TOYOTA SERVICE BULLETIN
Group: 08 No.: 07 Date: Mar, 15

Prius

Corrections to Repair Manual RM1076E

Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

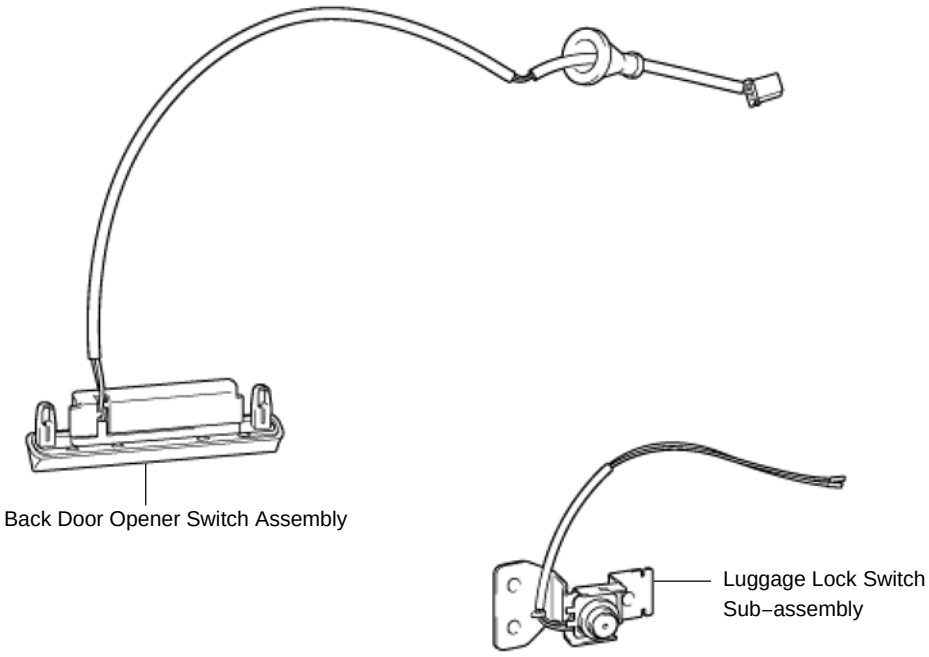
Section	Title	Paragraph
ENGINE HOOD/DOOR	BACK DOOR	COMPONENTS (2003/08-)
		OVERHAUL (2003/08-)

The revised pages listed above are attached.
(The corrected parts are indicated by arrows.)

This Bulletin does not cause the Flat Rate Manual to be changed.

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w/ Smart Key System



[Added]

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5. REMOVE BACK DOOR SIDE GARNISH RH

(a) Using a screwdriver, disengage the 3 clips and remove the garnish.

HINT:

Tape the screwdriver tip before use.

