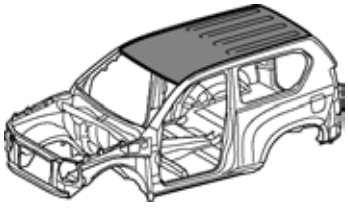
# ROOF PANEL (ASSY):

## 3 Door without Sliding Roof



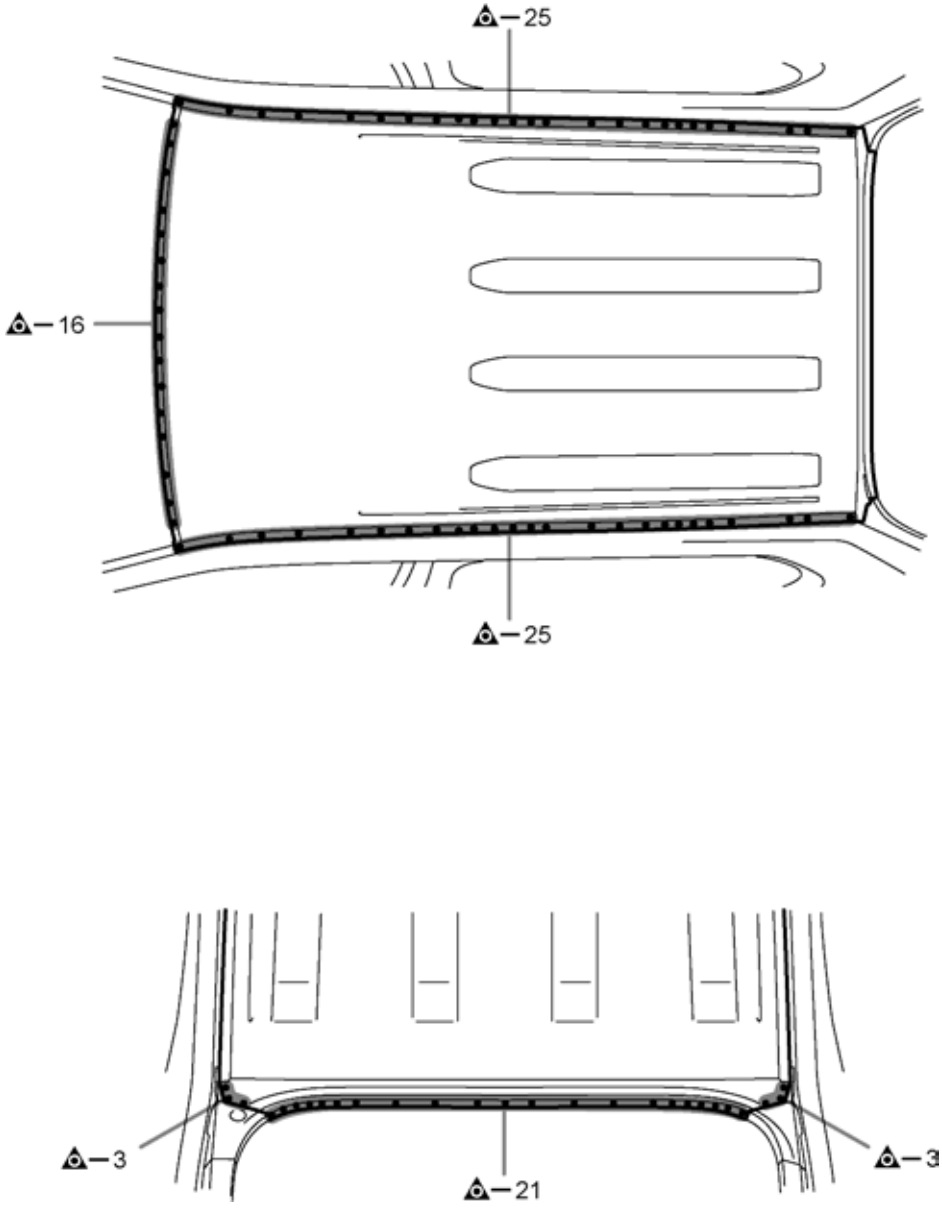
F43335A

Symbol meaning

: Remove Weld Points

F43335B

**REMOVAL**



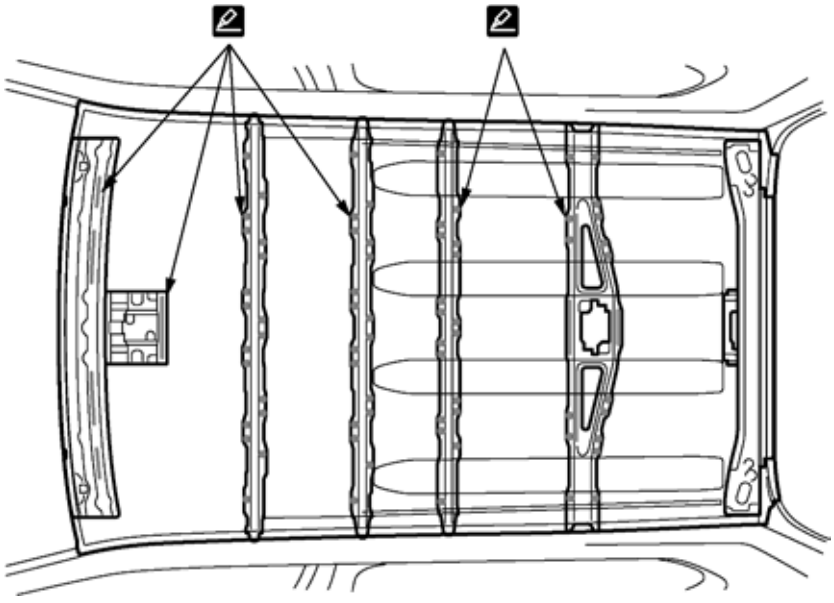

F43335

Symbol meaning

: Plug Weld : Body Sealer

F43336B

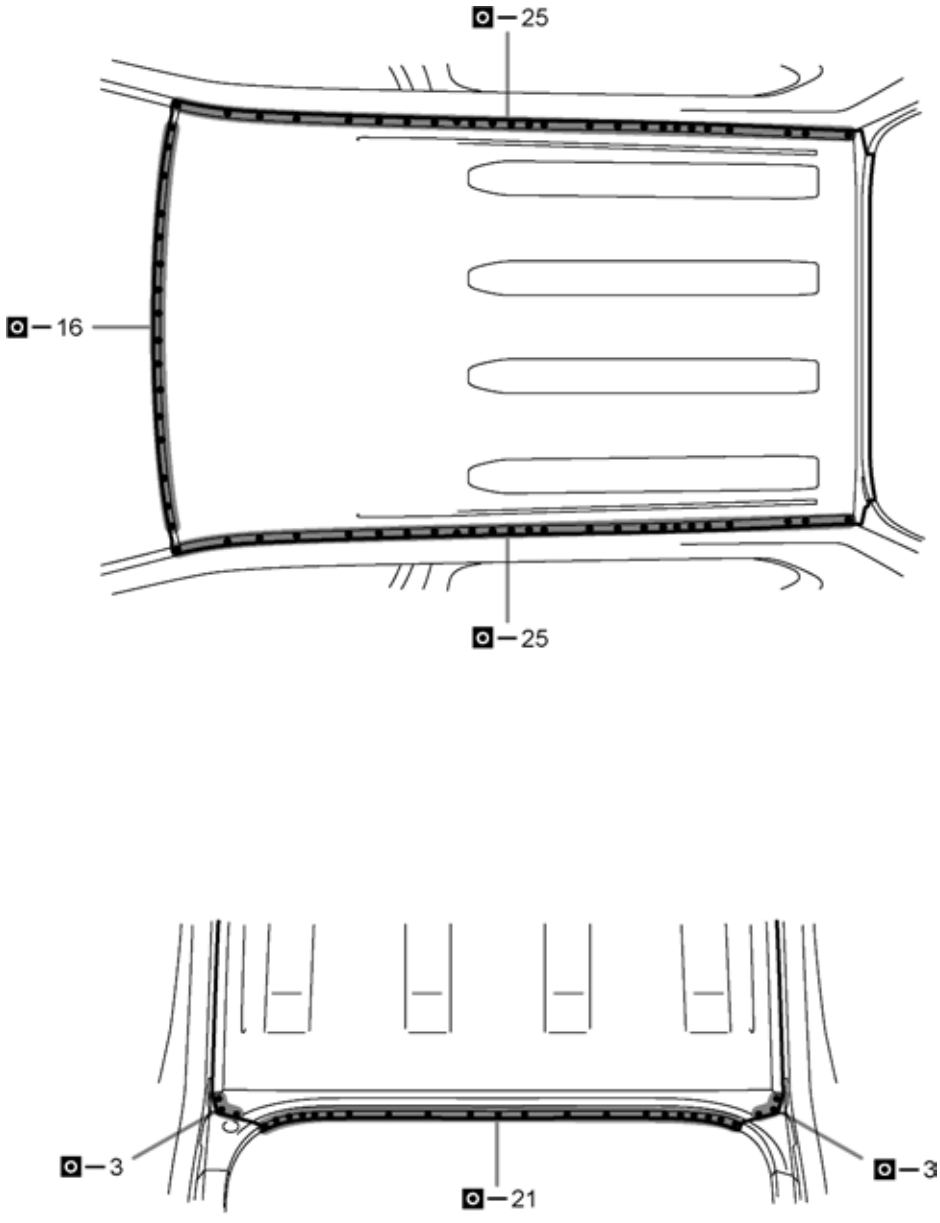
**INSTALLATION**



F43336

**INSTALLATION POINT**

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After the roof panel reinforcement is welded to the new parts, install the roof panel to the vehicle side.
4 Before temporarily installing the new parts, apply body sealer to the windshield header panel and roof panel reinforcement.
*HINT:*
*Apply just enough body sealer for the new parts to make contact.*

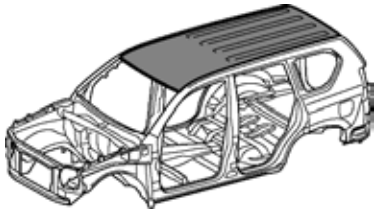



F43337

**INSTALLATION POINT**

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply the foamed sealing material to the corresponding parts. (See the paint·coating)
4 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

