TOYOTA SERVICE BULLETIN

Group: 07 No.: 02 Date: Feb, 19

Model: LandCruiser 200 (UZJ200, VDJ200)

Subject: Corrections to Repair Manual RM19U2E

Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

Section	Title	Paragraph
PREPARATION	SUSPENSION CONTROL	LUBRICANT (2011/09-)
SUSPENSION CONTROL	SUSPENSION CONTROL SYSTEM (w/ KDSS)	BLEEDING (2011/09-)

The revised pages listed above are attached.

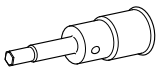
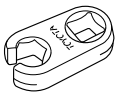
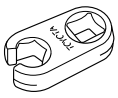
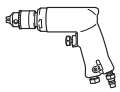
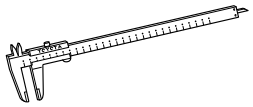
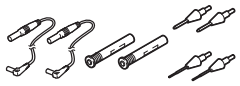
(The corrected parts are indicated by arrows.)

This bulletin does not cause the Flat Rate Manual to be changed

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SUSPENSION CONTROL

RECOMMENDED TOOLS

	09010-3C110	Set, Hexagon Socket Wrench	-
	(09013-6C100)	Socket Hexagon 5mm	-
	09017-1C110	Union Nut Wrench 12mm	-
	09017-1C130	Union Nut Wrench 17mm	-
	09050-00032	Air Drill	-
	09072-1C210	Vernier Calipers 300mm	-
	09080-1C110	Toyota Electrical Tester Set	-
	09080-2C100	Test Lead Set	-

EQUIPMENT

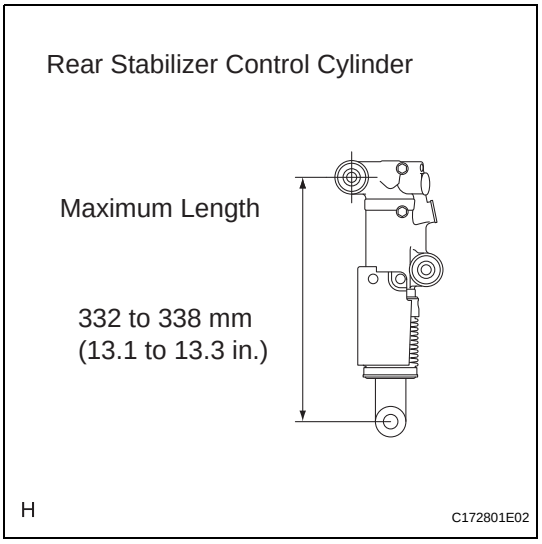
Torque wrench	-

LUBRICANT

Item	Capacity	Classification
Suspension fluid	-	Suspension fluid AHC

[Added]

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(g) Disconnect the rear stabilizer bar and rear stabilizer link, and set the rear stabilizer control cylinder to the maximum length.

NOTICE:

Set the rear stabilizer control cylinder to the maximum length to completely bleed the air.

HINT:

Refer to the following procedures to disconnect the rear stabilizer bar and rear stabilizer link (See page).

(h) Add new fluid to SST (high pressure oil pump), and bleed air from the SST hoses.

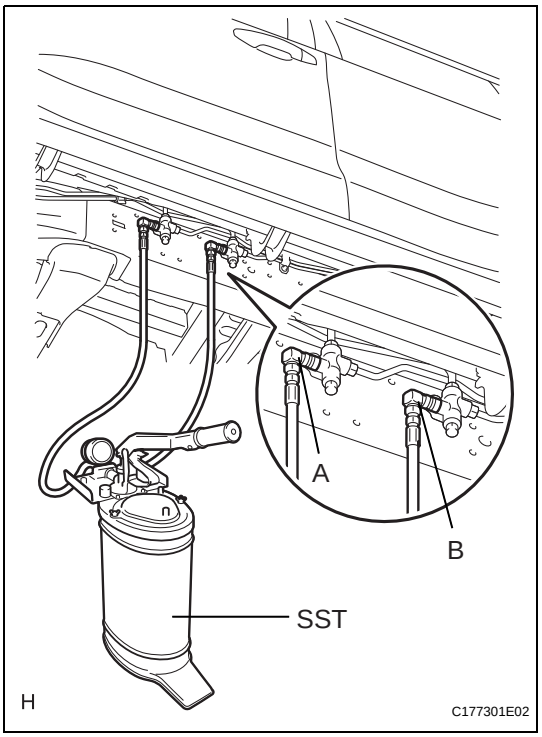
SST 09760-60020

Fluid:

Suspension fluid AHC [Added]

NOTICE:

If air is not bled from the hoses, the air will mix into the hydraulic circuit.



(i) Remove the service valve caps of the stabilizer control adapter filling ports (A, B). Then put fluid into SST (high pressure oil pump), and connect SST to the stabilizer control adapter filling ports.

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