MT04S–04

REASSEMBLY

Reassembly is in the reverse order of disassembly (See page MT–11).

HINT:

Coat all of the sliding and rotating surfaces with gear oil before reassembly.

NOTICE:

When working with FIPG material, you must observe the following items.

- **Using a razor blade and gasket scraper, remove all the old FIPG material from the gasket surfaces.**
- **Thoroughly clean all components to remove all the loose material.**
- **Clean both sealing surfaces with a non–residue solvent.**
- **Apply FIPG in an approx. 1.2 mm (0.05 in.) wide bead along the sealing surface.**
- **Parts must be assembled within 10 minutes of application. Otherwise, the FIPG material must be removed and reapplied.**