QUARTER WINDOW GLASS

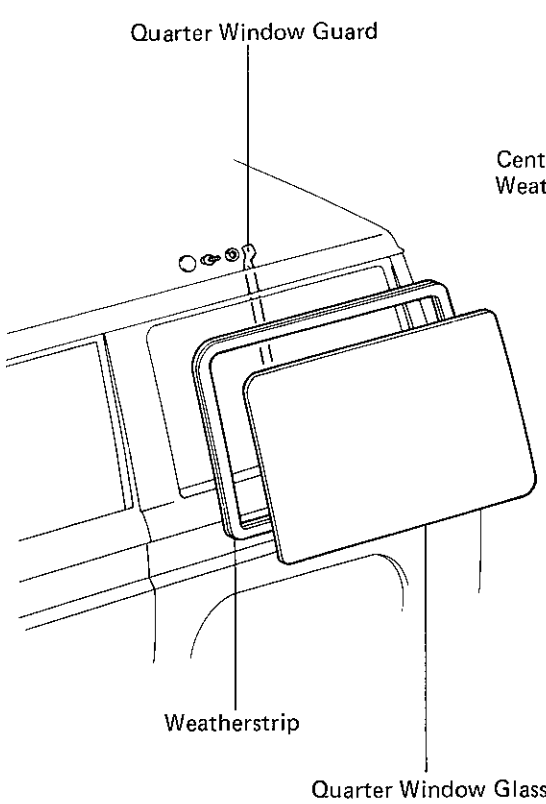
PREPARE ITEMS LISTED

Part Name and No.	Contents of Set
Auto glass sealer (08833-00030)	
Butyl tape set (08850-00065)	Butyl tape 9 mm dia. × 2,500 mm (0.35 × 98.43 in.) Primer 5 cc (0.17 fl.oz.) Sponge (for applying primer) Piano wire 1 mm dia. × 600 mm (0.04 × 23.62 in.) (for slicing off glass)
Materials required	Cleaner (for cleaning adhering surfaces)

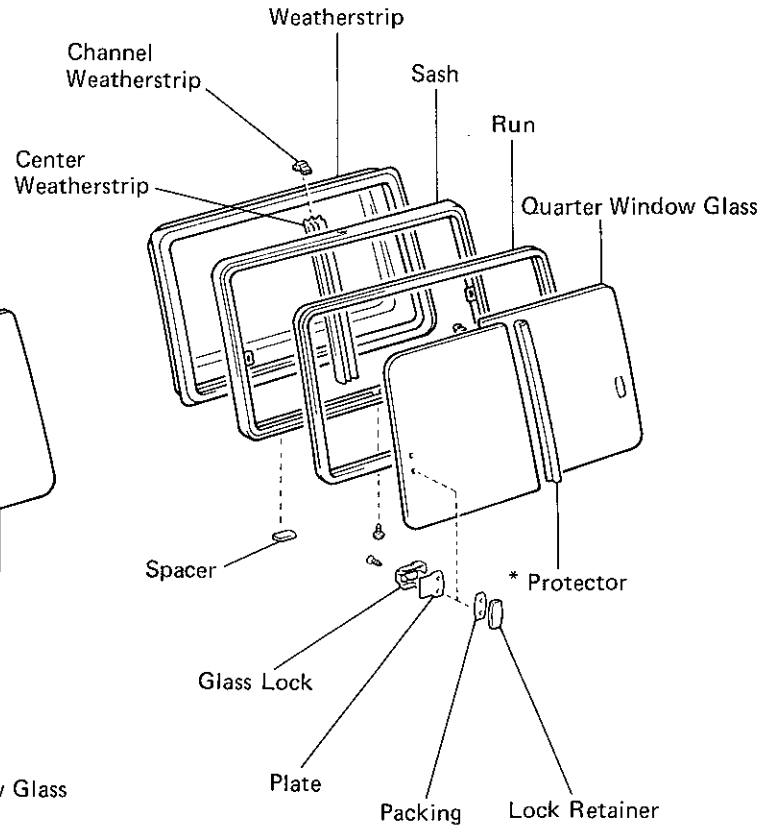
COMPONENTS

70 Series — Hard Top

[Fixed Type]



[Slide Type]

