PRECAUTIONS

When working with FIPG material, you must be observe the following.

- Using a razor blade and gasket scraper, remove all the old packing (FIPG) material from the gasket surfaces.
- Thoroughly clean all components to remove all the loose material.
- Clean both sealing surfaces with a non-residue solvent.
- Apply the seal packing in approx. 1 mm (0.04 in.) bead along the sealing surface.
- Parts must be assembled within 10 minutes of application. Otherwise, the packing (FIPG) material must be removed and reapplied.

TROUBLESHOOTING

Problem	Possible cause	Remedy	Page
Hard to shift or will not shift	Transfer taulty	Disassemble and inspect transfer	TF-4
Transfer jumps out of gear	Transfer faulty	Disassemble and inspect transfer	TF-4
Noise	Transfer faulty Wrong oil grade Oil level low	Disassembly and inspect transfer Replace oil Add oil	TF-4
Oil leakage	Oil level too high	Drain oil	