SS0YX–01

# TORQUE SPECIFICATION

| Part tightened | | N·m | kgf·cm | ft·lbf |
|---|---|---|---|---|
| Retainer x Drive end frame | | 3.0 | 31 | 27 in.·lbf |
| Rectifier end frame x Drive end frame | 70 A | 4.5 | 46 | 40 in.·lbf |
| Rectifier end frame without cord clip x Drive end frame | 80 A,120 A | 4.5 | 46 | 40 in.·lbf |
| Rectifier end frame with cord clip x Drive end frame | 80 A, 120A | 5.4 | 55 | 48 in.·lbf |
| Alternator pulley x Rotor | | 110.5 | 1,125 | 81 |
| Rectifier holder x Lead wire on rectifier end frame | 70 A Screw<br>Bolt | 1.96<br>3.9 | 20<br>40 | 17 in.·lbf<br>35 in.·lbf |
| Rectifier holder x Lead wire on rectifier end frame | 80 A,120 A | 2.94 | 30 | 26 in.·lbf |
| IC regulator x Rectifier end frame | 70 A<br>80 A, 120 A | 1.96<br>2.0 | 20<br>20 | 17 in.·lbf<br>18 in.·lbf |
| IC regulator x Rectifier holder | 70 A<br>80 A, 120 A | 1.96<br>2.0 | 20<br>20 | 17 in.·lbf<br>18 in.·lbf |
| Brush holder x Rectifier holder | 70 A<br>80 A, 120 A | 1.96<br>2.0 | 20<br>20 | 17 in.·lbf<br>18 in.·lbf |
| Brush holder x IC regulator | 70 A<br>80 A, 120 A | 1.96<br>2.0 | 20<br>20 | 17 in.·lbf<br>18 in.·lbf |
| Rear end cover x Rectifier holder | | 4.4 | 45 | 39 in.·lbf |
| Plate terminal x Rectifier holder | 80 A, 120 A | 3.85 | 39 | 34 in.·lbf |
| Terminal insulator x Rectifier holder | | 4.1 | 42 | 36 in.·lbf |