6. REMOVE REAR SPOILER SUB–ASSY (See page 76–10)

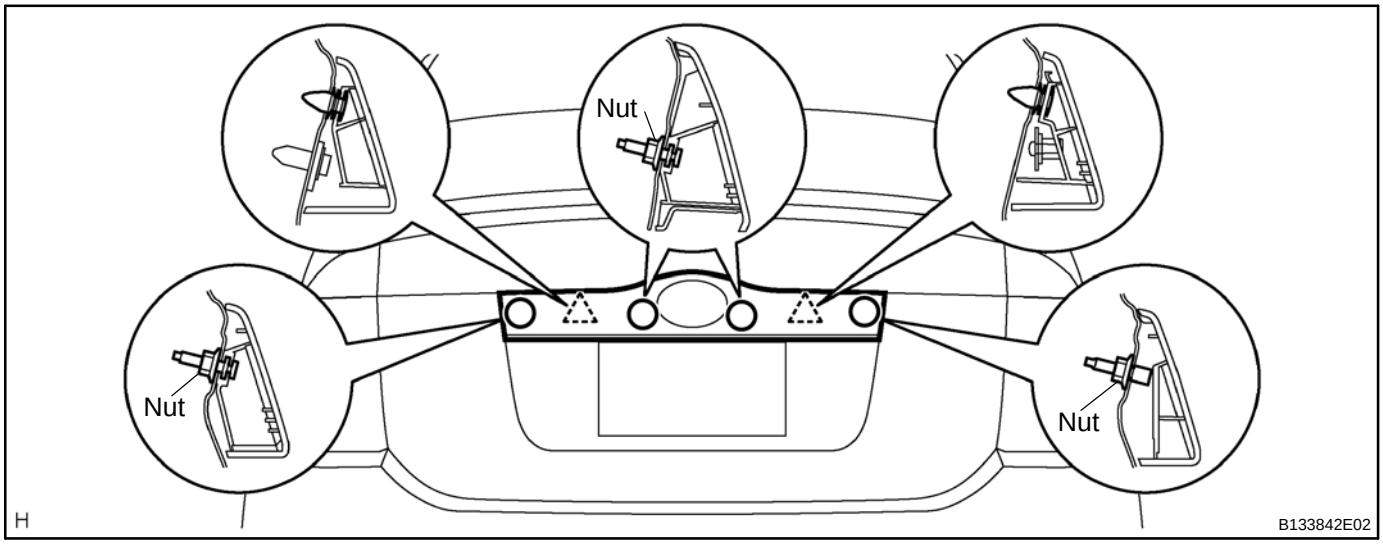
7. REMOVE REAR WIPER MOTOR ASSY (See page 66–22)

8. REMOVE BACK DOOR GARNISH SUB–ASSY OUTSIDE (See page 76–24)

9. REMOVE BACK DOOR GARNISH SUB–ASSY OUTSIDE (w/ Smart Key System)

(a) Disconnect the back door opener switch connector.

(b) Remove the 4 nuts.

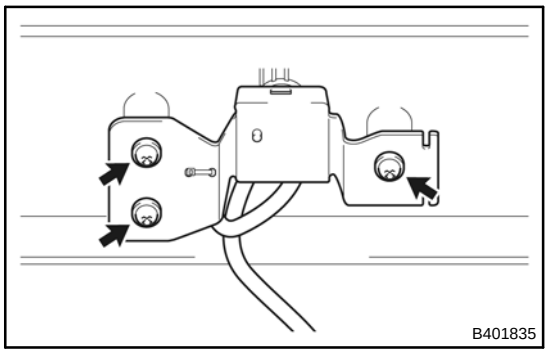


(c) Using a screwdriver, detach the 2 clips and remove the garnish (with back door opener switch).

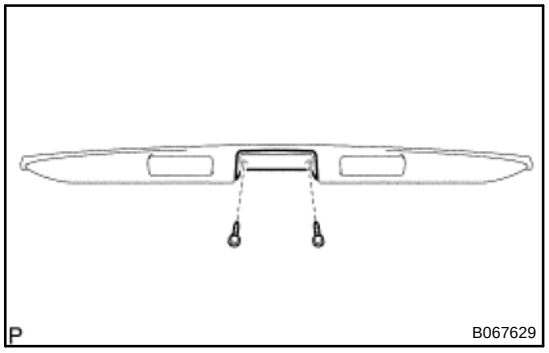
HINT:

Tape the screwdrive tip before use.

(d) Remove the 3 screws.

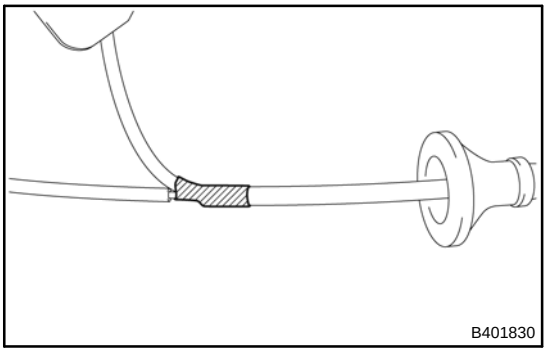


(e) Remove the 2 screws and back door opening switch assembly from the garnish.



