SS0YV–01

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Glow plug x Cylinder head		13	130	10
Intake Shutter x Intake pipe No.2		19.6	200	14
Intake Shutter x Intake heater		7.5	75	66 in.·lbf
Intake heater relay x Wire		3.5	35	31 in.·lbf
Terminal 30 nut, Terminal C nut x Terminal bolt	2.5 kW 3.0 kW	36.3 34.3	370 350	27 25
End cover x Magnetic switch housing		3.6	37	32 in.·lbf
End cover x Brush holder	2.5 kW	3.6	37	32 in.·lbf
Brush x Brush holder	3.0 kW	3.6	37	32 in.·lbf
Starter hosing x Magnetic switch	2.5 kW 3.0 kW	9.3 11.3	95 115	82 in.·lbf 8.3
End cover with field frame x Magnetic switch	2.5 kW 3.0 kW	9.3 14.2	95 145	82 in.·lbf 10
Lead wire of field coil x Terminal C		24	245	18