PRECAUTIONS

When working with FIPG material, you must be observe the following.

- Using a razor blade and gasket scraper, remove all the old packing (FIPG) material from the gasket surfaces.
- Thoroughly clean all components to remove all the loose material.
- Clean both sealing surfaces with a non-residue solvent.
- Apply the seal packing in approx. 1 mm (0.04 in.) bead along the sealing surface.
- Parts must be assembled within 10 minutes of application. Otherwise, the packing (FIPG) material must be removed and reapplied.

TROUBLESHOOTING

Problem	Possible cause	Remedy	Page
Hard to shift or will not shift	Transfer faulty	Disassemble and inspect transfer	TR-4 TR-49
Transfer jumps out of gear	Transfer faulty	Disassemble and inspect transfer	TR-4
Noise	Transfer faulty	Disassembly and inspect transfer	TR-4
	Wrong oil grade	Replace oil	TR-2
	Oil level low	Add oil	TR-2
Oil leakage	Oil level too high	Drain oil	TR-2
	Oil seal, O-ring or gasket worn or damaged	Replace oil seal, O-ring or gasket	TR-4
Tight corner braking	Center differential or transfer faulty	Replace center differential or transfer	RM184E MT-5