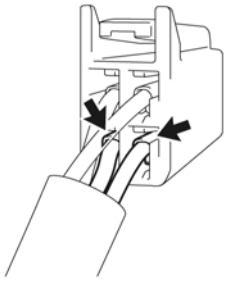
[Added]

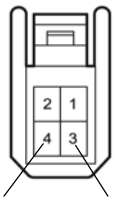
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10. REMOVE BACK DOOR OPENER SWITCH ASSEMBLY (w/ Smart Key System)

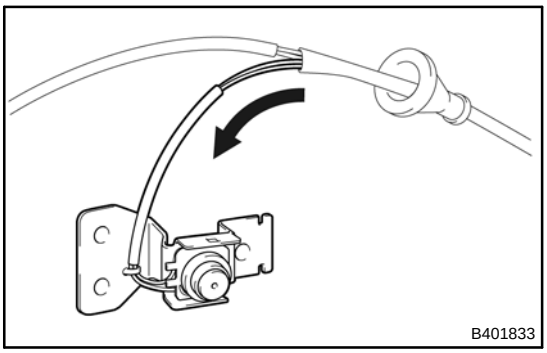
(a) Remove the vinyl tape.


Back View of Wire Harness Connector



B401832E11

(b) Disconnect the terminal 3 and terminal 4 from the connector.

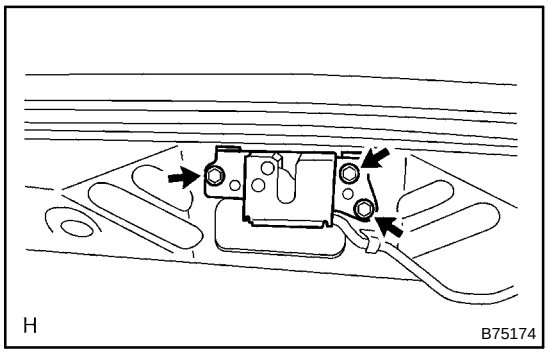

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(c) Remove the luggage lock switch sub–assembly from the back door opener switch assembly.

11. REMOVE LICENSE PLATE LAMP ASSY (See page 65–37)

[Added]

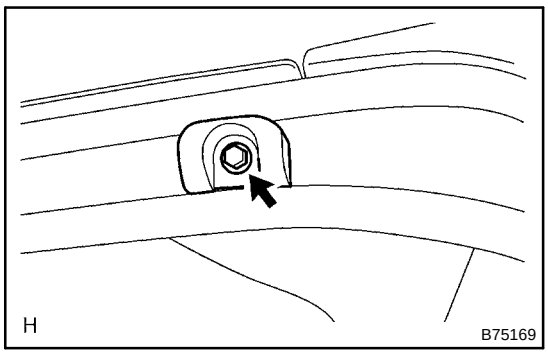
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18. INSTALL BACK DOOR LOCK ASSY

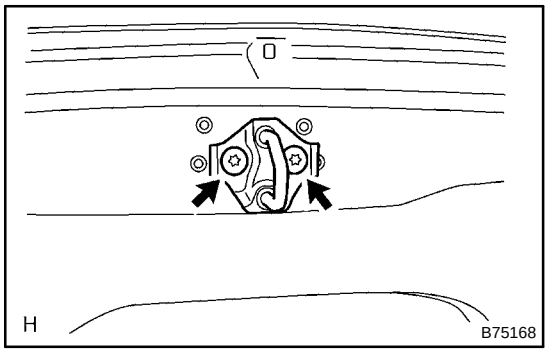
(a) Install the door lock with the 3 bolts.
Torque: 7.5 N·m (76 kgf·cm, 75 in.·lbf)

(b) Adjust the door lock (see page 75–32).



