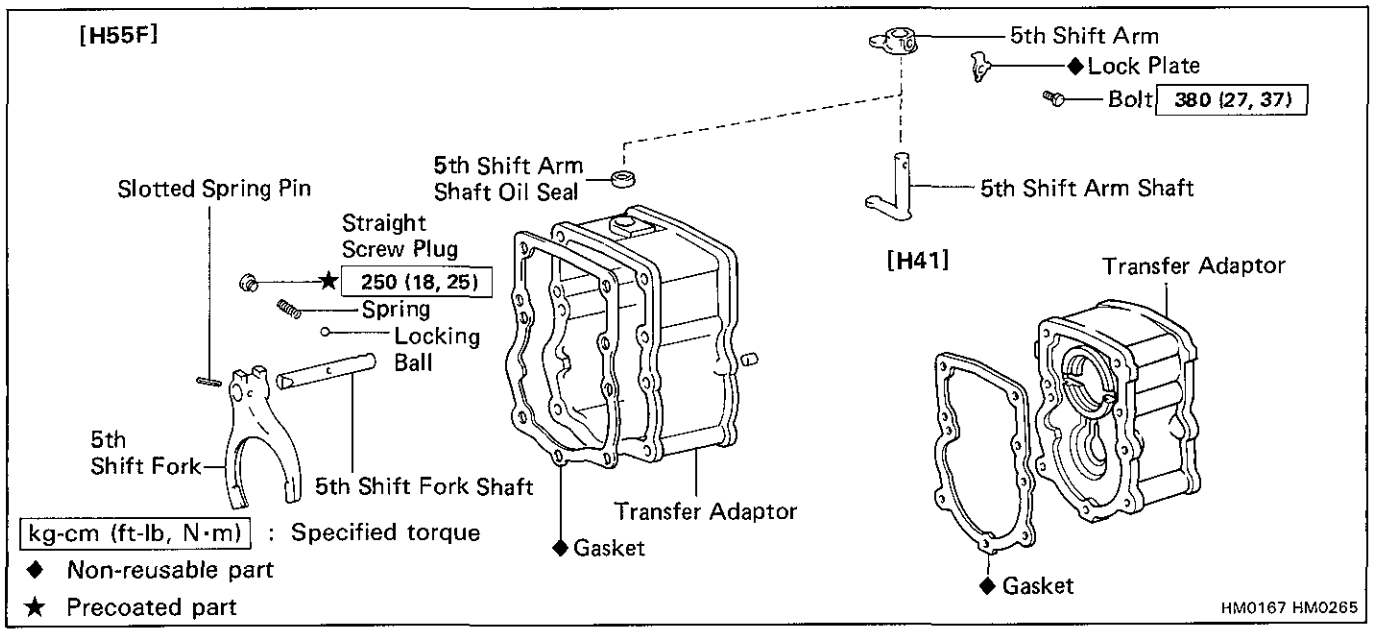
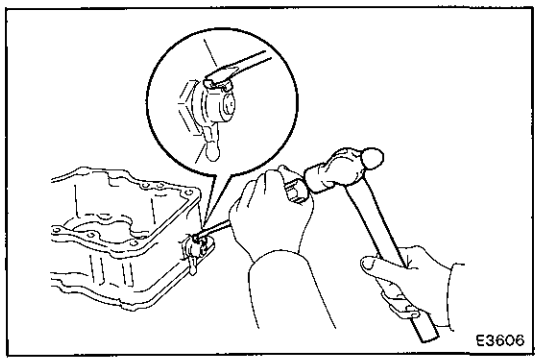
Transfer Adaptor

COMPONENTS

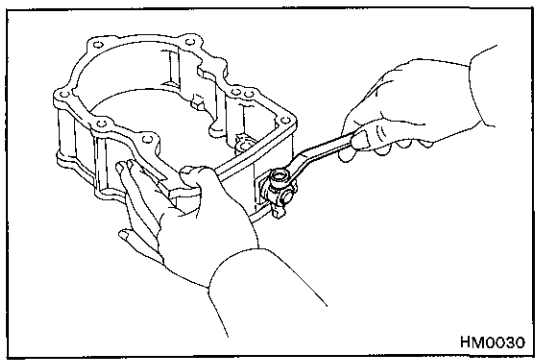




DISASSEMBLY OF TRANSFER ADAPTOR

REMOVE FIFTH SHIFT ARM AND SHAFT FROM TRANSFER ADAPTOR

(a) Using a screwdriver and hammer, loosen the staked part of lock plate.