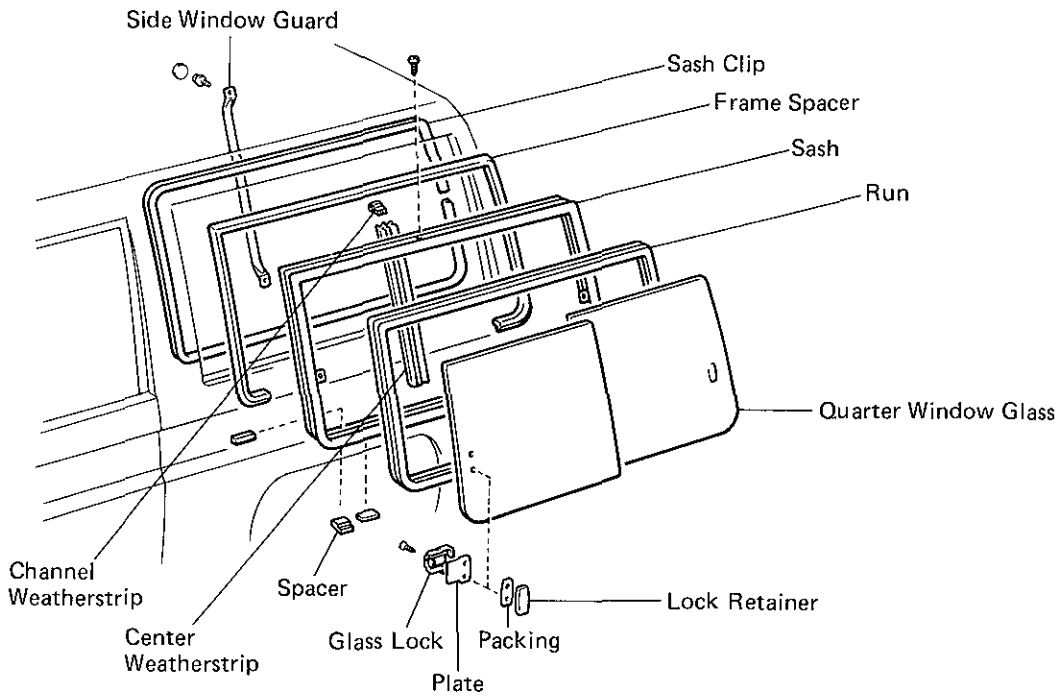


* West Germany only

BO5702

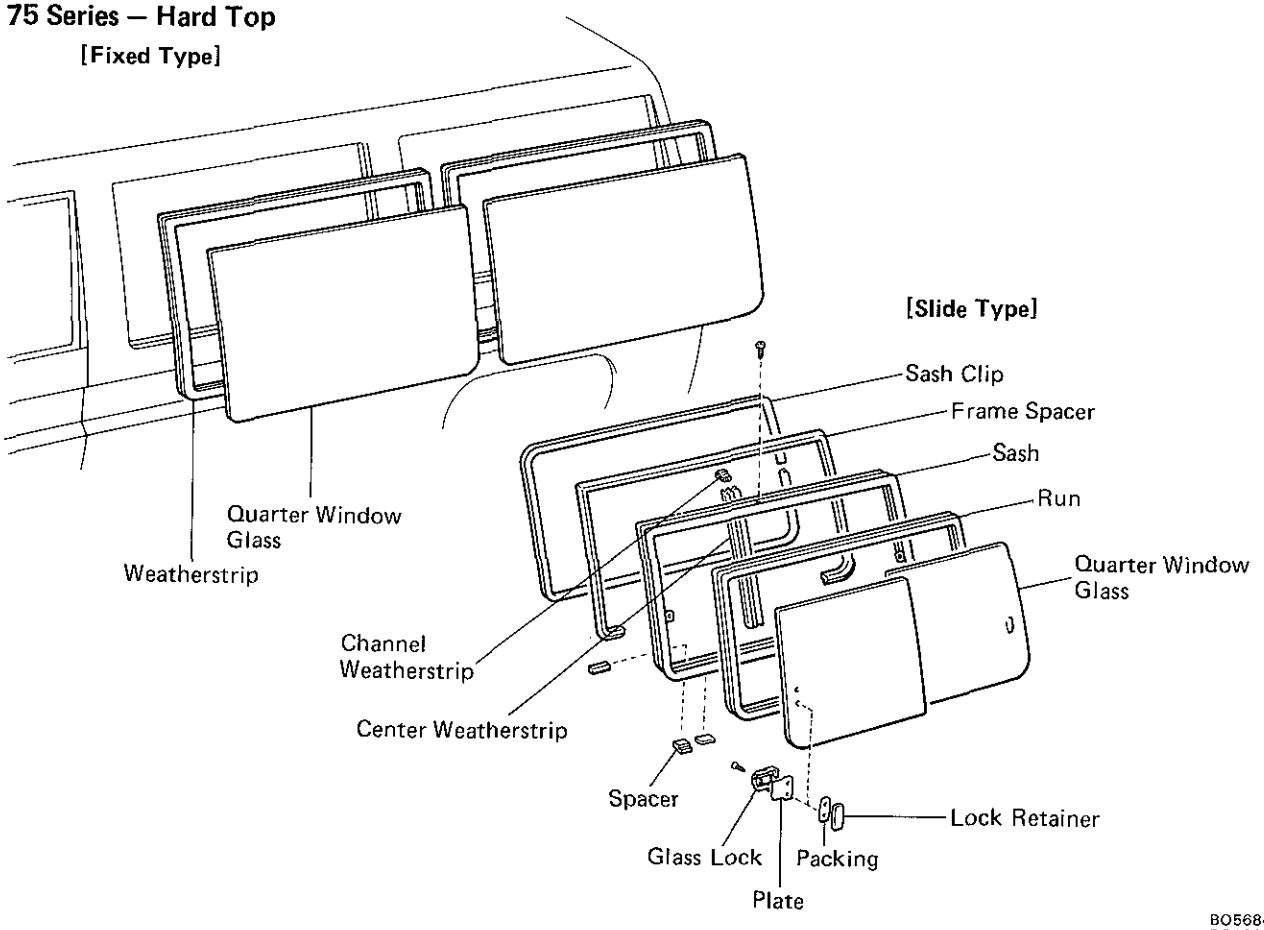
COMPONENTS (Cont'd)

