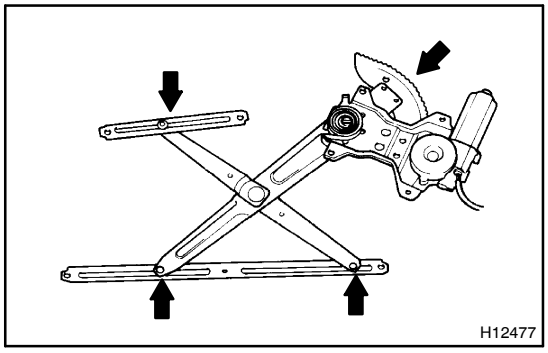
BO2ZX–01

REASSEMBLY

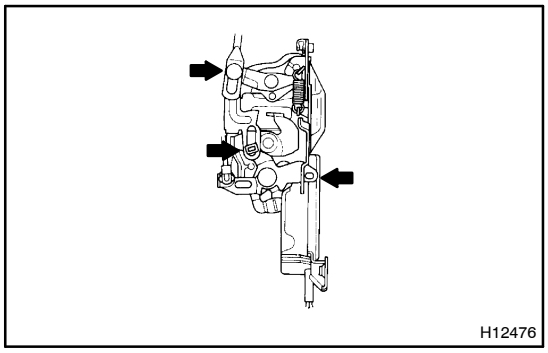


1. BEFORE INSTALLING PARTS, COAT THEM WITH MP GREASE

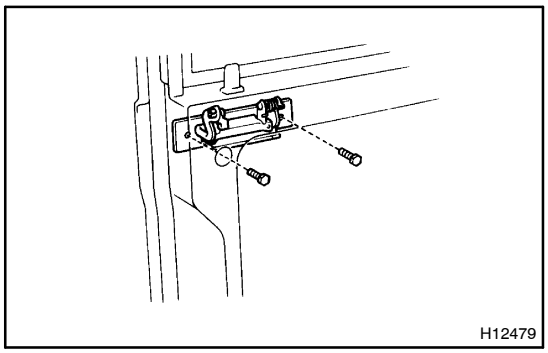
(a) Apply MP grease to the sliding surface and the gears of the window regulator.

NOTICE:

Do not apply MP grease to the spring of the window regulator.



(b) Apply MP grease to the sliding surface of the door lock.

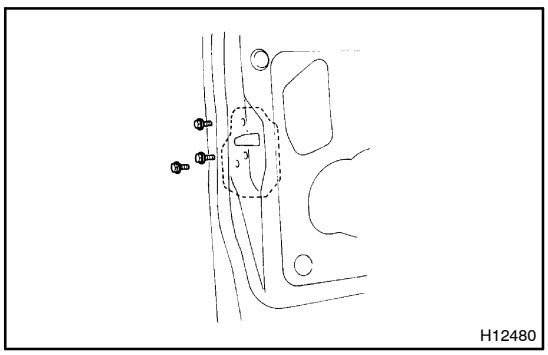


2. INSTALL OUTSIDE HANDLE

Install the outside handle with 2 bolts.

3. INSTALL DOOR LOCK CYLINDER

Install the lock cylinder with the retainer.



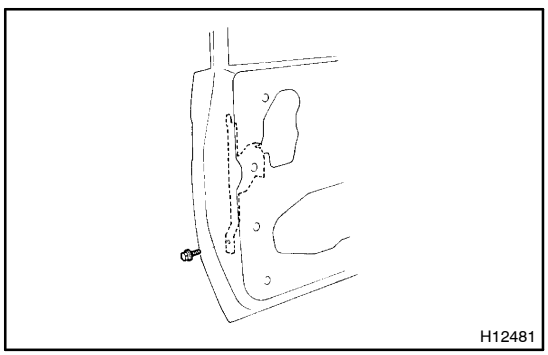
4. INSTALL DOOR LOCK

(a) Install the door lock with 3 screws.