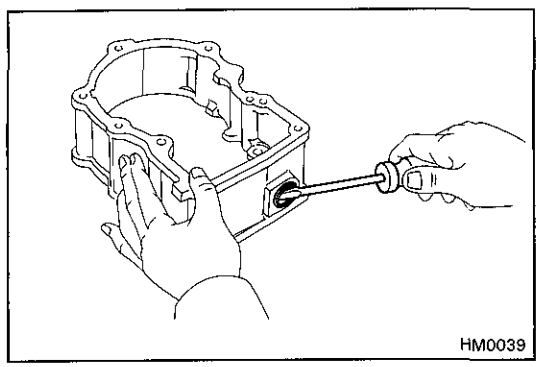


(b) Remove the bolt and lock plate.

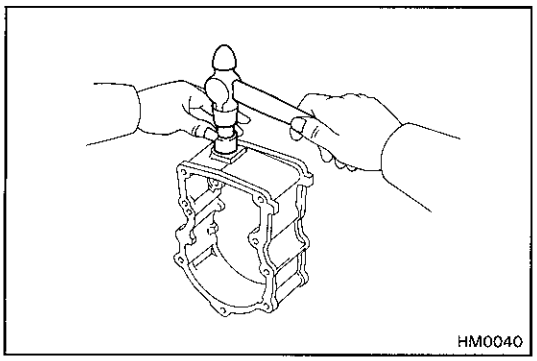
(c) Remove the fifth shift arm and shaft.

REPLACEMENT OF OIL SEAL

IF NECESSARY, REPLACE FIFTH SHAFT ARM SHAFT OIL SEAL

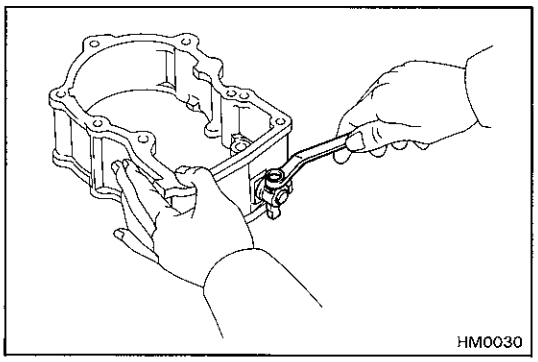


(a) Using a screwdriver, pry out the oil seal.



(b) Using a socket wrench and hammer, drive in a new oil seal.

Drive in depth: 1.0 mm (0.039 in.)



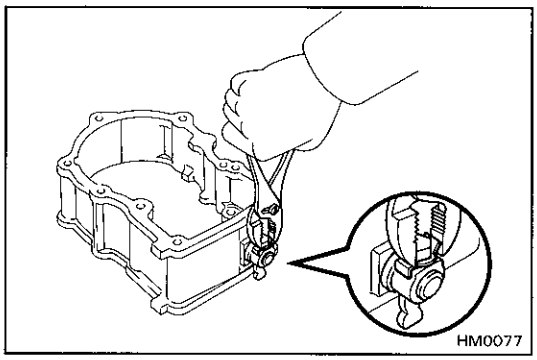
ASSEMBLY OF TRANSFER ADAPTOR

INSTALL FIFTH SHIFT ARM AND SHAFT

(a) Install the fifth shift arm shaft though the transfer adaptor and install the fifth shift arm.

(b) Install the bolts with a lock plate, and torque the bolt.

Torque: 380 kg-cm (27 ft-lb, 37 N·m)



(c) Stake the lock plate.