73 Series — FRP Top



75 Series — Hard Top

[Fixed Type]



BO5684
BO1021

REMOVAL OF QUARTER WINDOW GLASS

(See pages BO-32 and 33)

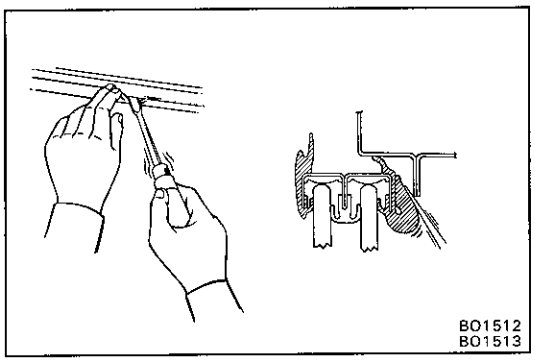
Fixed Type

Remove the glass in the same manner as the windshield. (See step 3 on page BO-29)

Slide Type

(70 Series)

1. **REMOVE QUARTER WINDOW GUARD**



2. **REMOVE QUARTER WINDOW GLASS**

If reusing the weatherstrip:

(a) Using a screwdriver, push out the lip of the frame or weatherstrip from the room side.

HINT: Tape the screwdriver tip before use.

(b) Push on the glass with your hands from the room side to remove it.

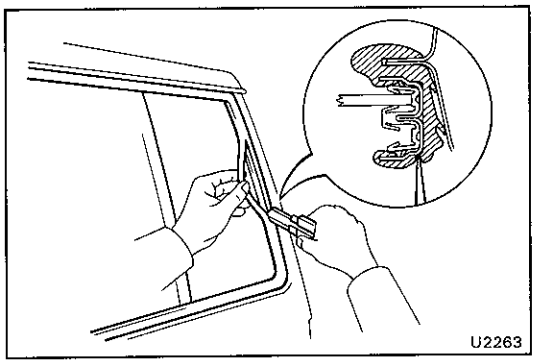
If using a new weatherstrip:

(a) From the outside of the vehicle, cut off the weatherstrip lip with a knife.

(b) Pull the glass outwards and remove it.

(c) Remove the weatherstrip.

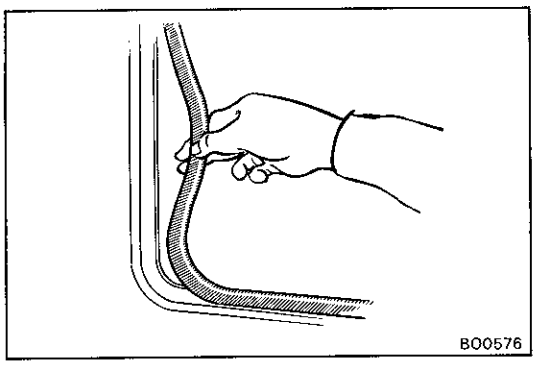
NOTICE: Do not damage the body and the glass.



