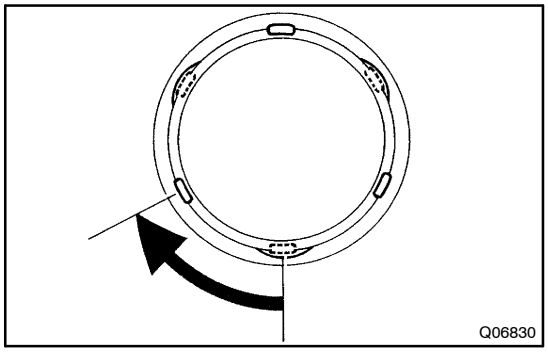
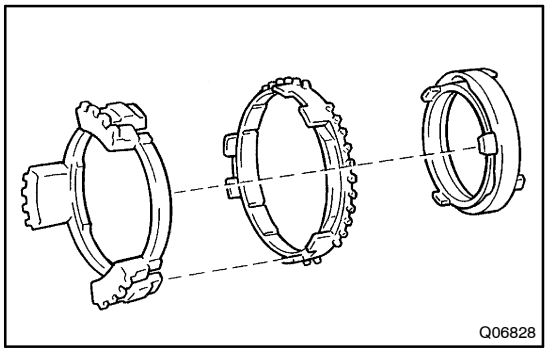
MT054–03

REASSEMBLY

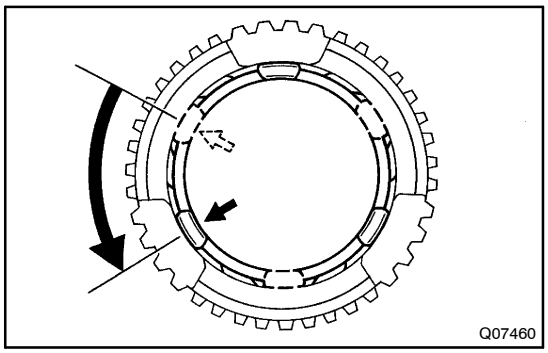
INSTALL SYNCHRONIZER RING ASSEMBLY TO HUB SLEEVE NO. 3



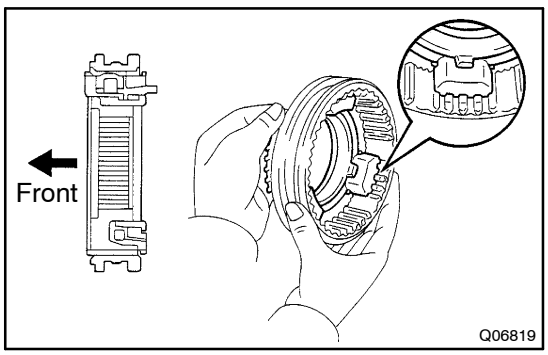
(a) Put the key spring into the hole of the shifting key.
(b) Push the 3 shifting keys with the 3 key springs to the reverse synchronizer ring.
(c) Install the synchronizer cone ring to the reverse synchronizer pull ring and turn the pull ring.



(d) Install the 5th synchronizer ring.
(e) Install the reverse synchronizer ring.



(f) Turn the reverse synchronizer pull ring.



(g) While pushing the 3 shifting keys, install the synchronizer ring assembly to the hub sleeve No. 3.