TOYOTA SERVICE BULLETIN

Group: 10 No.: 01 Date: Sep, 12

Landcruiser 200 UZJ200, URJ202, VDJ200

Correction to Repair Manual RM19U1E

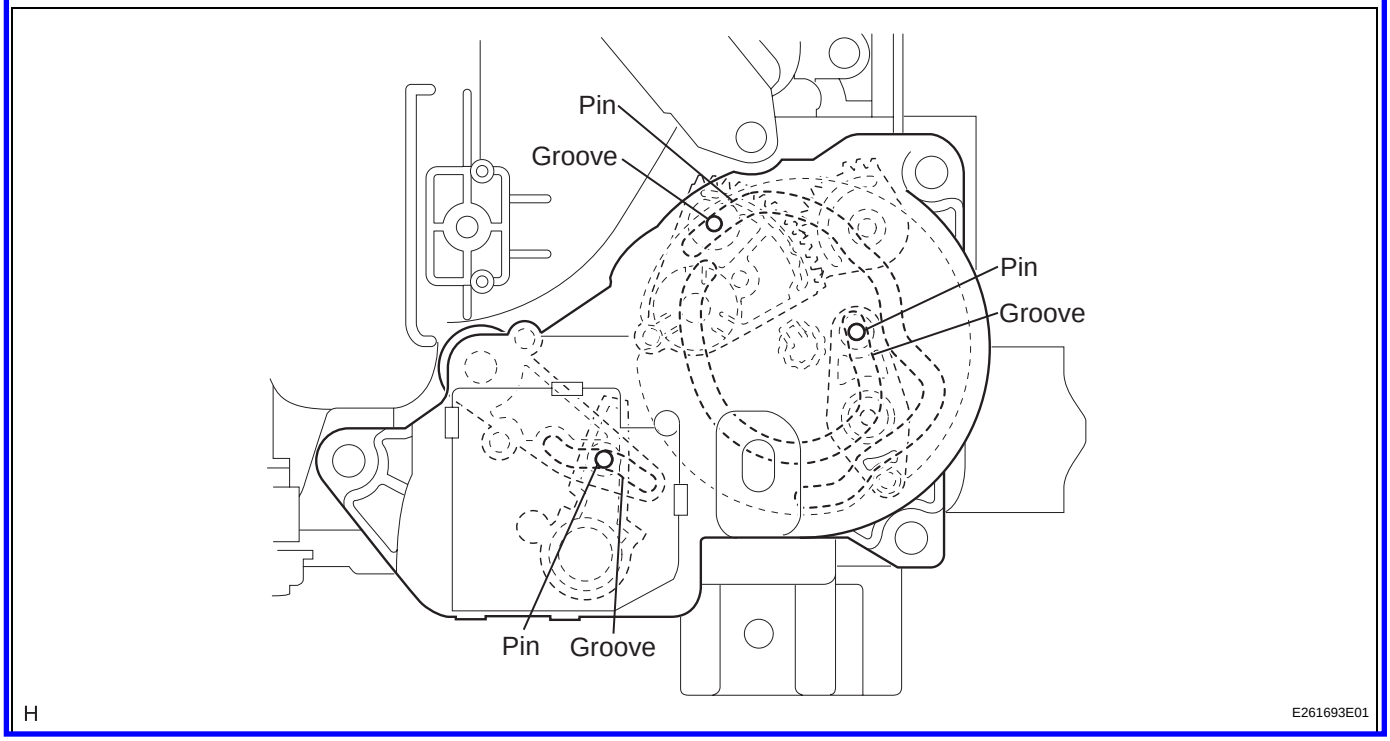
Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

Section	Title	Paragraph
HEATING / AIR CONDITIONING	FRONT AIR CONDITIONING UNIT (for RHD)	REASSEMBLY (201109-201201)
	FRONT AIR CONDITIONING UNIT (for RHD)	REASSEMBLY (201201-)

