SERVICE SPECIFICATIONS

SERVICE DATA

IG03C–01

Firing order	–		1–5–3–6–2–4
High–tension cord	Resistance (Maximum)		25 kΩ per cord
Spark plug	Recommended spark plug Recommended spark plug Correct electrode gap	ND NGK	K16R-U BKR5EYA 0.8 mm (0.031 in.)
Ignition coil	Primary coil resistance (Cold) Primary coil resistance (Hot) Secondary coil resistance (Cold) Secondary coil resistance (Hot)		0.36 – 0.55 Ω 0.45 – 0.65 Ω 9.0 – 15.4 kΩ 11.4 – 18.1 kΩ
Distributor	Air gap Signal generator (pickup coil) resistance (Cold) Signal generator (pickup coil) resistance (Hot)		0.2 – 0.4 mm (0.008 – 0.016 in.) 185 – 275 Ω 240 – 325 Ω

Distributor advance angle (Part No.)	Governor		Vacuum	
	Dis. rpm	Advance angle	kPa (mmHg, in.Hg)	Advance angle
19100-66010	500 740 1,150 1,626 2,659 3,000	Advance begins 2.3° 7.0° 6.4° 14.0° 13.8°	13.3 (100, 3.94) 25.3 (190, 7.48) 36.0 (270, 10.62)	Advance begins 4.7° 8.5°

V00796

TORQUE SPECIFICATIONS

IG017–02

Part tightened	N·m	kgf-cm	ft-lbf
Spark plug x Cylinder head	20	200	14
Distributor x Cylinder head	18	180	13

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