# ROOF PANEL (ASSY):
## 5 Door without Sliding Roof



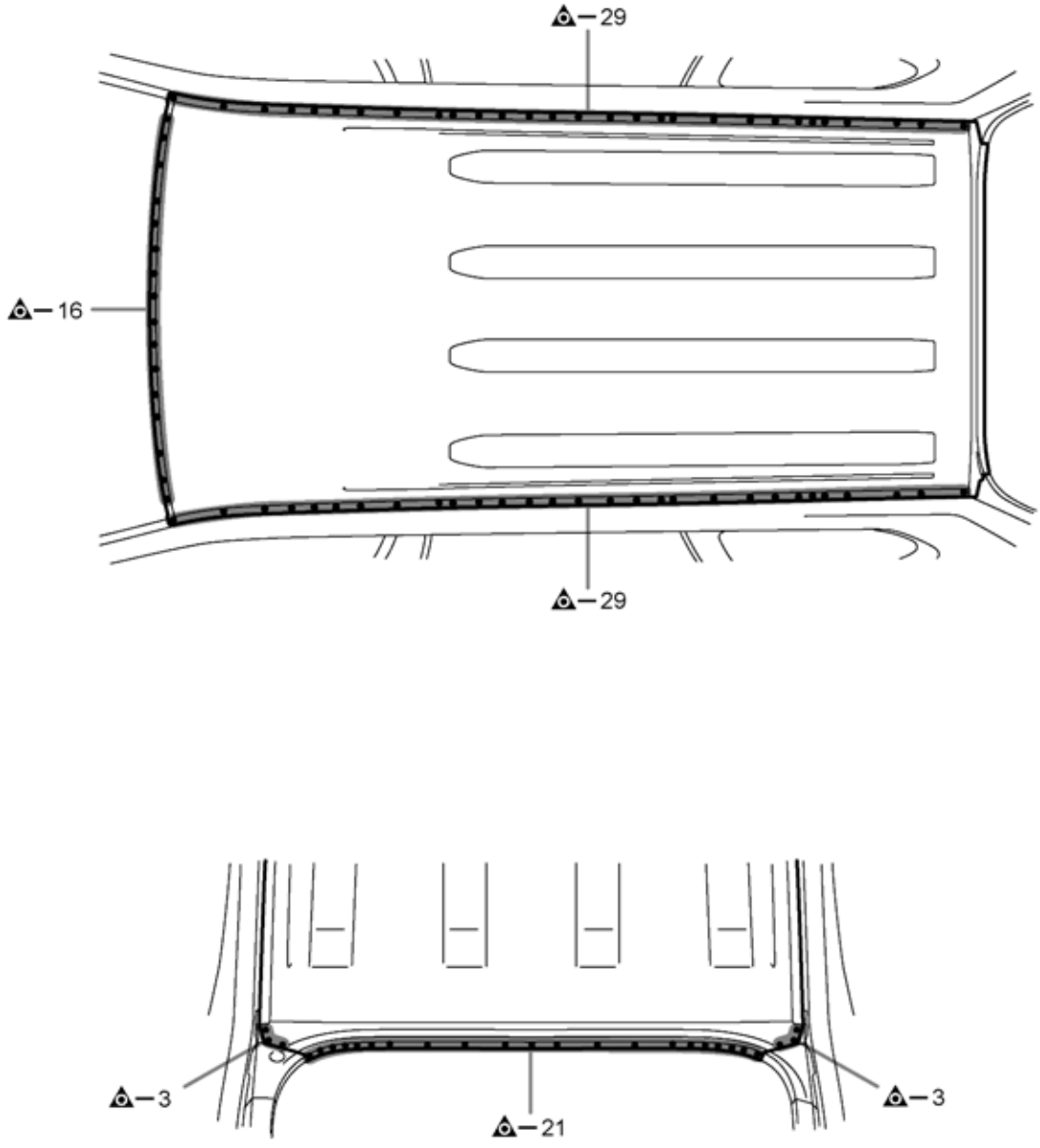
F43338A

Symbol meaning

: Remove Weld Points

F43338B

**REMOVAL**



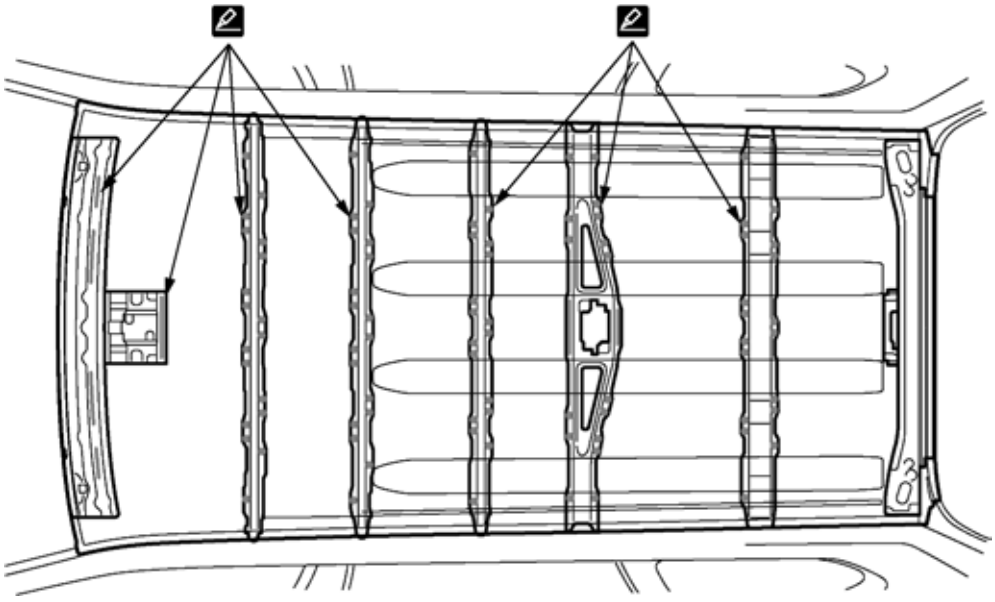

F43338

Symbol meaning

: Plug Weld : Body Sealer

F43339B

**INSTALLATION**



F43339

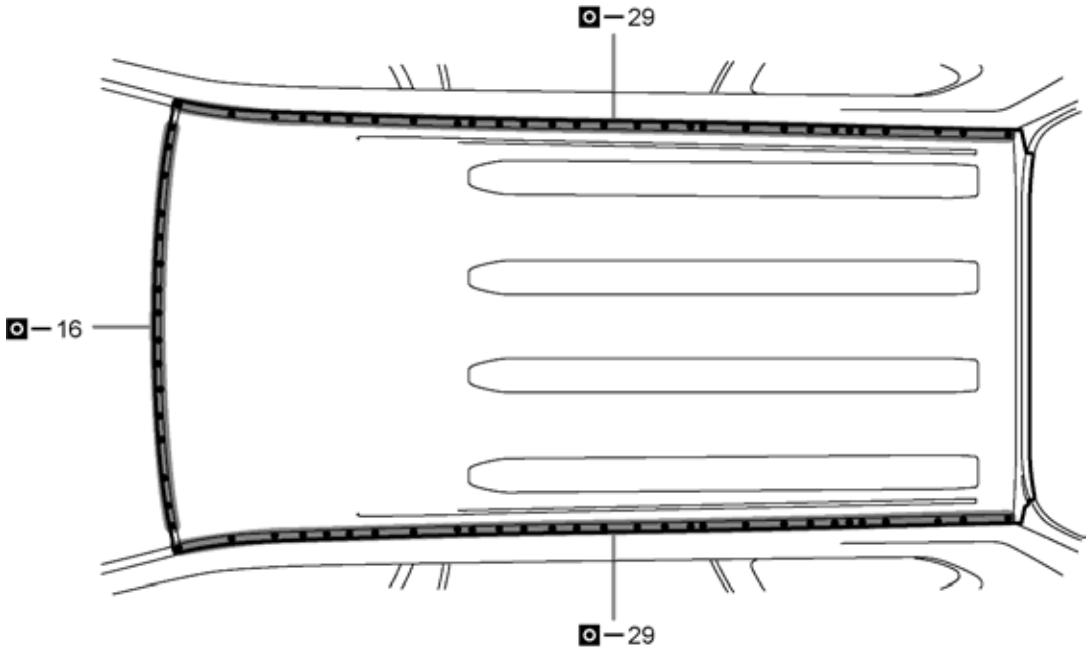
**INSTALLATION POINT**

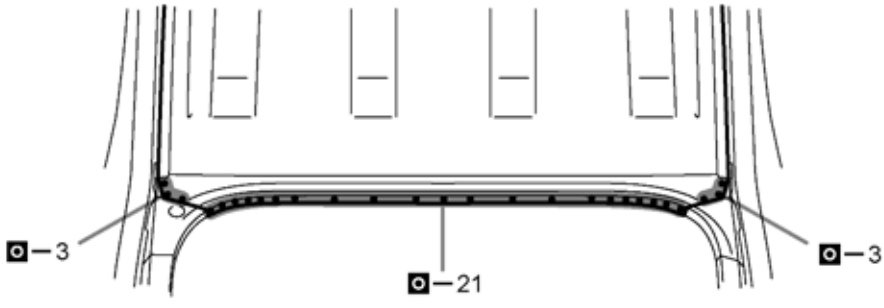
1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After the roof panel reinforcement is welded to the new parts, install the roof panel to the vehicle side.
4 Before temporarily installing the new parts, apply body sealer to the windshield header panel and roof panel reinforcement.
*HINT:*
*Apply just enough body sealer for the new parts to make contact.*

Symbol meaning

: Plug Weld : Body Sealer

F43339B



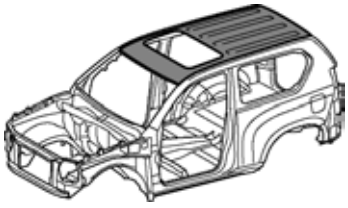

F43340

**INSTALLATION POINT**

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply the foamed sealing material to the corresponding parts. (See the paint·coating)
4 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

