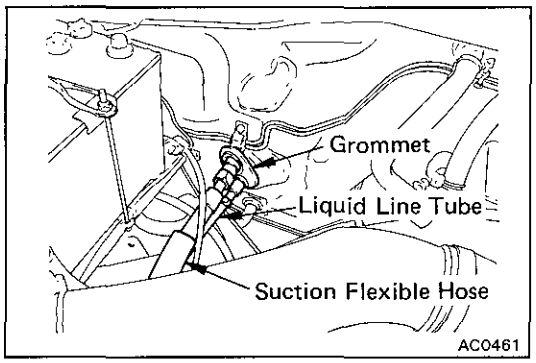
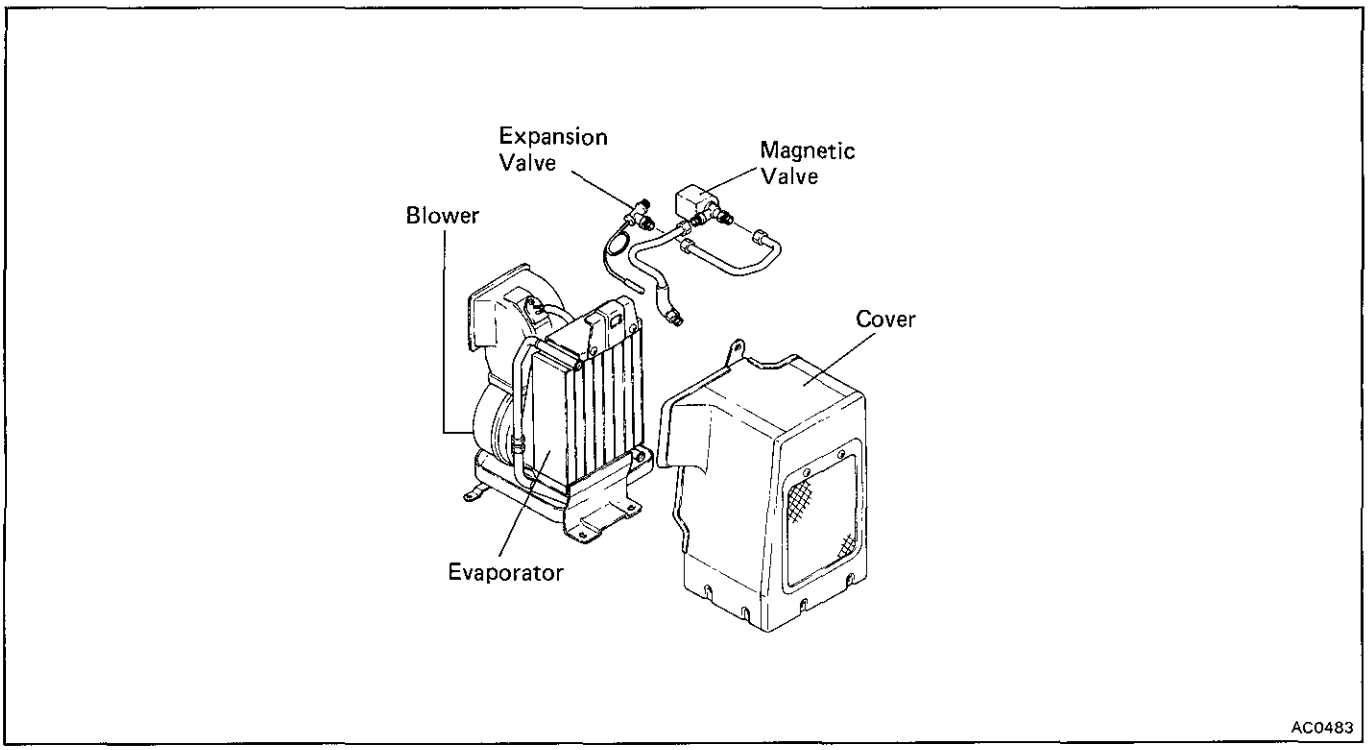


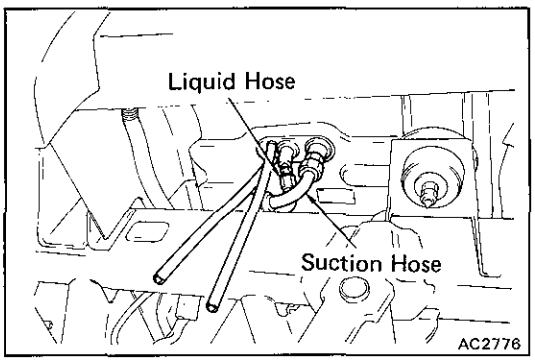
4. **INSTALL GROMMETS ON INLET AND OUTLET FITTINGS**
5. **CONNECT LIQUID LINE TUBE TO COOLING UNIT INLET FITTINGS**