19. INSTALL BACK DOOR STOPPER LOWER

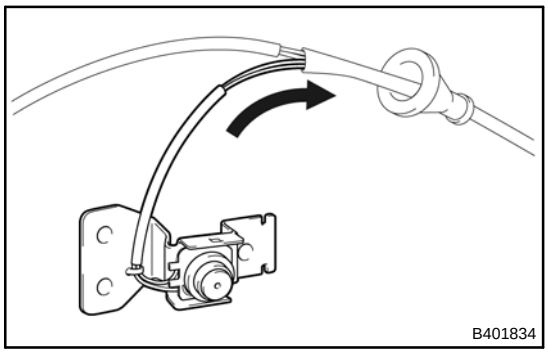
(a) Install the stopper with the bolt LH and RH.
Torque: 8.0 N·m (82 kgf·cm, 71 in.·lbf)



20. INSTALL BACK DOOR LOCK STRIKER ASSY

(a) Using a torx wrench (T40), install the striker with the 2 screws.
Torque: 23 N·m (235 kgf·cm, 18 ft·lbf)

(b) Install the cover.

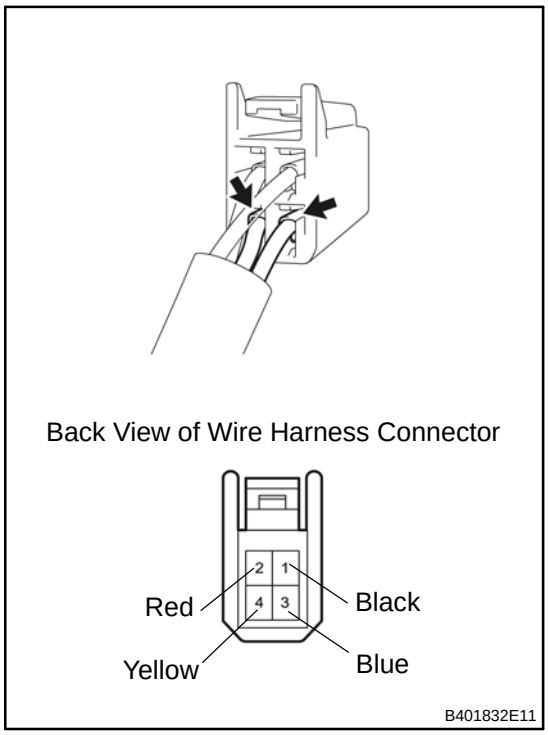


21. INSTALL BACK DOOR OPENER SWITCH ASSEMBLY (w/ Smart Key System)

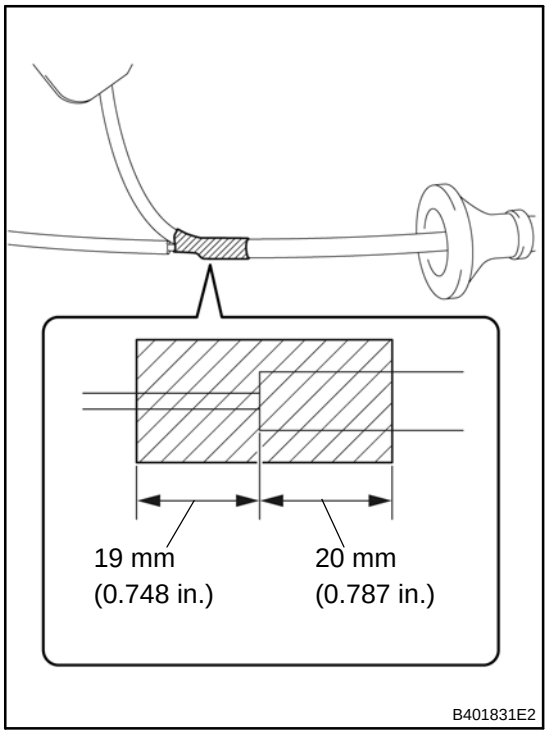
(a) Install the luggage lock switch sub–assembly to the back door opener switch assembly.