# ROOF PANEL (ASSY):

## 3 Door with Sliding Roof



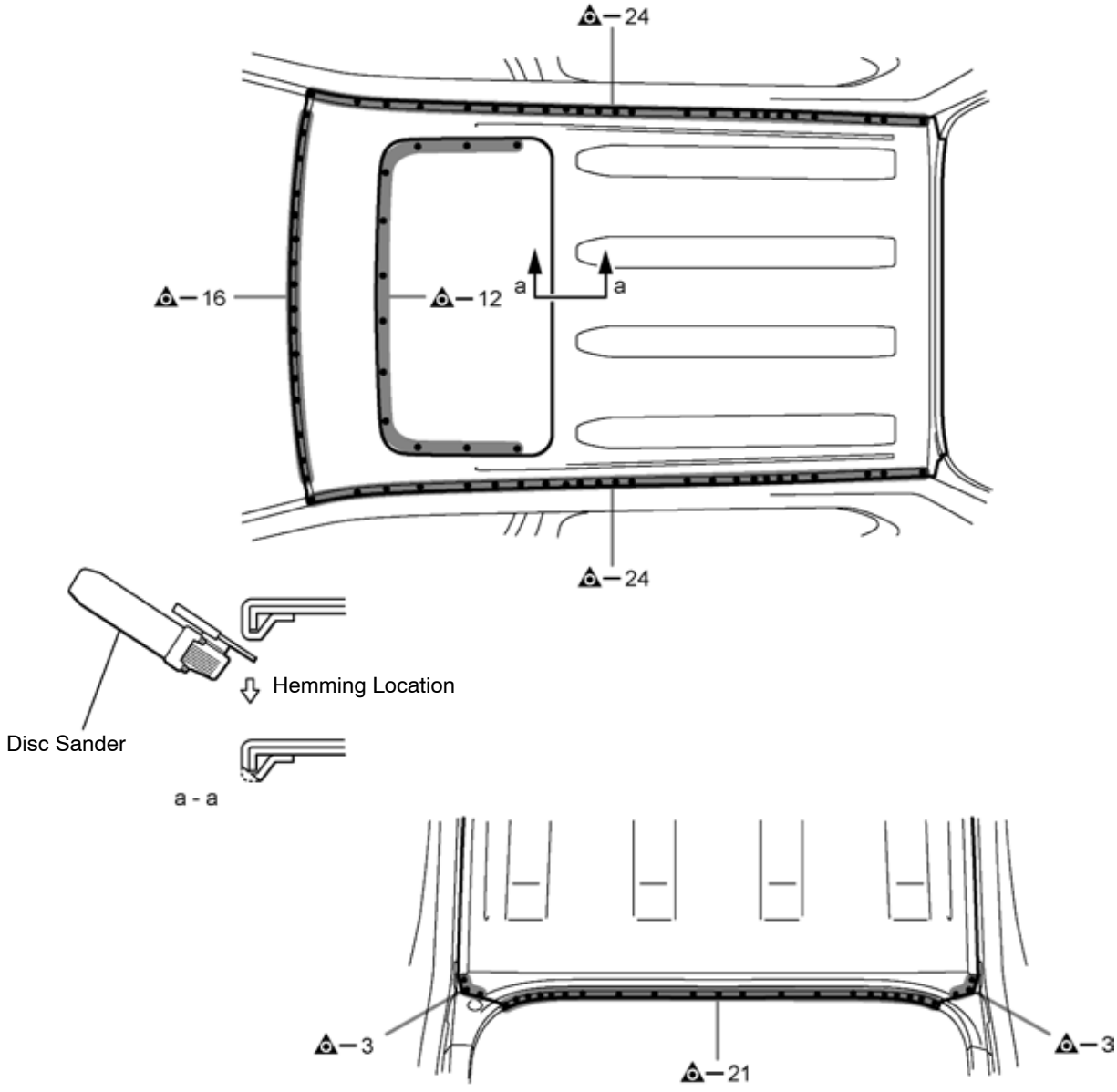
F43341A

Symbol meaning

: Remove Weld Points

F43341B

**REMOVAL**




F43341

**REMOVAL POINT**

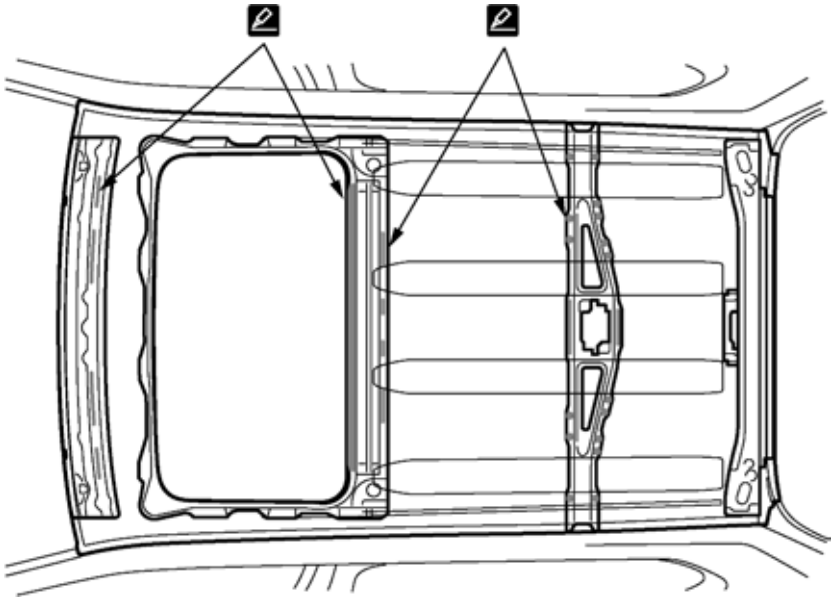
1 If reusing the roof panel reinforcement, trim the hemming location using a disc sander, etc.