(b) w/ Power door lock:
Connect the connector.

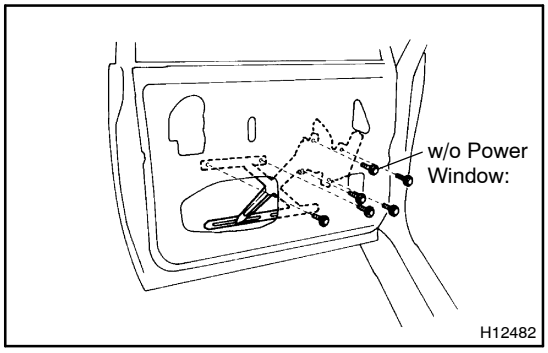
(c) Connect the links to the outside handle and the lock cylinder.

(d) Install the lock knob.



5. INSTALL REAR LOWER FRAME

Install the rear lower frame with the bolt.



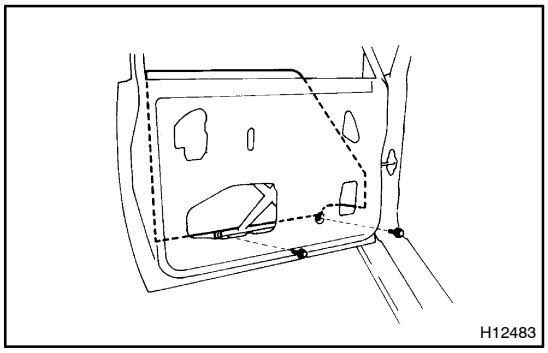
6. INSTALL WINDOW REGULATOR

(a) Place the regulator through the service hole.

(b) w/ Power window:
Install 4 regulator mounting bolts, then connect the connector.

(c) w/o Power window:
Install 3 regulator mounting bolts.

(d) w/o Ventilator window:
Temporality tighten 2 equalizer arm bracket bolts.

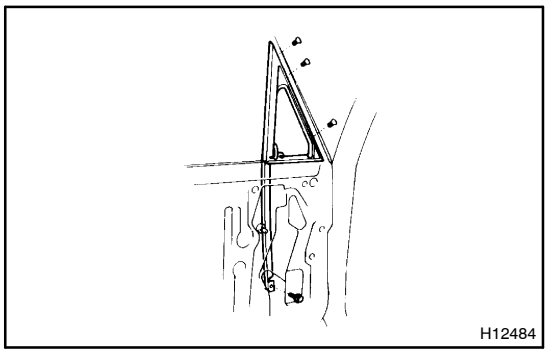


7. INSTALL DOOR GLASS

HINT:
Insert a shop rag inside the panel to prevent scratching the glass.

(a) Place the glass in the door cavity.

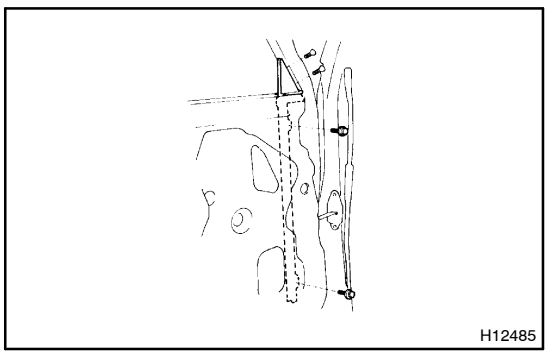
(b) Install 2 glass channel mounting bolts.



8. w/o Ventilator window:
INSTALL FRONT LOWER FRAME

(a) w/ Canvas top:
Install the front lower frame with the 2 bolts.

(b) w/o Canvas top:
Install the front lower frame with the 2 screws and 2 bolts.