[Added]

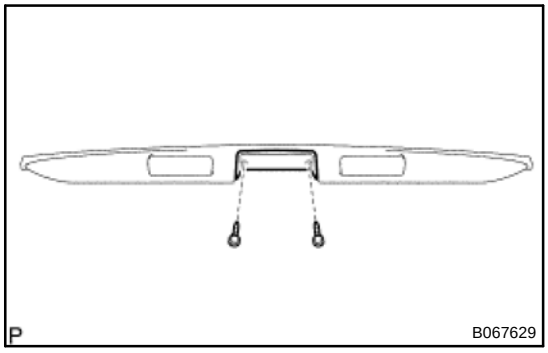
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(b) Connect the terminal 3 and terminal 4 to the connector.



(c) Wrap the wire harness with vinyl tape as shown in the illustration.

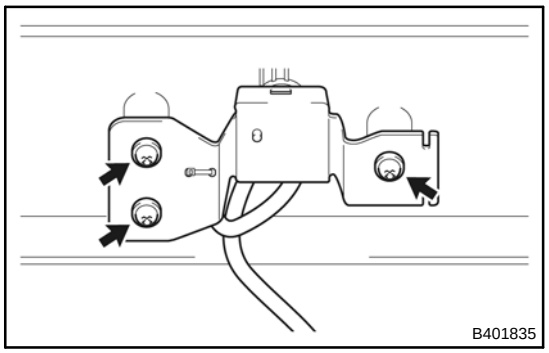


22. INSTALL BACK DOOR GARNISH SUB–ASSY OUTSIDE (w/ Smart Key System)

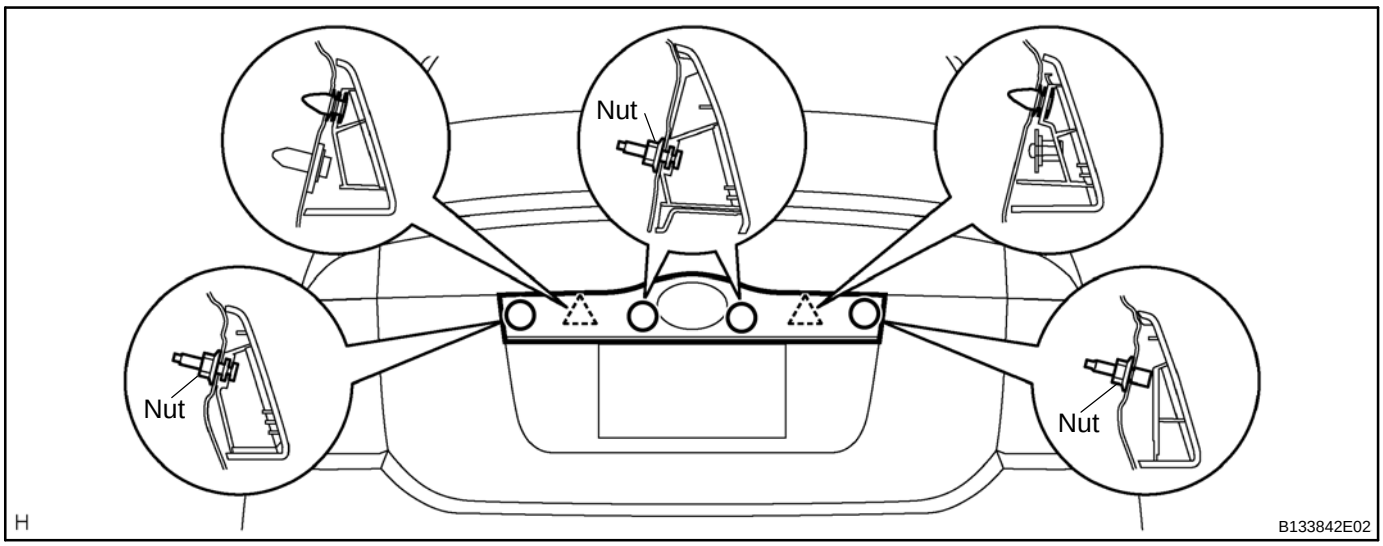
(a) Install the back door opening switch assembly to the garnish with the 2 screws.

[Added]

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(b) Install the 3 screws.
(c) Attach the 2 clips to install the garnish.



(d) Install the 4 nuts.
(e) Connect the back door opener switch connector.

[Added]

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