(73 and 75 Series)

1. **REMOVE QUARTER WINDOW GUARD (73 Series)**

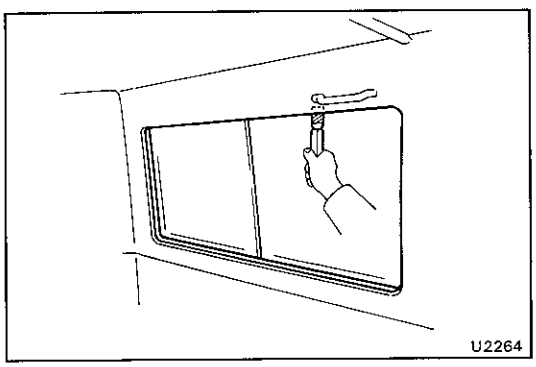
2. **REMOVE SASH CLIP**

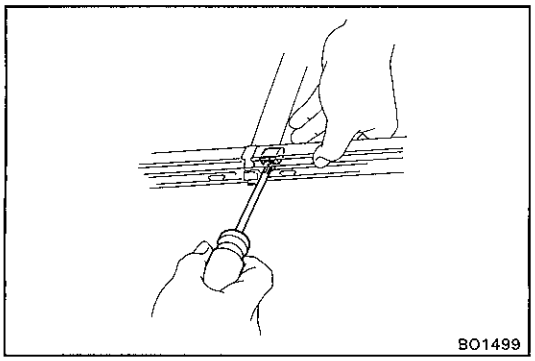


3. **REMOVE QUARTER WINDOW GLASS**

(a) Using a scraper, cut loose the adhesive between the glass and the body panel.

NOTICE: Do not damage the body and the glass.





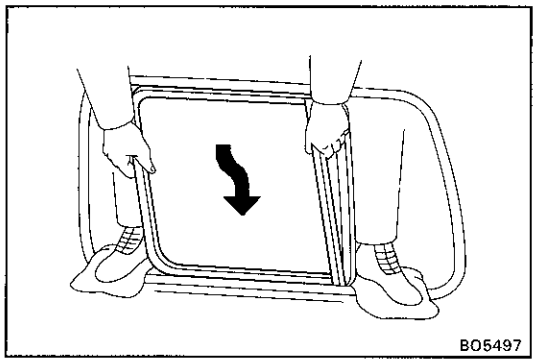
DISASSEMBLY OF QUARTER WINDOW GLASS

Slide Type

(See pages BO-32 and 33)

1. **REMOVE CENTER WEATHERSTRIP AND CHANNEL**

   Remove the screw, the weatherstrip and the channel.



2. **REMOVE QUARTER WINDOW GLASS**

   Pull apart the sash and remove the glass.

3. **REMOVE GLASS LOCK AND LOCK RETAINER**

ASSEMBLY OF QUARTER WINDOW GLASS

Slide Type

(See pages BO-32 and 33)

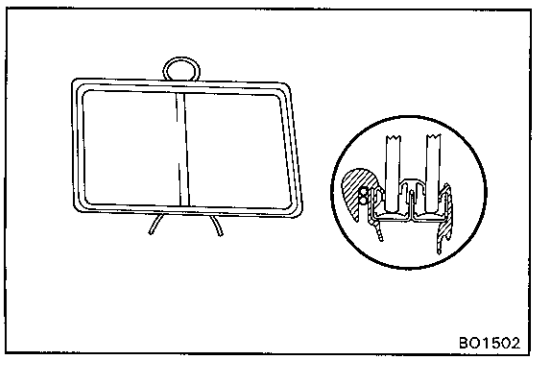
1. **INSTALL GLASS LOCK AND LOCK RETAINER**
2. **INSTALL QUARTER WINDOW GLASS**
3. **INSTALL CENTER WEATHERSTRIP AND CHANNEL**

INSTALLATION OF QUARTER WINDOW GLASS

(See page BO-32 and 33)

Fixed Type

Install the glass in the same manner as the windshield. (See step 3 on page BO-30)

