TOYOTA SERVICE BULLETIN

Group: 04 No.: 01 Date: Feb, 14

Prius

Corrections to Repair Manual RM1076E

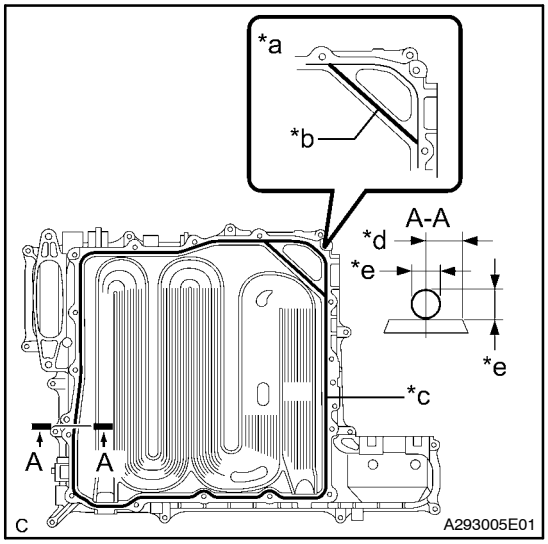
Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

Section	Title	Paragraph
HYBRID CONTROL SYSTEM	ELECTRIC VEHICLE CONVERTER	INSTALLATION

The revised pages listed above are attached.
(The corrected parts are indicated by arrows.)

This Bulletin does not cause the Flat Rate Manual to be changed.

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(j) Apply seal packing as shown in the illustration.

Text in Illustration

*a	Area (*a)
*b	Be sure to apply seal packing here
*c	Seal Packing Application Area
*d	4.0mm (0.157 in.)
*e	2.0mm (0.0787 in.) or more

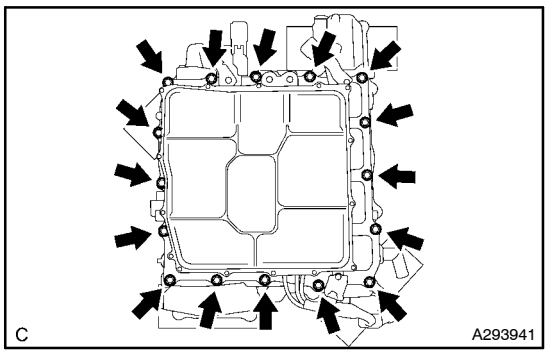
Seal packing:

Toyota Genuine Seal Packing 1282B, Three Bond 1282B or equivalent [Corrected]

[Corrected]

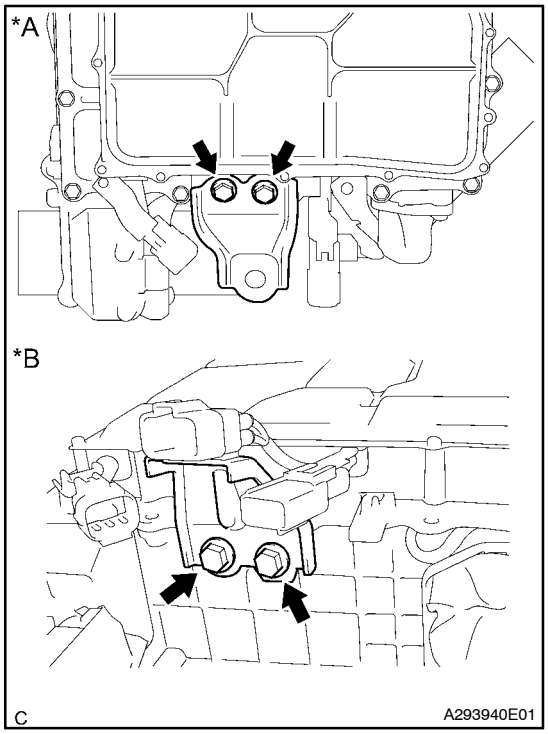
NOTICE:

- **Be sure to apply the seal packing to the area (*a), or HV coolant may leak into the inverter case.**
- **Install the electric vehicle converter assembly within 3 minutes and tighten the bolts within 15 minutes after applying seal packing.**
- **Do not add HV coolant for at least 2 hours after installation.**



(k) Install the electric vehicle converter assembly to the inverter case with 16 new bolts.

Torque: 9.0 N*m (92 kgf*cm, 80 in.*lbf)



(l) Install the No. 3 inverter bracket with the 2 bolts.

Text in Illustration

*A	Type A
*B	Type B

Torque: 25 N*m (255 kgf*cm, 18 ft.*lbf)

(m) Turn the with converter inverter assembly so that it is facing up.

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