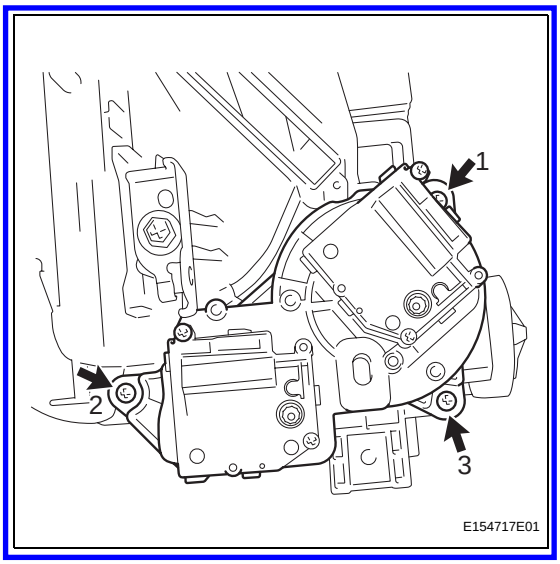
The revised pages listed above are attached.
(The corrected parts are indicated by arrows.)

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(d) Check that the pin is in the groove of the link.



AC



[Corrected]

(e) Install the 3 screws in the order shown in the illustration, and install the servo motor unit. [Corrected]

4. INSTALL SERVO MOTOR

(a) Install the front air mix damper control servo motor LH.
  (1) Attach the claw to install the plate and servo motor.
  (2) Install the 2 screws.

(b) Install the front mode control servo motor LH.
  (1) Attach the claw to install the plate and servo motor.
  (2) Install the 2 screws.

(c) for 4 Zone Type:
Install the control air bypass damper control servo motor LH.
  (1) Attach the claw to install the plate and servo motor.
  (2) Install the 2 screws.

(d) Set the damper servo so that the cutout part engages with the tooth of the gear, and attach the claw to install the servo motor unit.

(e) Install the 4 screws.

5. INSTALL SERVO MOTOR

(a) Install the front air mix damper control servo motor RH.
  (1) Attach the claw to install the plate and servo motor.
  (2) Install the 2 screws.

