SERVICE TRAINING AND PUBLICATION BULLETIN

No.: OB- 9436
010
Date : 2019/7/18

TRAINING	
PUBLICATION	■
INFORMATION	
ADVANCE ORDER	
OTHERS	

APPLICABLE COUNTRIES:

	ALL COUNTRIES		N. AMERICA	■	GENERAL COUNTRIES, EUROPE
	Other				

To: Service Manager

CORRECTION TO
- [x] REPAIR MANUAL
- [ ] ELECTRICAL WIRING DIAGRAM
- [ ] NEW CAR FEATURES
- [ ] BODY REPAIR MANUAL
- [ ] SERVICE DATA SHEET

The following manual has revised service information:

Pub. No.: **RM19U1E** Pub. Name: **LAND CRUISER 200 Repair Manual**

Section	Title	Paragraph
2UZ-FE ENGINE MECHANICAL	CYLINDER BLOCK	REASSEMBLY (2011/09 -)

The revised pages listed above are attached.
(The corrected parts are indicated by arrows.)

Please attach the accompanying revised pages to the applicable pages in the manual above.

This Bulletin does not cause the Flat Rate Manual to be changed.

This bulletin is also available on the OASIS Global Service Information Center.
Inquiries : BM_correction_information@mta.mx.toyota.co.jp

KEEP IN BINDER TOGETHER WITH SERVICE PUBLICATIONS GUIDE

TOYOTA QUALITY SERVICE

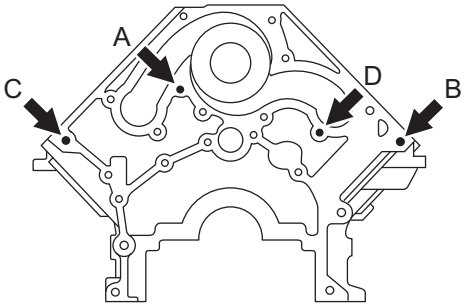
TOYOTA MOTOR CORPORATION
SERVICE ENGINEERING DEPARTMENT
TECHNICAL SERVICE DIVISION
CUSTOMER FIRST PROMOTION GROUP

[Corrected]

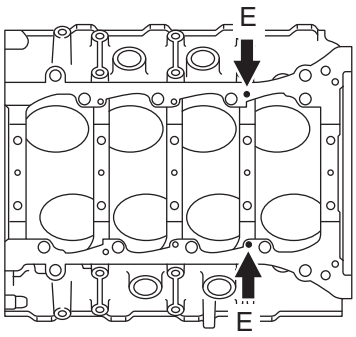
(a) Using E7 and E8 "TORX" socket wrenches, install the stud bolts (A), (B), (C), (E), (F) and a new stud bolt (D).

EM

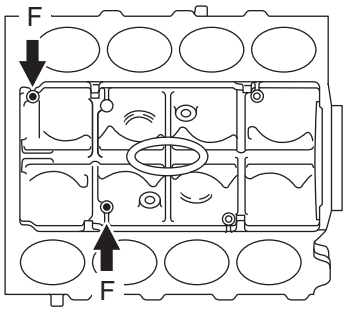
Front Side:

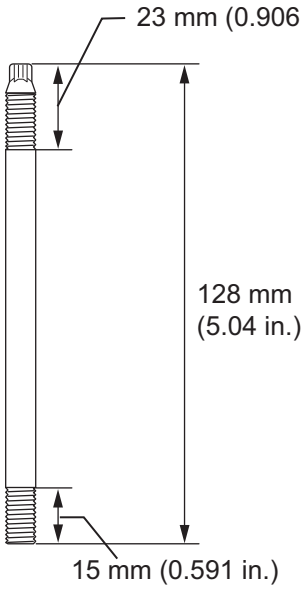


Lower Side:

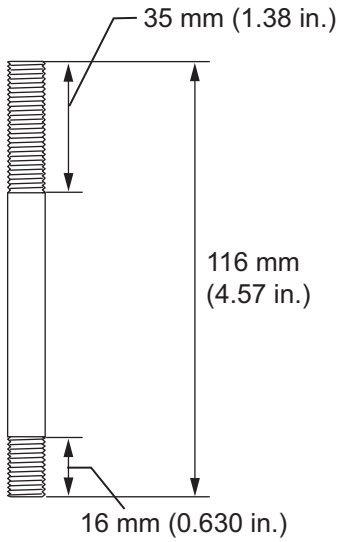


Upper Side:

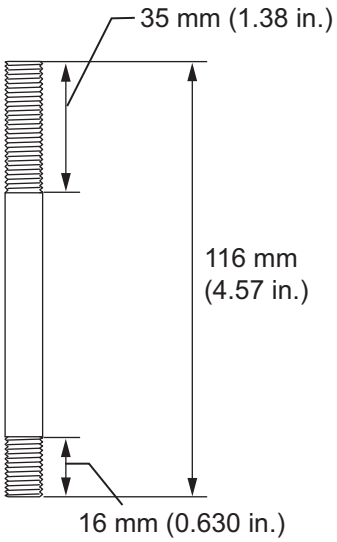




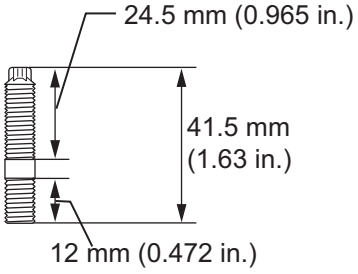
A: (Thread diameter: 8 mm)



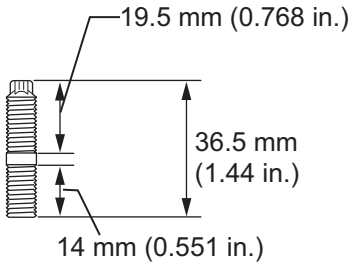
B: (Thread diameter: 10 mm)



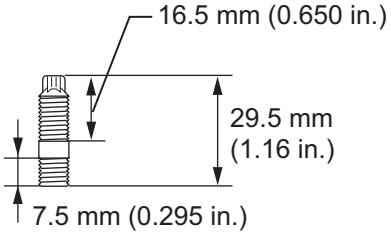
C: (Thread diameter: 10 mm)



D: (Thread diameter: 8 mm)



E: (Thread diameter: 8 mm)



F: (Thread diameter: 8 mm)

A160822E01

Torque: for stud bolt A, B, F
8.0 N*m (82 kgf*cm, 71 in.*lbf)