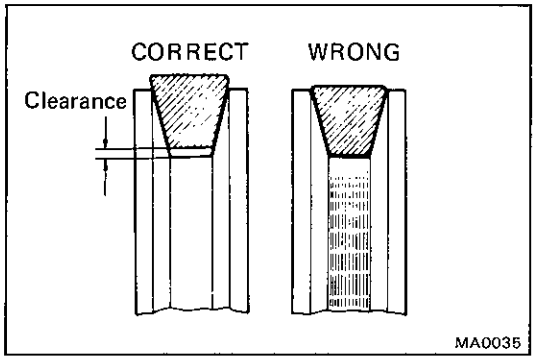


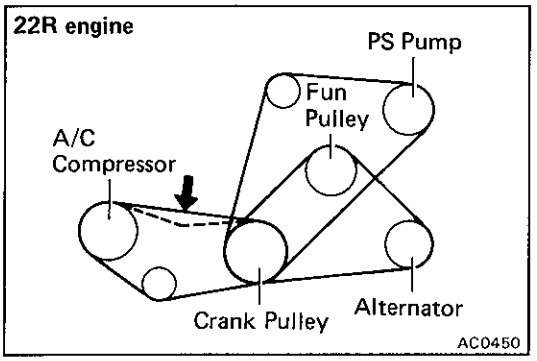
DRIVE BELT

ON-VEHICLE INSPECTION

1. **INSPECT CONDENSER FINS FOR BLOCKAGE OR DAMAGE**

   If the fins are clogged, clean them with pressurized water.

   NOTICE: Be careful not to damege the fins.

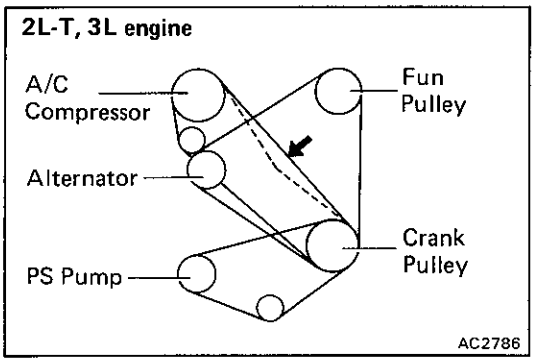


2. **CHECK DRIVE BELT TENSION**

   Drive belt tension at 10 kg (22.0 lb, 98N):

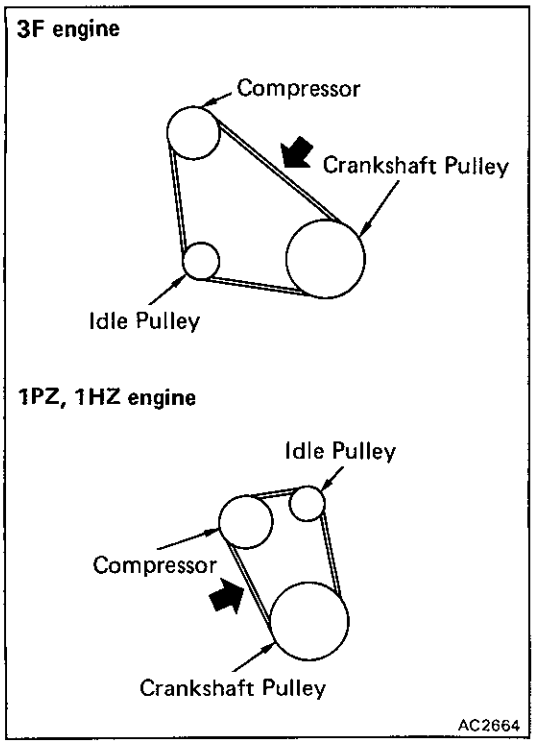
mm (in.)

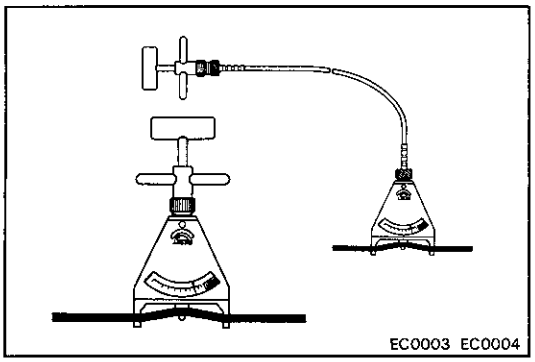
Engine	New belt	Used belt
22R	7 — 9.5 (0.28 — 0.38)	9.5 — 13 (0.38 — 0.52)
2L-T, 3L	13 — 17 (0.52 — 0.68)	17 — 21 (0.68 — 0.84)
1PZ, 1HZ	12 — 16 (0.48 — 0.64)	16 — 22 (0.64 — 0.88)
3F	11 — 15 (0.44 — 0.60)	15 — 21 (0.60 — 0.84)



HINT:

- "New belt" refers to a belt which has been used less than 5 minutes on a running engine.
- "Used belt" refers to a belt which has been used on a running engine for 5 minutes or more.
- After installing the drive belt, check that it fits properly in the ribbed grooves.





(Reference)

Using SST, check the drive belt tension.

SST 09216-00020 and 09216-00030

New belt 40 — 55 kg

Used belt 20 — 35 kg