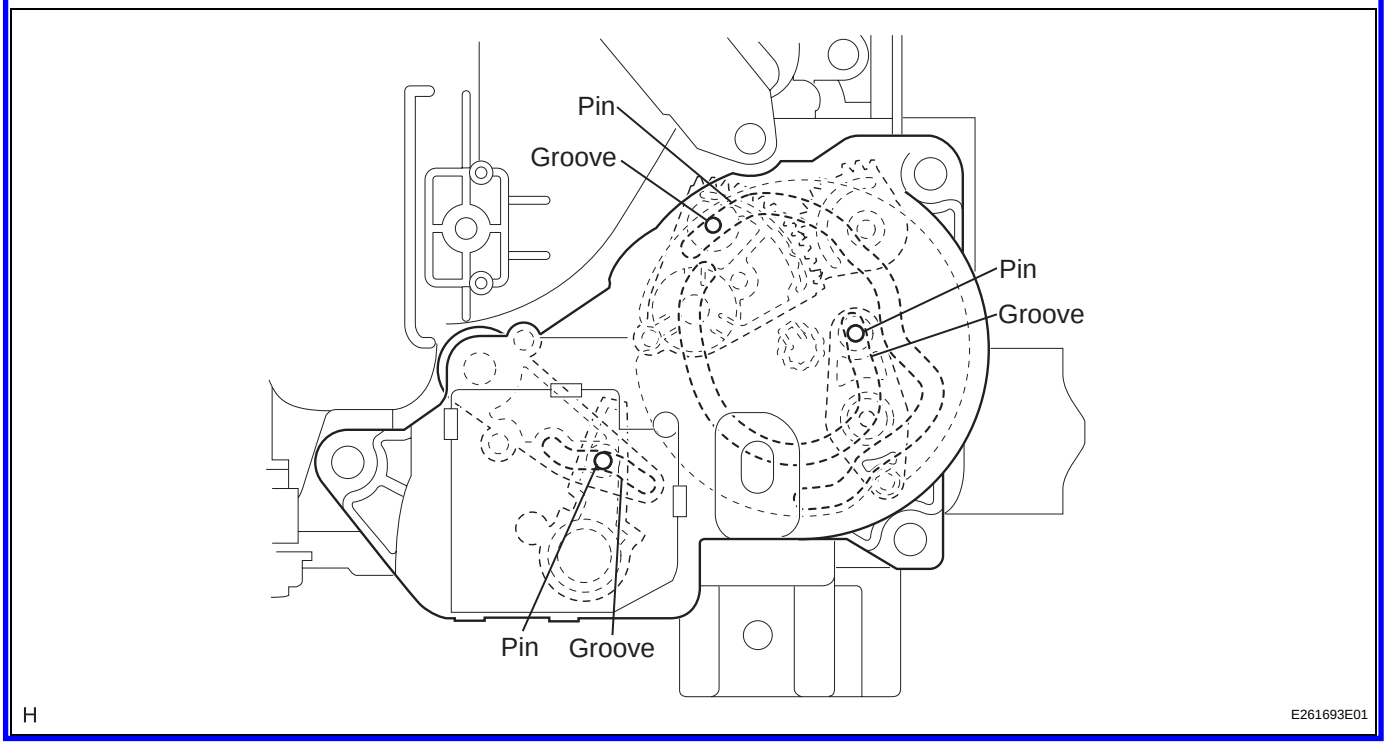
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(b) for Automatic Air Conditioning System:
Install the rear mode control servo motor.
(1) Attach the claw to install the plate and servo motor.
(2) Install the 2 screws.

(c) Set the damper servo so that the cutout part engages with the tooth of the gear, and attach the claw to install the servo motor unit.

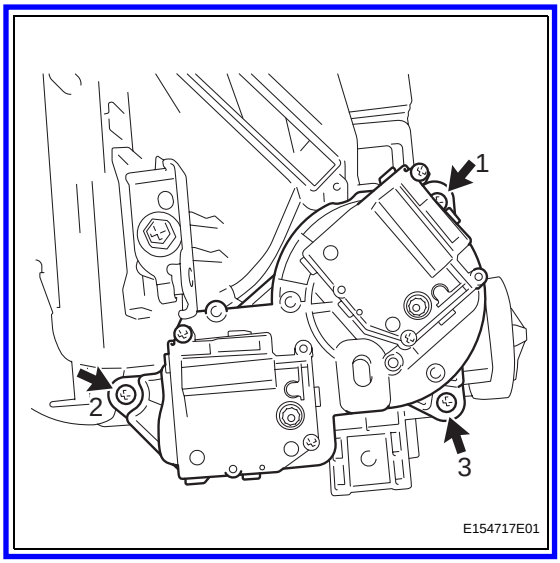
(d) Check that the pin is in the groove of the link.

[Added]



(e) Install the 3 screws in the order shown in the illustration, and install the servo motor unit.

[Corrected]



[Corrected]

4. INSTALL SERVO MOTOR

(a) Install the front air mix damper control servo motor LH.
(1) Attach the claw to install the plate and servo motor.
(2) Install the 2 screws.

(b) Install the front mode control servo motor LH.
(1) Attach the claw to install the plate and servo motor.
(2) Install the 2 screws.

(c) for 4 Zone Type:
Install the control air bypass damper control servo motor LH.
(1) Attach the claw to install the plate and servo motor.
(2) Install the 2 screws.

(d) Set the damper servo so that the cutout part engages with the tooth of the gear, and attach the claw to install the servo motor unit.

(e) Install the 4 screws.

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