CLUTCH

Specifications

Pedal height (from asphalt sheet)			181 mm	7.13 in.
Pedal freeplay	w/o Clutch booster		13 – 23 mm	0.51 – 0.91 in.
	w/ Clutch booster		15 – 30 mm	0.59 – 1.18 in.
Push rod play at pedal top			1 – 5 mm	0.04 – 0.20 in.
Booster air valve stroke at pedal top			5 – 9 mm	0.20 – 0.35 in.
Booster push rod to piston clearance		w/ SST	0 mm	0 in.
Disc rivet head depth		Limit	0.3 mm	0.012 in.
Disc runout		Limit	0.8 mm	0.031 in.
Diaphragm spring tip alignment		Limit	1.0 mm	0.039 in.
Diaphragm spring finger wear	Depth	Limit	0.6 mm	0.024 in.
	Width	Limit	5.0 mm	0.197 in.
Flywheel runout		Limit	0.2 mm	0.008 in.

Torque Specifications

Part tightened	kg-cm	ft-lb	N·m
Master cylinder × Body	80	69 in.-lb	7.8
Clutch line union	155	11	15
Clevis lock nut	250	18	25
Master cylinder × Clutch booster	130	9	13
Clutch Booster × Bracket	130	9	13
Bracket × Body	130	9	13
Accumulator bracket × Accumulator housing	55	48 in.-lb	5.4
Accumulator line union	155	11	15
Accumulator bleeder plug	110	8	11
Accumulator bracket × Transmission	120	9	12
(2L-T Engine Europe RHD Models Only)	700	51	69
Release cylinder set bolt	120	9	12
Release cylinder bleeder plug	110	8	11
Clutch cover × Flywheel	195	14	19
Master cylinder union bolt	250	18	25