TOYOTA SERVICE BULLETIN

Group: 09 No.: 07 Date: Apr, 14

LandCruiser 200

Corrections to Repair Manual RM19U1E

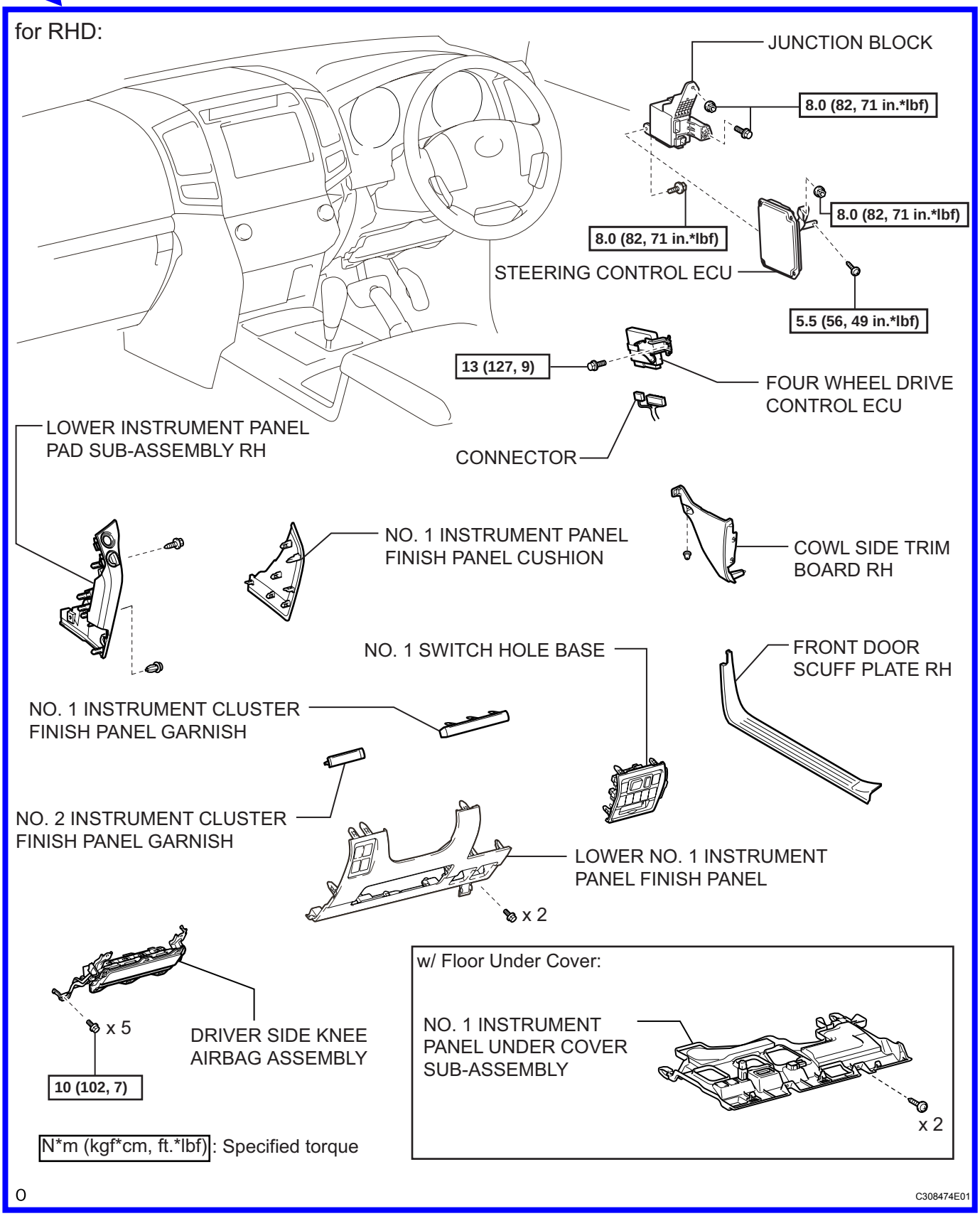
Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

Section	Title	Paragraph
TRANSFER/4WD/AWD	4WD CONTROL ECU	COMPONENTS
		REMOVAL
		INSTALLATION

The revised pages listed above are attached.
(The corrected parts are indicated by arrows.)

