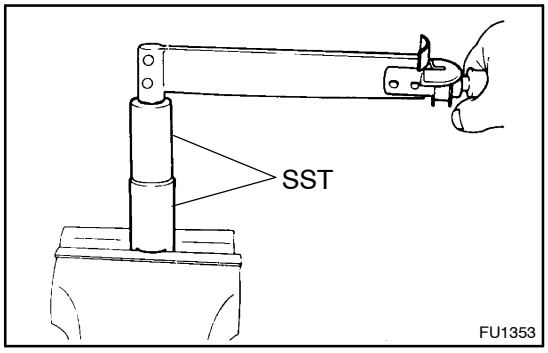


FU00T–02

REASSEMBLY

1. ASSEMBLE INJECTION NOZZLE HOLDERS

(a) Assemble the nozzle holder retaining nut, the nozzle assembly, distance piece, pressure pin, pressure spring, adjusting shim, identification ring and nozzle holder body, and finger tighten the retaining nut.

(b) Using SST, tighten the nozzle holder body.

SST 09268–64010 (09268–64020, 09268–64030)

Torque: 46.58 N·m (475 kgf·cm, 34 ft·lbf)

NOTICE:

Over torquing could cause nozzle deformation and needle adhesion or other defects.

2. PERFORM PRESSURE AND SPRAY PATTERN TEST

(See page FU–11)