HOW TO USE THIS MANUAL

1. BODY PANEL REPLACEMENT IN THIS MANUAL

Ⓐ **QUARTER PANEL (CUT)**

Ⓑ 

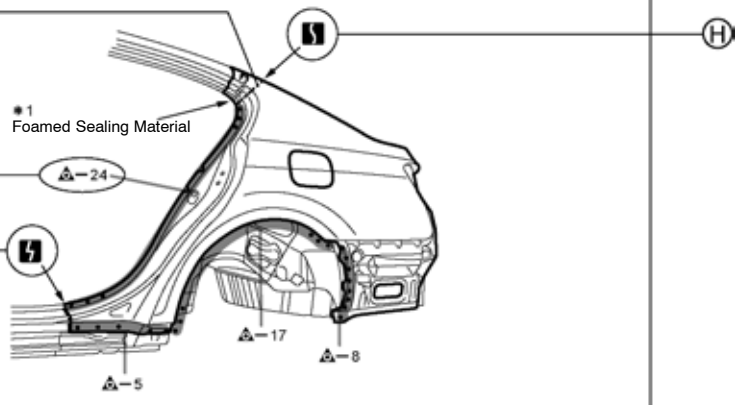
With the body lower back panel removed. Ⓒ

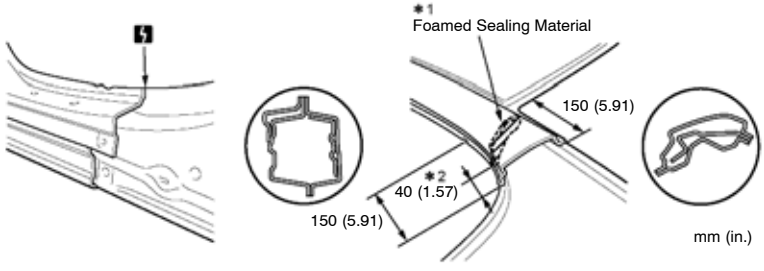
Symbol meaning Ⓓ

: Remove Weld Points : Cut and Join Location

: Cut Location for Supply Parts

REMOVAL

Ⓗ 



REMOVAL POINT

Ⓕ 1 Remove the fuel filler opening Lid at the same time.

Ⓐ REPLACEMENT PARTS
QUARTER PANEL (CUT)
- Replacement method
  (ASSY)...Assembly replacement
  (CUT)...Major cutting (less than 1/2 of part used)
  (CUT-H)...Half cutting (about 1/2 of part used)
  (CUT-P)...Partial cutting (most of part used)
- Replacement part

Ⓑ PART LOCATION

Ⓒ REMOVAL AND INSTALLATION CONDITIONS

Ⓓ SYMBOL MEANING

Ⓔ REMOVAL DIAGRAM

Ⓕ REMOVAL GUIDE

Ⓖ WELDING EXPLANATION (See page IN-136)

Ⓗ SYMBOLS (See page IN-134)

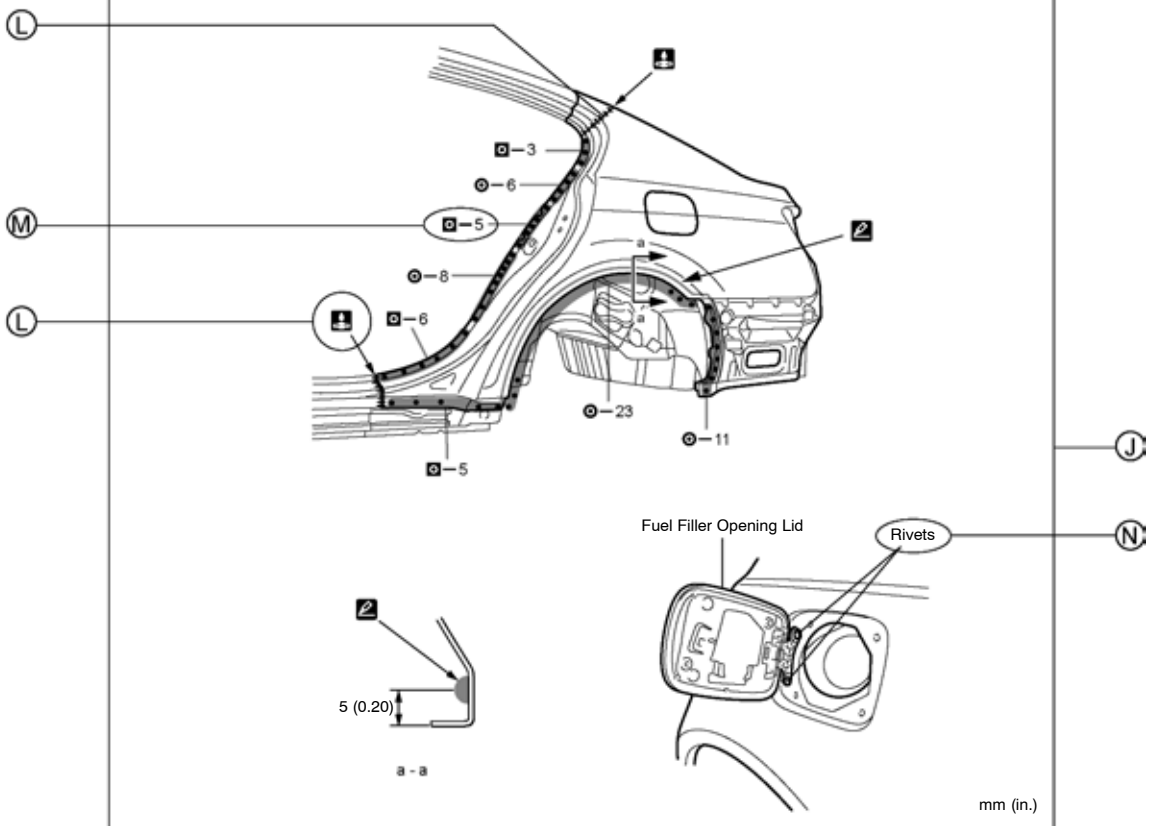
F38000

BP-36 BODY PANEL REPLACEMENT

Symbol meaning

: Spot Weld : Plug Weld : Butt Weld : Body Sealer

INSTALLATION



INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding.
This affects the appearance of the finish.

2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

3 Before temporarily installing the new parts, apply body sealer to the wheel arch.
HINT:
- *Apply body sealer evenly about 5 mm (0.20 in.) from the flange, avoiding any oozing.*
- *Apply body sealer evenly, about 3 – 4 mm (0.12 – 0.16 in.) in diameter.*

Ⓘ SYMBOL MEANING

Ⓙ INSTALLATION DIAGRAM

Ⓚ INSTALLATION GUIDE

Ⓛ SYMBOLS (See page IN-134)

Ⓜ WELDING EXPLANATION (See page IN-136)

Ⓝ PART NAME

F38001