TOYOTA SERVICE BULLETIN

Group: 06 No.: 05 Date: May, 17

Model: **LandCruiser UZJ200, URJ202 & VDJ200**

Subject: Corrections to Repair Manual RM19U1E

Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

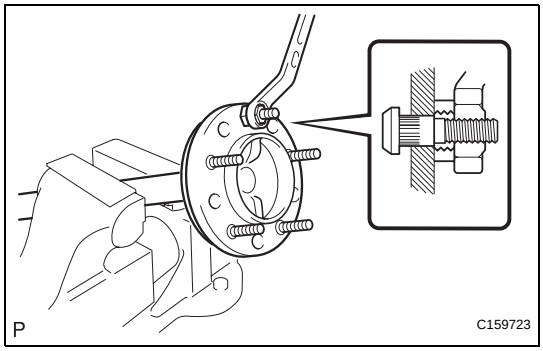
Section	Title	Paragraph
AXLE AND DIFFERENTIAL	REAR AXLE SHAFT	REASSEMBLY

The revised pages listed above are attached.

(The corrected parts are indicated by arrows.)

This bulletin does not cause the Flat Rate Manual to be changed

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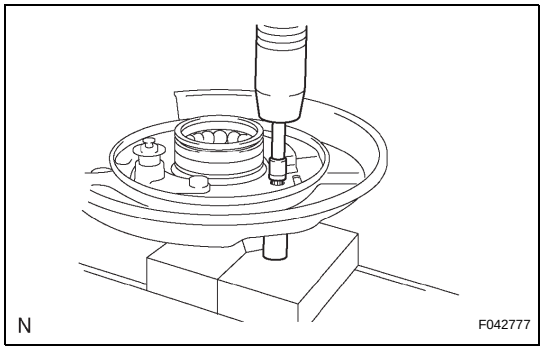


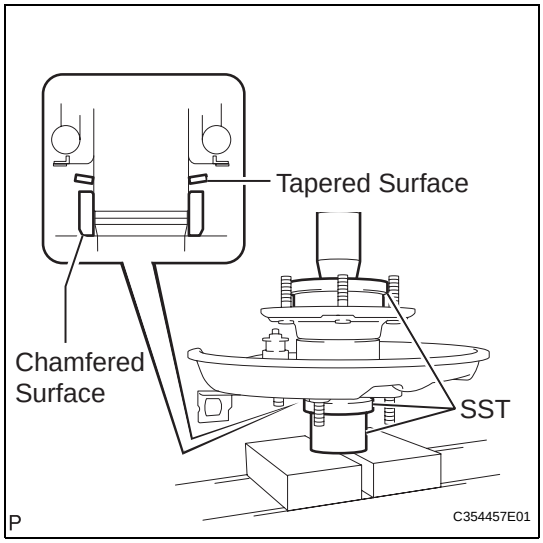
(b) Temporarily install a washer and nut to 5 new hub bolts as shown in the illustration.
(c) Install the hub bolts by tightening each nut.
(d) Remove the washer and nut from each hub bolt.

2. INSTALL REAR AXLE HUB AND BEARING ASSEMBLY LH

(a) Position the parking brake plate on a new rear axle hub and bearing.
NOTICE:
Make sure to securely fit the parking brake plate to the bearing.

(b) Using 2 socket wrenches and a press, press in the 4 housing bolts.



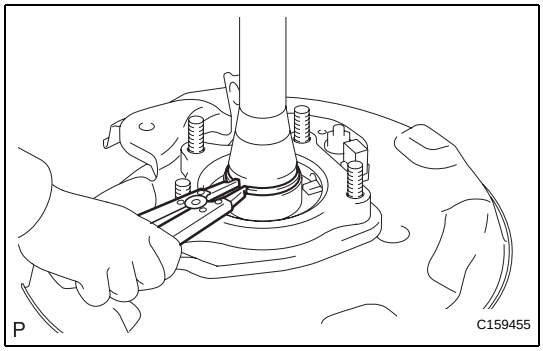


3. INSTALL REAR AXLE SHAFT LH

(a) Install the washer and a new retainer to the axle hub as shown in the illustration.
NOTICE:
- **Install the washer with its tapered surface facing downward.**
- **Install the retainer with its chamfered surface facing downward.**

(b) Using SST and a press, press in the rear axle shaft.
SST 09631-12090, 09726-40010, 09951-01100
NOTICE:
Make sure to securely fit the bearing to the rear axle shaft.

[Corrected]



4. INSTALL REAR AXLE SHAFT SNAP RING LH

(a) Using a snap ring expander, install a new snap ring.

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