SS0YX–03

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Retainer x Drive end frame	12 V 55 A, 24 V 30 A	2.6	26.5	23 in.·lbf
	12 V 80 A, 12 V 100 A	3.0	31	27 in.·lbf
Rectifier end frame x Drive end frame		4.5	46	40 in.·lbf
Alternator pulley x Rotor		110.5	1,125	81
Rectifier holder x Lead wire on rectifier end frame				
	12 V 55 A, 24 V 30 A	1.96	20	17 in.·lbf
	12 V 80A, 12 V 100 A	2.94	30	26 in.·lbf
IC regulator x Rectifier end frame		1.96	20	17 in.·lbf
IC regulator x Rectifier holder		1.96	20	17 in.·lbf
Brush holder x Rectifier holder		1.96	20	17 in.·lbf
Brush holder x IC regulator		1.96	20	17 in.·lbf
Rear end cover x Rectifier end flame		4.4	45	39 in.·lbf
Plate terminal x Rectifier holder	12 V 80 A, 12 V 100 A	3.85	39	34 in.·lbf
Terminal insulator x Rectifier holder		4.1	42	36 in.·lbf