Symbol meaning

: Plug Weld : Body Sealer

F43342B

**INSTALLATION**



F43342

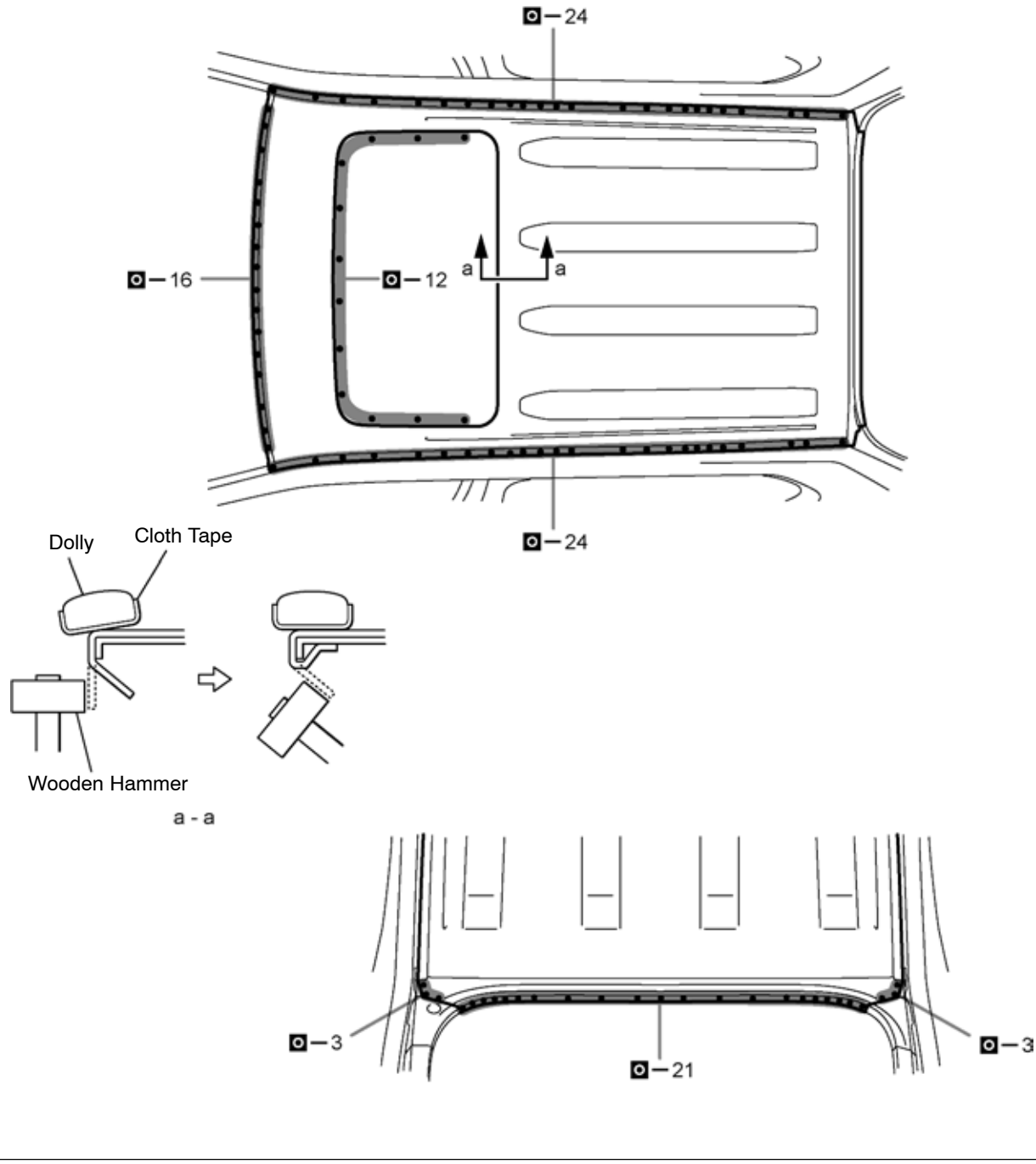
**INSTALLATION POINT**

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.

2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

3 After the roof panel reinforcement is welded to the new parts, install the roof panel to the vehicle side.

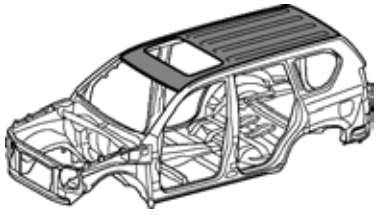
4 Before temporarily installing the new parts, apply body sealer to the windshield header panel and roof panel reinforcement.
*HINT:*
*Apply just enough body sealer for the new parts to make contact.*




**INSTALLATION POINT**

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 Bend the flange hem with a wooden hammer and dolly.
*HINT:*
*Perform hemming three steps, being careful not to warp the panel.*
4 After welding, apply the foamed sealing material to the corresponding parts. (See the paint·coating)
5 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

