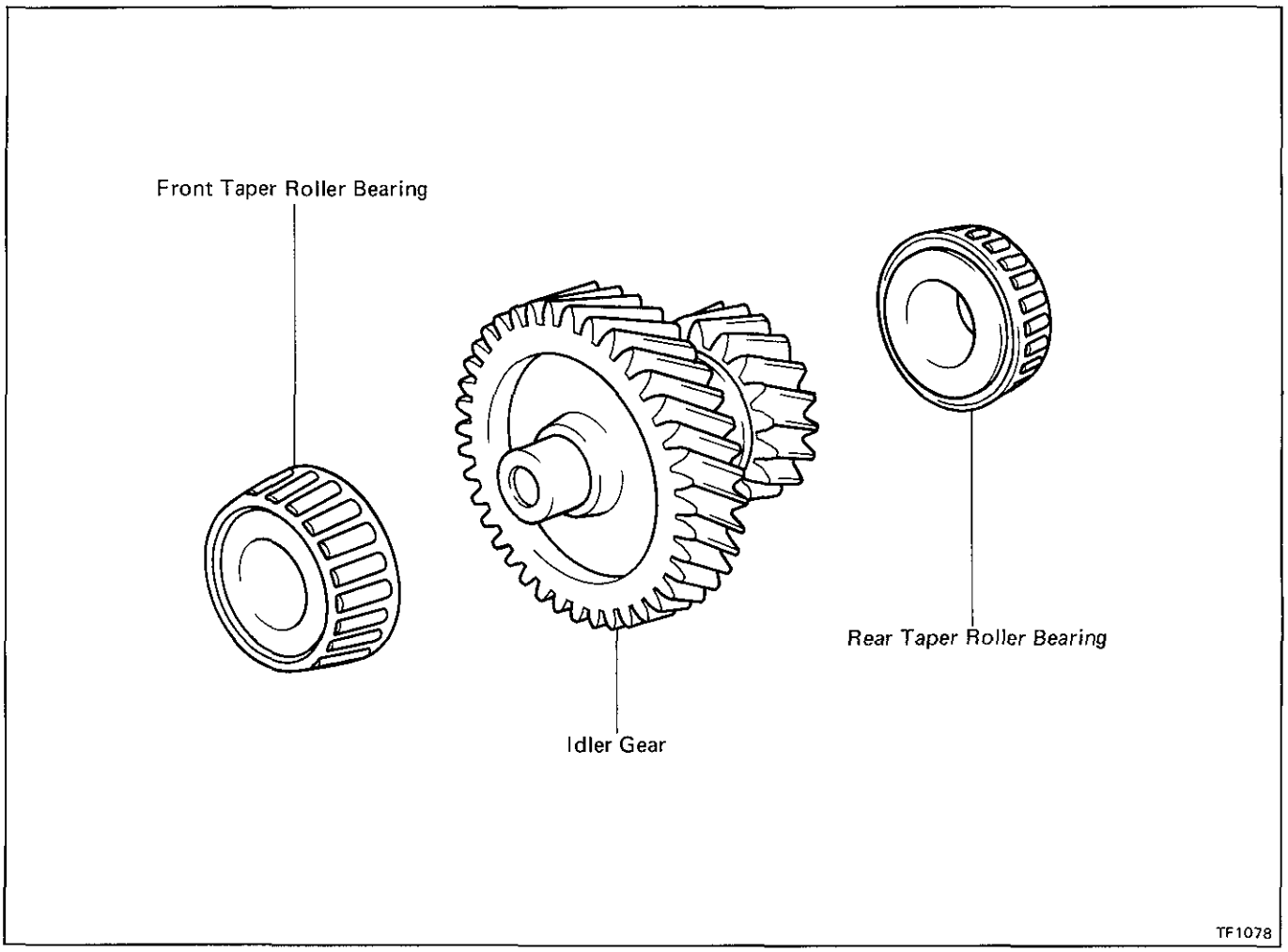
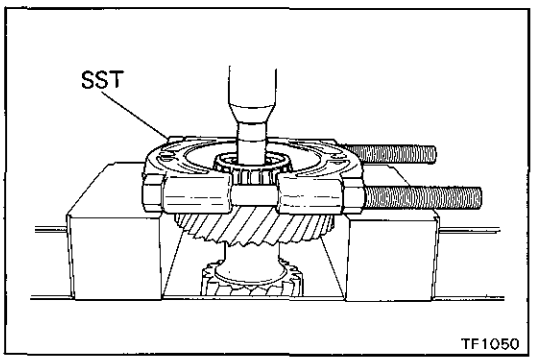
Idler Gear Assembly

COMPONENTS



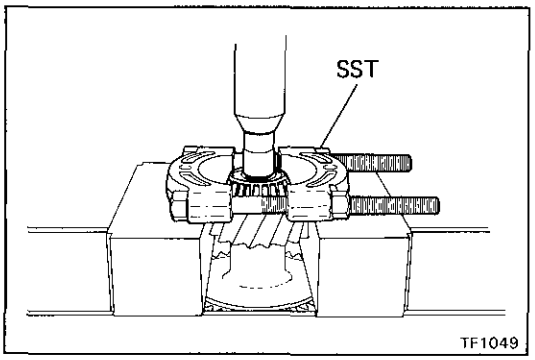


DISASSEMBLY OF IDLER GEAR ASSEMBLY

1. **REMOVE FRONT TAPER ROLLER BEARING**

   Using SST, press and socket wrench, remove the front taper roller bearing.

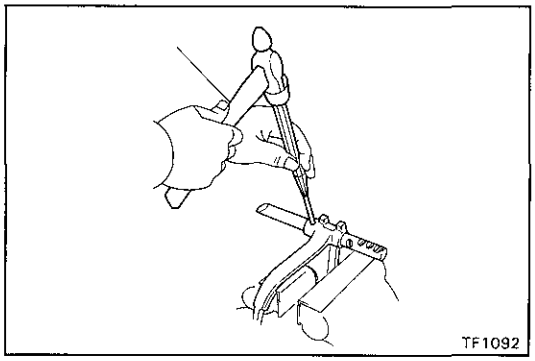
   SST 09555-55010



2. **REMOVE REAR TAPER ROLLER BEARING**

   Using SST, press and socket wrench, remove the rear taper roller bearing.

   SST 09950-00020

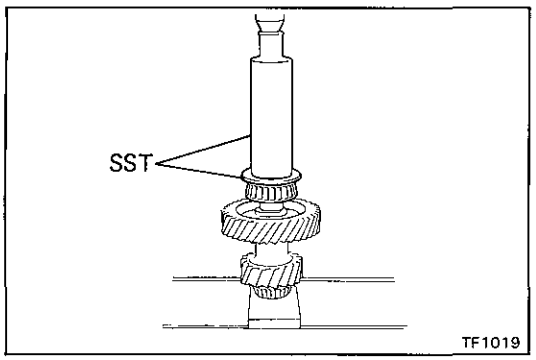


ASSEMBLY OF IDLER GEAR ASSEMBLY

1. INSTALL REAR TAPER ROLLER BEARING

Using SST and a press, install the rear taper roller bearing.

SST 09316-60010 (09316-00010, 09316-00070)



2. INSTALL FRONT TAPER ROLLER BEARING

Using SST and a press, install the front taper roller bearing.

SST 09316-60010 (09316-00010, 09316-00050)