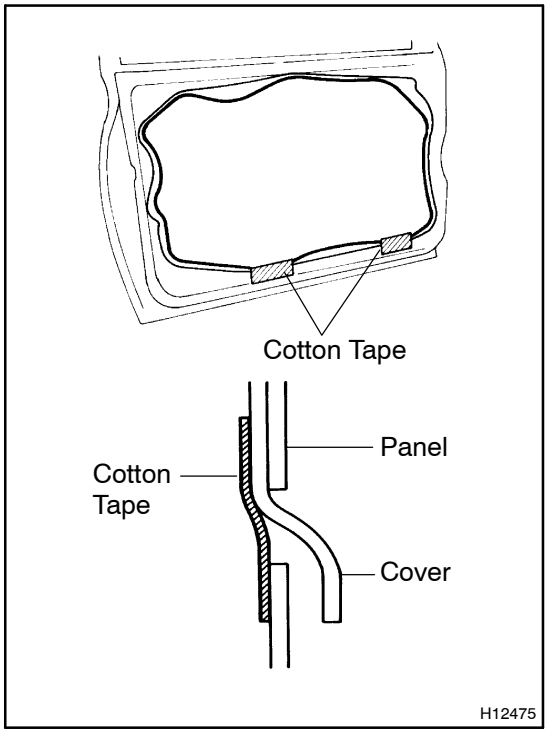


9. w/ Ventilator window:
INSTALL VENTILATOR WINDOW

(a) Insert the ventilator window.

(b) Install 3 screws and the bolt.

10. INSTALL GLASS RUN



11. INSTALL SERVICE HOLE COVER

(a) Seal the service hole cover with adhesive.

(b) Insert the lower edge of the service hole cover into the panel slit.

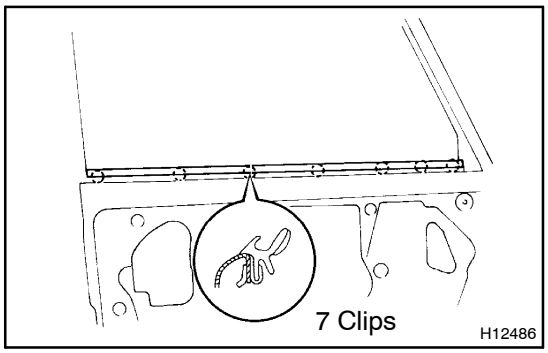
(c) Seal the panel slit with the cotton tape.

NOTICE:

Do not block the trim clip sealing with the tape.

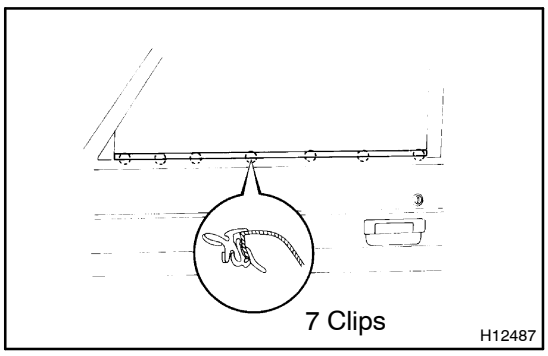
12. w/ Power window:
INSTALL DOOR LOCK CONTROL RELAY

Install the door lock control relay with 3 bolts.



13. INSTALL INNER WEATHERSTRIP

Insert the claw of the clips into the upper panel slit and push the weatherstrip onto the panel.

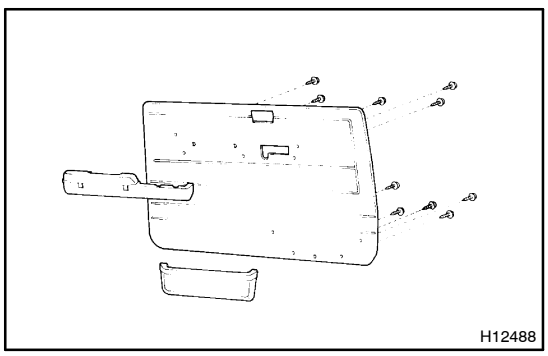


14. INSTALL OUTER WEATHERSTRIP

Insert the claw of the clips into the upper panel slit and push the weatherstrip onto the panel.