This Bulletin does not cause the Flat Rate Manual to be changed.

© 2014 Toyota Motor Corporation Australia Limited A.B.N. 64 009 686 097
All rights reserved. This material may not be reproduced or copied, in whole or part, without the written permission of Toyota Motor Corporation Australia Limited, 155 Bertie Street, Port Melbourne, Victoria.



REMOVAL

1. **REMOVE FRONT DOOR SCUFF PLATE RH (See page)**

© 2014 Toyota Motor Corporation Australia Limited A.B.N. 64 009 686 097
All rights reserved. This material may not be reproduced or copied, in whole or part, without the written permission of Toyota Motor Corporation Australia Limited, 155 Bertie Street, Port Melbourne, Victoria.

2. **REMOVE NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (for LHD)**
   (a) w/ Floor Under Cover:
      (1) Remove the No. 2 instrument panel under cover (See page ○○-○○).
3. **REMOVE COWL SIDE TRIM BOARD RH (See page)**
4. **REMOVE FRONT PASSENGER SIDE KNEE AIRBAG ASSEMBLY (for LHD) (See page)**
5. **REMOVE NO. 3 INSTRUMENT CLUSTER FINISH PANEL GARNISH (for LHD) (See page)**
6. **REMOVE INSTRUMENT PANEL BOX DOOR KNOB (for LHD) (See page)**
7. **REMOVE LOWER NO. 2 INSTRUMENT PANEL FINISH PANEL (for LHD) (See page)**

[Corrected]

8. **REMOVE NO. 1 INSTRUMENT PANEL FINISH PANEL CUSHION (for RHD) (See page** See*1
9. **REMOVE LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY RH (for RHD) (See page)**
10. **REMOVE NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH (for RHD) (See page)**
11. **REMOVE NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH (for RHD) (See page)**
12. **REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (for RHD)**
    (a) w/ Floor Under Cover:
       (1) Remove the No. 1 instrument panel under cover (See page ○○-○○).
13. **REMOVE LOWER NO. 1 INSTRUMENT PANEL FINISH PANEL (for RHD) (See page)**

[Added]

14. **REMOVE NO. 1 SWITCH HOLE BASE (for RHD) (See page** See*2

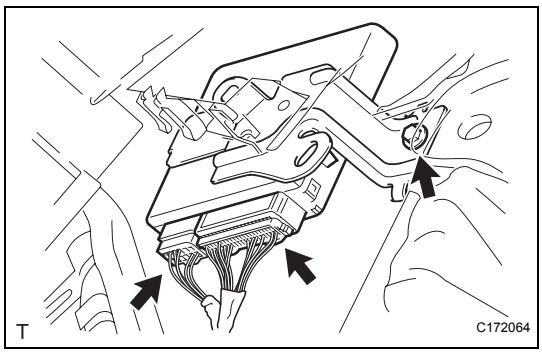
15. **REMOVE DRIVER SIDE KNEE AIRBAG ASSEMBLY (for RHD) (See page)**

[Added]

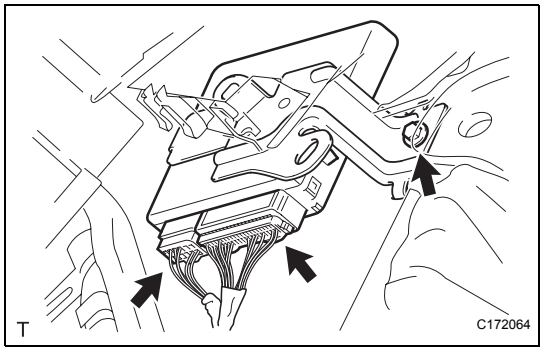
16. **REMOVE STEERING CONTROL WITH JUNCTION BLOCK (for RHD) (See page** See*3
17. **REMOVE STEERING CONTROL ECU (for RHD) (See page** See*4

TF

18. **REMOVE FOUR WHEEL DRIVE CONTROL ECU**
    (a) Disconnect the 2 ECU connectors.
    (b) Remove the bolt and ECU.



