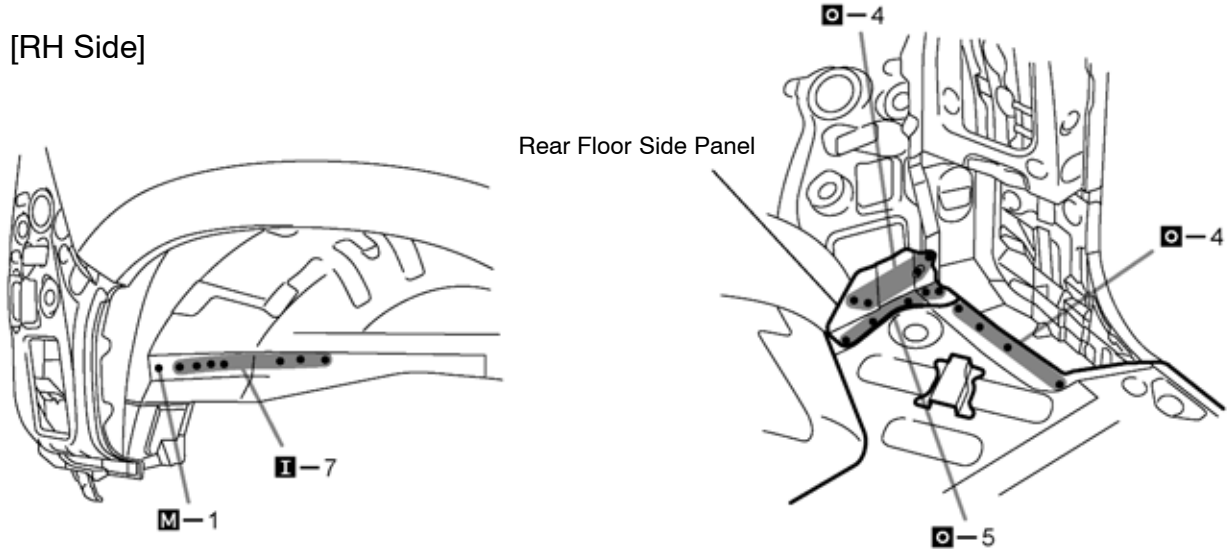
: Spot Weld : Plug Weld : Cut Location : Fillet Weld : Body Sealer

F43318B

[LH Side]



[RH Side]



F43320

INSTALLATION POINT

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.