15. INSTALL OUTSIDE REAR VIEW MIRROR

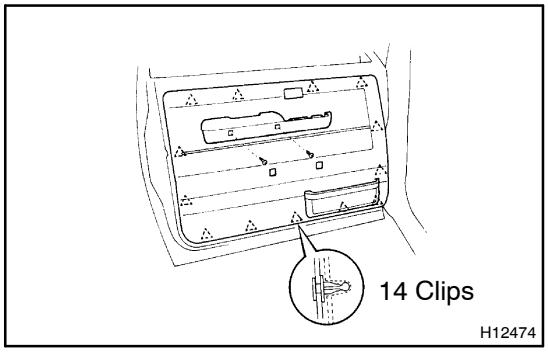
Install the outside rear view mirror with 2 screws.



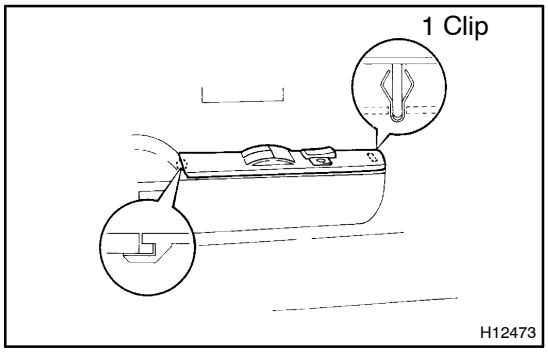
16. INSTALL DOOR TRIM

(a) Install the door pocket with 5 screws to the door trim.

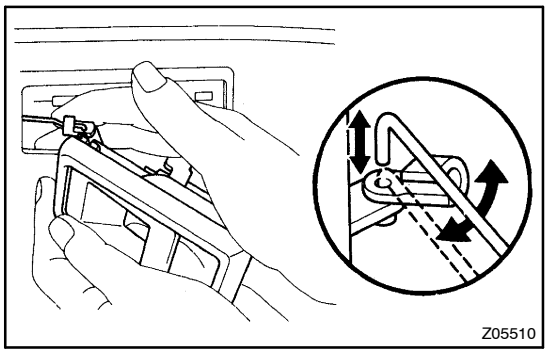
(b) w/ Power window:
Install the armrest with 5 screws to the door trim.



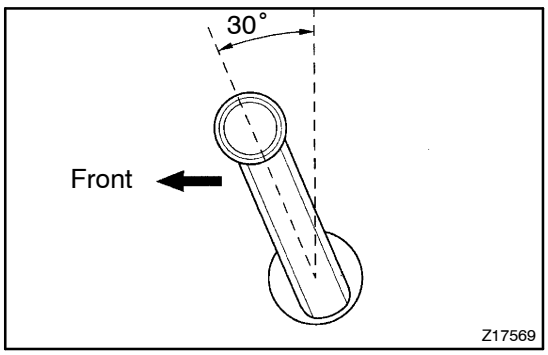
(c) Install the door trim with retainer to the inside panel by tapping.
(d) w/ Canvas top:
Install the service cover with the screw.
(e) w/o Power window:
Install the armrest with 2 screws or install the pull handle with 2 screws and 2 caps.
(f) w/ Power window:
Install 2 screws and 2 caps to the armrest.



17. w/ Power window:
INSTALL ARMREST PANEL BASE UPPER
(a) Connect the connector.
(b) Slide the armrest panel rearward and tap the panel to install it.



18. INSTALL DOOR INSIDE HANDLE
(a) Connect the handle to the control link.
(b) Push the handle in the door panel and slide it rearward.



(c) Install the screw.

19. w/o Power window:
INSTALL REGULATOR HANDLE

With door window fully closed, install the plate and the regulator handle with the snap ring as shown.