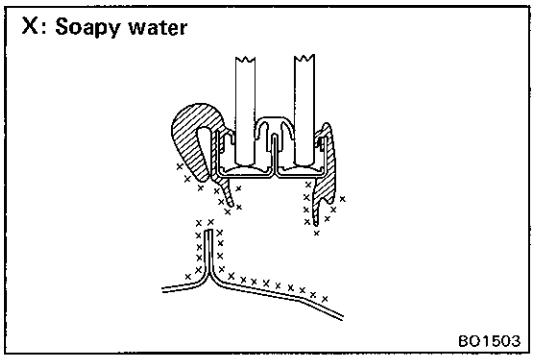


Slide Type

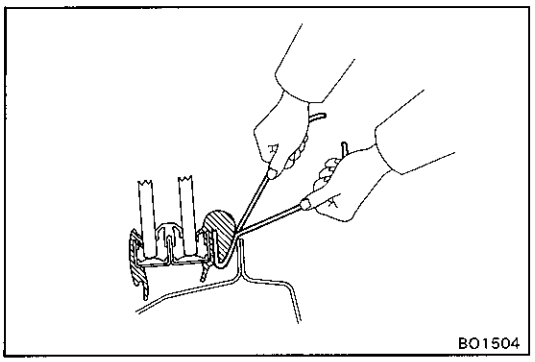
(70 Series)

1. **INSTALL QUARTER WINDOW GLASS**

   (a) Install the working cord to the frame as shown.

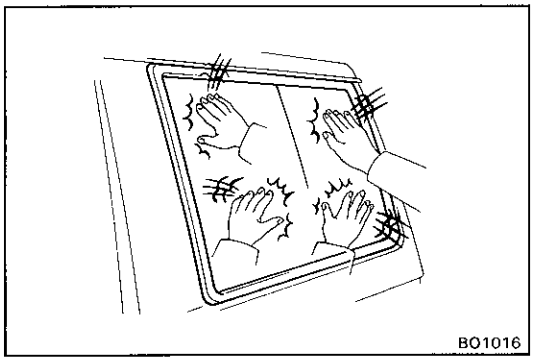


(b) Apply soapy water to the contact surface of the body and the weatherstrip lip.



(c) Hold the glass in position on the body.

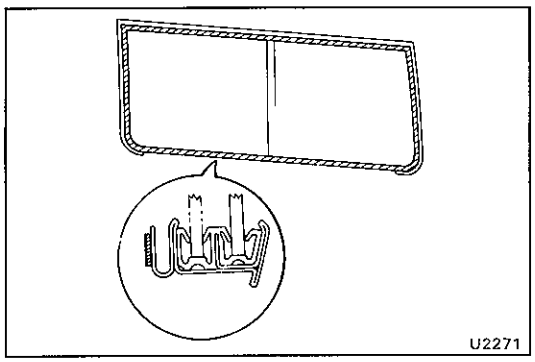
(d) Install the glass by pulling the cord from the room side, while pushing on the outside of the weatherstrip with your open hand.



(e) To snug the glass in place, tap from the outside with your open hand.

2. **INSPECT FOR LEAKS AND REPAIR**
(See step 7 on page BO-31)

3. **INSTALL QUARTER WINDOW GUARD (73 Series)**



(73 and 75 Series)

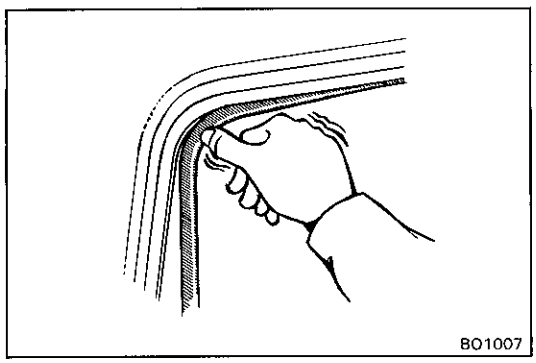
1. **CLEAN BODY AND GLASS**

Using cleaner, clean the weatherstrip contacting surface of the body and the glass.

2. **INSTALL QUARTER WINDOW GLASS**

(a) Install the butyl tape to the glass.

(b) Install the glass to the body.



3. **INSTALL SASH CLIP**

4. **INSPECT FOR LEAKS AND REPAIR**
(See step 7 on page BO-31)

5. **INSTALL QUARTER WINDOW GUARD**