BODY

Torque Specifications

Part tightened		kg-cm	ft-lb	N·m
FRP Top				
FRP top set bolt	6 mm	80	69 in.-lb	7.8
	8 mm	120	9	12
Roll Bar				
Roll bar set bolt		440	32	43
Front Seat				
(70, 73, 75 series)				
Reclining seat adjuster × Seat back		530	38	52
Reclining seat adjuster × Seat cushion		530	38	52
Seat back × Seat cushion		195	14	19
Seat cushion × Seat track		260	19	25
Seat track × Body	w/o Seat suspension	400	29	39
Seat track × Seat suspension	w/ Seat suspension	400	29	39
Rear Bench Seat				
(70, 73, 75 series)				
Seat cushion lock × Seat leg	w/o Seat belt	260	19	25
	w/ Seat belt	420	30	41
Striker × Body		530	38	52
Seat cushion bracket × Seat cushion		530	38	52
Seat cushion bracket × Body		260	19	25
Seat back lock × Seat back		530	38	52
Seat back lock × Seat cushion		530	38	52
Strap set bolt		80	69 in.-lb	7.8
Rear Parallel Seat				
(70, 73, 75V series)				
Seat frame × Body		260	19	25
(75P series)				
Seat frame × Body		195	14	19
Seat Belt				
Seat belt anchor × Body		440	32	43
Fuel Tank and Line				
(70, 73, 75 series)				
Fuel sender gauge set screw		15	13 in.-lb	1.5
Fuel tank suction tube set screw		15	13 in.-lb	1.5
Fuel tank front bracket × Body		400	29	39
Fuel tank front bracket × Fuel tank band (70, 73 series)		400	29	39
Fuel tank rear bracket × Fuel tank band (75 series)		400	29	39
Fuel tank band × Fuel tank stay (75 series sub tank)		400	29	39
Fuel tank rear bracket × Body		400	29	39
Drain plug		65	56 in.-lb	6.4