© 2014 Toyota Motor Corporation Australia Limited A.B.N. 64 009 686 097
All rights reserved. This material may not be reproduced or copied, in whole or part, without the written permission of Toyota Motor Corporation Australia Limited, 155 Bertie Street, Port Melbourne, Victoria.



INSTALLATION

1. **INSTALL FOUR WHEEL DRIVE CONTROL ECU**
   (a) Install the ECU with the bolt.
   Torque: 13 N*m (127 kgf*cm, 9 ft.*lbf) [Added]
   (b) Connect the 2 ECU connectors.
2. **INSTALL STEERING CONTROL ECU (for RHD) (See page** See*5
3. **INSTALL STEERING CONTROL WITH JUNCTION BLOCK (for RHD) (See page** See*6
4. **INSTALL DRIVER SIDE KNEE AIRBAG ASSEMBLY (for RHD) (See page)**
5. **INSTALL NO. 1 SWITCH HOLE BASE (for RHD) (See page** See*7 [Added]
6. **INSTALL LOWER NO. 1 INSTRUMENT PANEL FINISH PANEL (for RHD) (See page)**
7. **INSTALL NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (for RHD)**
   (a) w/ Floor Under Cover:
      (1) Install the No. 1 instrument panel under cover (See page ○○-○○).
8. **INSTALL NO. 2 INSTRUMENT CLUSTER FINISH PANEL GARNISH (for RHD) (See page)**
9. **INSTALL NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH (for RHD) (See page)**
10. **INSTALL LOWER INSTRUMENT PANEL PAD SUB-ASSEMBLY RH (for RHD) (See page)**
11. **INSTALL NO. 1 INSTRUMENT PANEL FINISH PANEL CUSHION (for RHD) (See page** See*8 [Corrected]
12. **INSTALL LOWER NO. 2 INSTRUMENT PANEL FINISH PANEL (for LHD) (See page)**
13. **INSTALL INSTRUMENT PANEL BOX DOOR KNOB (for LHD) (See page)**
14. **INSTALL NO. 3 INSTRUMENT CLUSTER FINISH PANEL GARNISH (for LHD) (See page)**
15. **INSTALL FRONT PASSENGER SIDE KNEE AIRBAG ASSEMBLY (for LHD) (See page)**
16. **INSTALL COWL SIDE TRIM BOARD RH (See page)**
17. **INSTALL NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (for LHD)**
   (a) w/ Floor Under Cover:
      (1) Install the No. 2 instrument panel under cover (See page ○○-○○).
18. **INSTALL FRONT DOOR SCUFF PLATE RH (See page)**

TF

© 2014 Toyota Motor Corporation Australia Limited A.B.N. 64 009 686 097
All rights reserved. This material may not be reproduced or copied, in whole or part, without the written permission of Toyota Motor Corporation Australia Limited, 155 Bertie Street, Port Melbourne, Victoria.

See*1: INTERIOR PANELS / TRIM - FRONT CONSOLE BOX (w/ Cool Box) - REMOVAL (2011/09-2012/01)
See*2: INTERIOR PANELS / TRIM - INSTRUMENT PANEL SAFETY PAD - REMOVAL (2011/09-2012/01)
See*3: VARIABLE GEAR RATIO STEERING – STEERING CONTROL ECU (for RHD) - REMOVAL (2011/09-2012/01)
See*4: VARIABLE GEAR RATIO STEERING – STEERING CONTROL ECU (for RHD) - REMOVAL (2011/09-2012/01)
See*5: VARIABLE GEAR RATIO STEERING – STEERING CONTROL ECU (for RHD) - INSTALLATION (2011/09-2012/01)
See*6: VARIABLE GEAR RATIO STEERING – STEERING CONTROL ECU (for RHD) - INSTALLATION (2011/09-2012/01)
See*7: INTERIOR PANELS / TRIM - INSTRUMENT PANEL SAFETY PAD - INSTALLATION (2011/09-2012/01)
See*8: INTERIOR PANELS / TRIM - FRONT CONSOLE BOX (w/ Cool Box) - INSTALLATION (2011/09-2012/01)

© 2014 Toyota Motor Corporation Australia Limited A.B.N. 64 009 686 097
All rights reserved. This material may not be reproduced or copied, in whole or part, without the written permission of Toyota Motor Corporation Australia Limited, 155 Bertie Street, Port Melbourne, Victoria.