# ROOF PANEL (ASSY):
## 5 Door with Sliding Roof



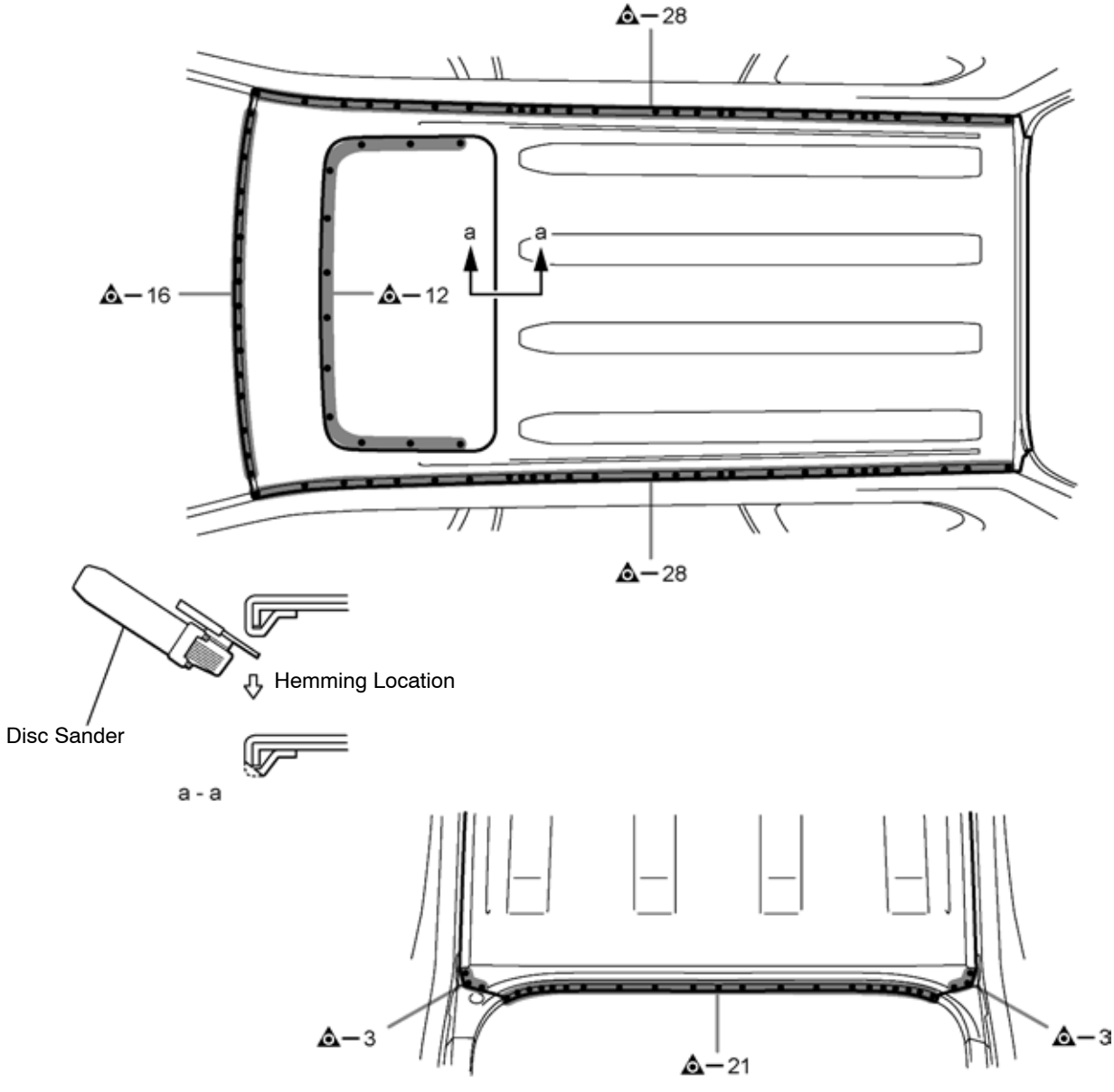
F43344A

Symbol meaning

: Remove Weld Points

F43344B

**REMOVAL**




F43344

**REMOVAL POINT**

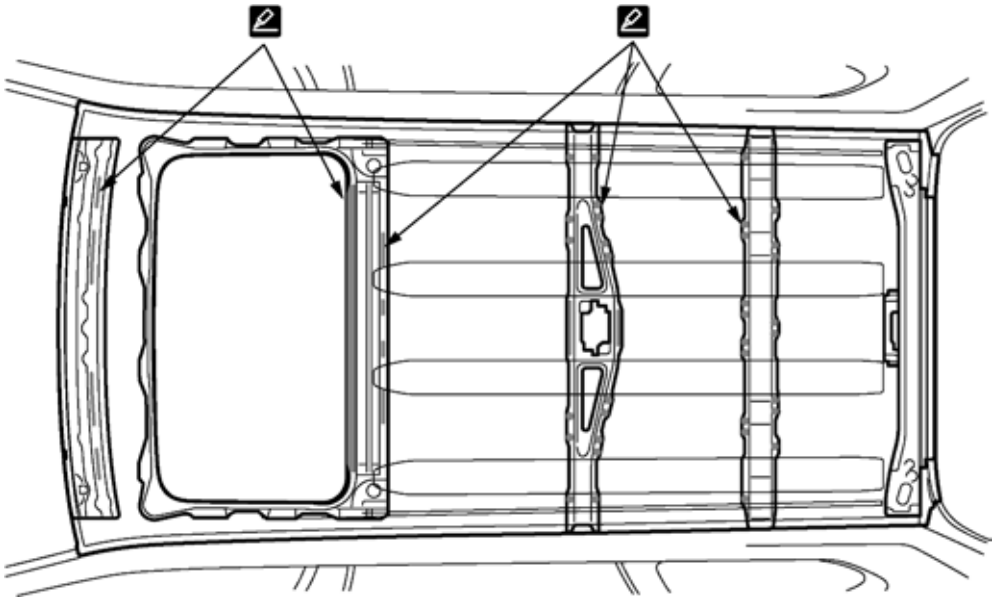
1 If reusing the roof panel reinforcement, trim the hemming location using a disc sander, etc.

