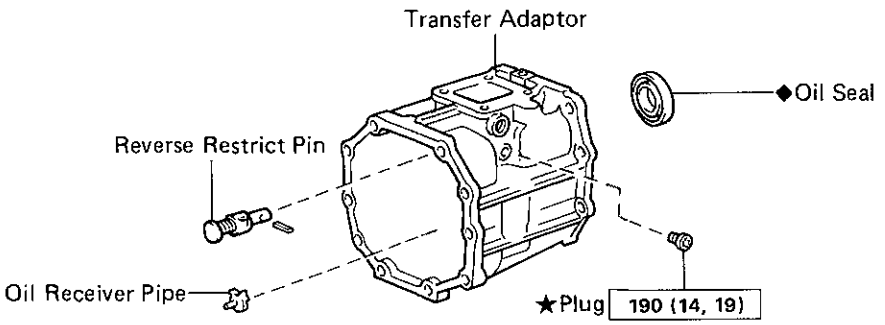
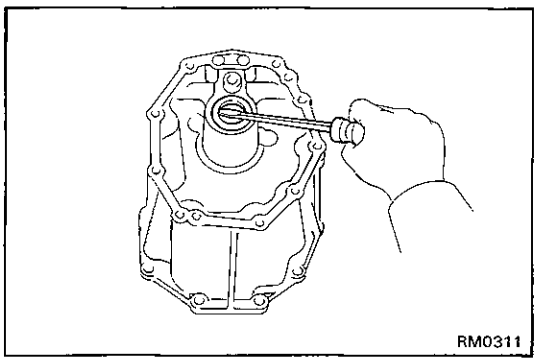
Transfer Adaptor

COMPONENTS



kg-cm (ft-lb, N·m) : Specified torque
◆ Non-reusable part
★ Precoated part

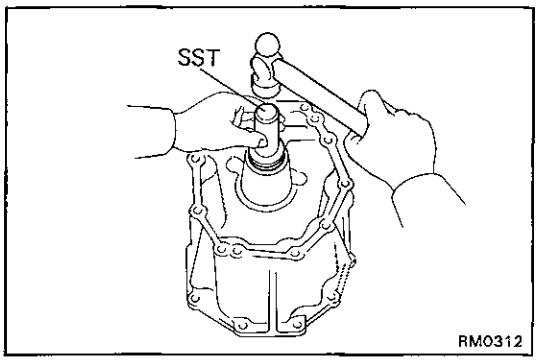
RM0324



RM0311

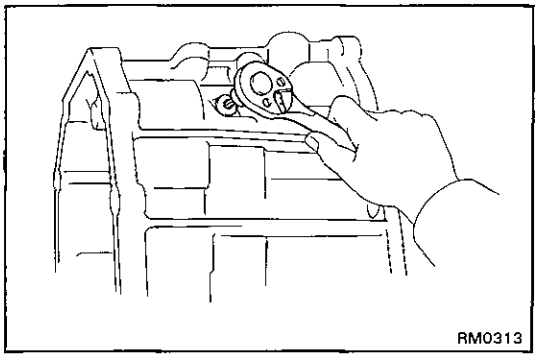
REPLACEMENT OF OIL SEAL

1. **IF NECESSARY, REPLACE TRANSFER ADAPTOR OIL SEAL**
   (a) Using a screwdriver, pry out the oil seal.



RM0312

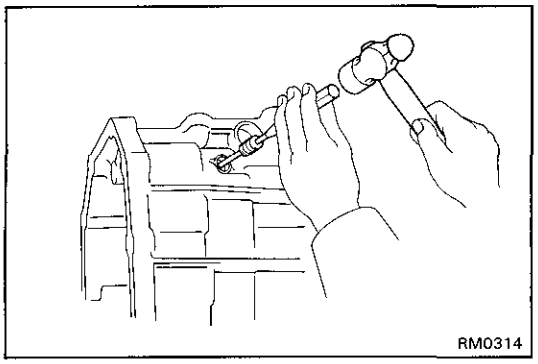
   (b) Using SST, drive in a new oil seal.
   SST 09325-12010



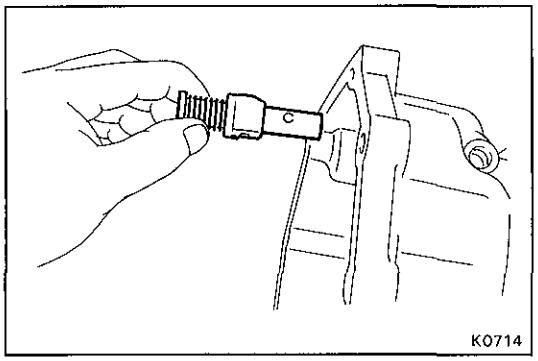
RM0313

INSPECTION AND REPLACEMENT OF REVERSE RESTRICT PIN

1. **REMOVE REVERSE RESTRICT PIN**
   (a) Using a torx socket wrench, remove the screw plug.

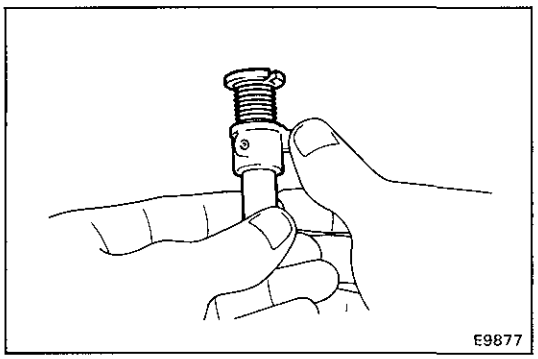

RM0314

(b) Using a pin punch and hammer, drive out the slotted spring pin.



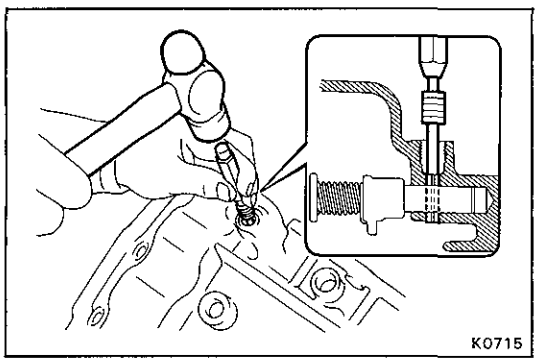
K0714

(c) Remove the reverse restrict pin.


E9877

2. INSPECTION OF REVERSE RESTRICT PIN

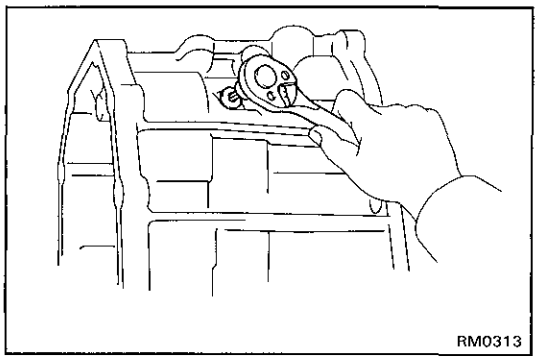
Turn and push the reverse restrict pin by hand while applying direction.


K0715

3. *INSTALL REVERSE RESTRICT PIN*

(a) Install the reverse restrict pin to the transfer adaptor.

(b) Using pin punch and hammer, drive in the slotted spring pin.


RM0313

(c) Apply liquid sealer to the plug threads.

Sealant: Part No.08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent

(d) Using a torx socket wrench, install and torque the screw plug.

Torque: 190 kg-cm (14 ft-lb, 19 N·m)