   Torque: 135 kg-cm (10 ft-lb, 13 N·m)
6. **CONNECT SUCTION FLEXIBLE HOSE TO COOLING UNIT OUTLET FITTING**

   Torque: 325 kg-cm (24 ft-lb, 32 N·m)
7. **IF EVAPORATOR WAS REPLACED, ADD COMPRESSOR OIL TO COMPRESSOR**

   Add 40 — 50 cc (1.4 — 1.7 oz)
8. **CONNECT NEGATIVE CABLE TO BATTERY**
9. **EVACUATE, CHARGE AND TEST REFRIGERATION SYSTEM (See page AC-20)**

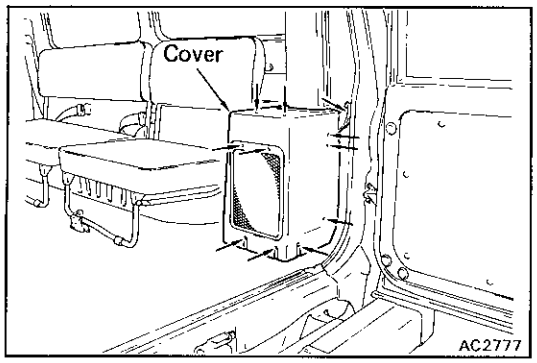




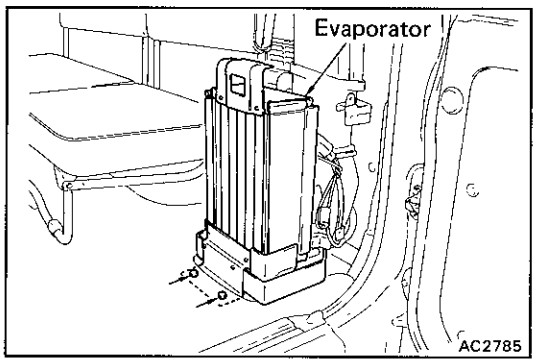
REAR COOLING UNIT

REMOVAL OF COOLING UNIT

1. **DISCONNECT SUCTION AND LIQUID HOSE**

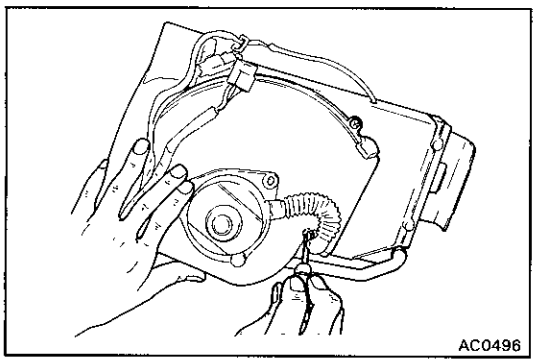


2. **REMOVE COVER**



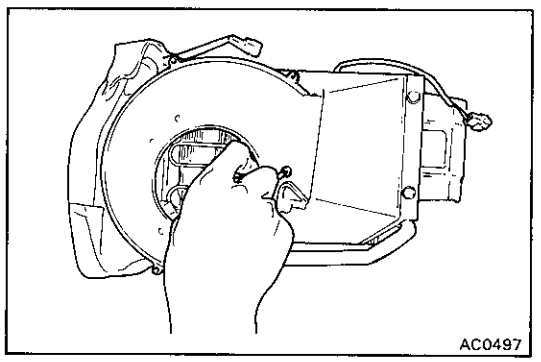
3. **REMOVE REAR COOLING UNIT FROM BODY**

DISASSEMBLY OF REAR COOLING UNIT



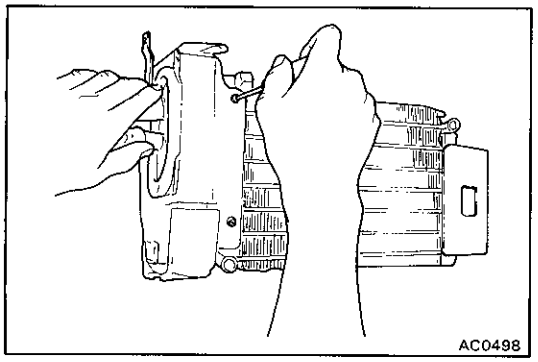
1. **REMOVE BLOWER**

   Remove four screws.



2. **REMOVE BLOWER COVER**

   Remove five screws.



3. **REMOVE REAR COOLING UNIT STAY**

   Remove two long screws.