Symbol meaning

: Plug Weld : Body Sealer

F43345B

**INSTALLATION**



F43345

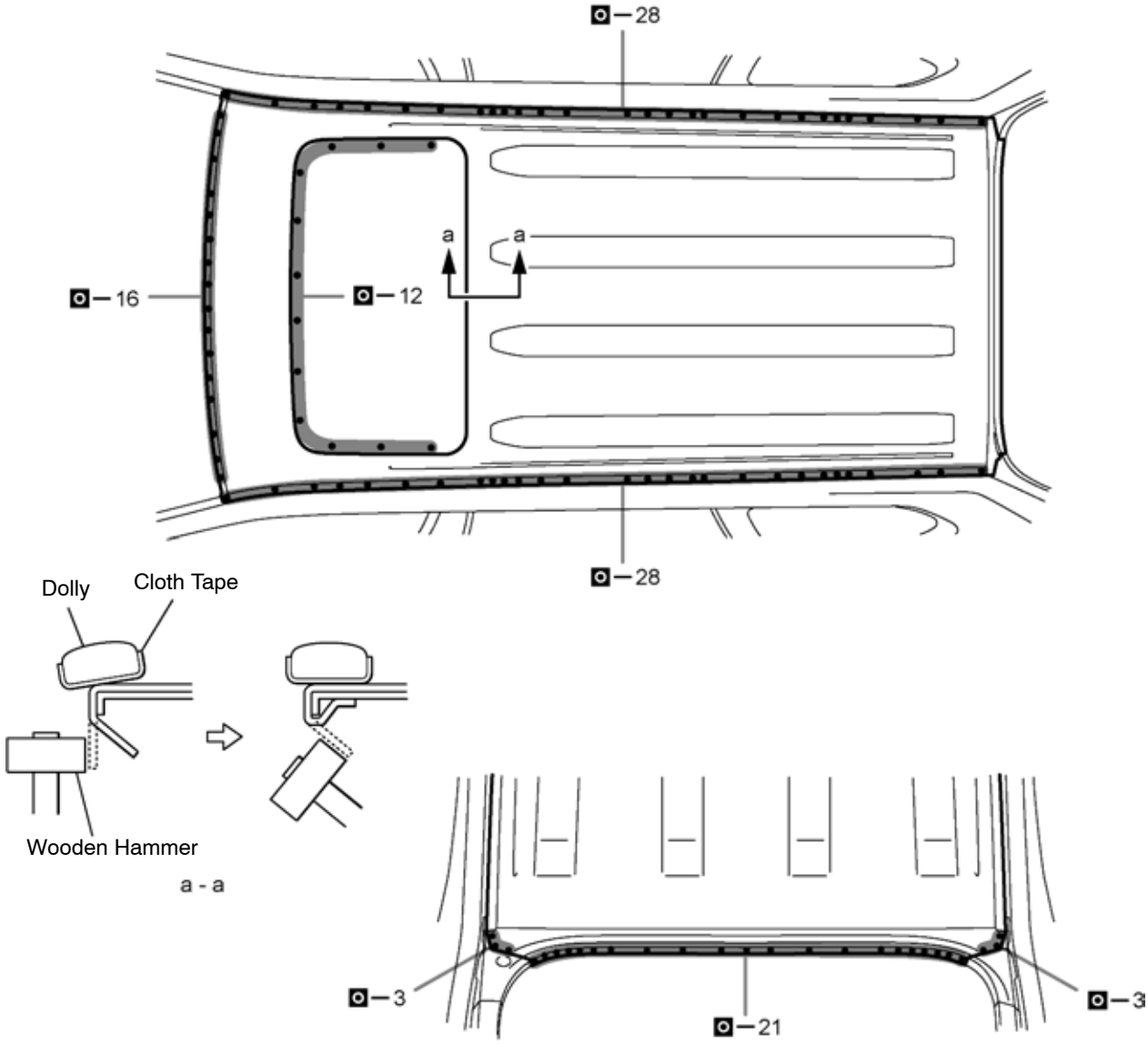
**INSTALLATION POINT**

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After the roof panel reinforcement is welded to the new parts, install the roof panel to the vehicle side.
4 Before temporarily installing the new parts, apply body sealer to the windshield header panel and roof panel reinforcement.
*HINT*
*Apply just enough body sealer for the new parts to make contact.*

Symbol meaning

: Plug Weld : Body Sealer

F43345B




F43346

**INSTALLATION POINT**

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 Bend the flange hem with a wooden hammer and dolly.
*HINT:*
*Perform hemming three steps, being careful not to warp the panel.*
4 After welding, apply the foamed sealing material to the corresponding parts. (See the paint·coating)
5 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.