TOYOTA SERVICE BULLETIN

Group: 09 No.: 44 Date: Dec, 17

Model: Prius NHW20

Subject: Corrections to Repair Manual RM1076E

Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

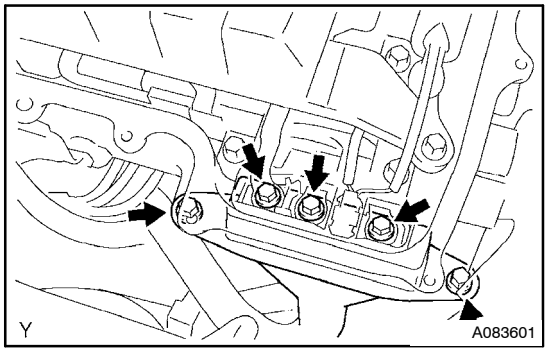
Section	Title	Paragraph
HYBRID CONTROL SYSTEM	POWER MODULE INTELLIGENT TRANSISTOR	INSTALLATION

The revised pages listed above are attached.

(The corrected parts are indicated by arrows.)

This bulletin does not cause the Flat Rate Manual to be changed

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5. CONNECT MG1 POWER CABLE

(a) Connect the MG1 power cable to the MG1 power cable terminal with the 5 bolts.

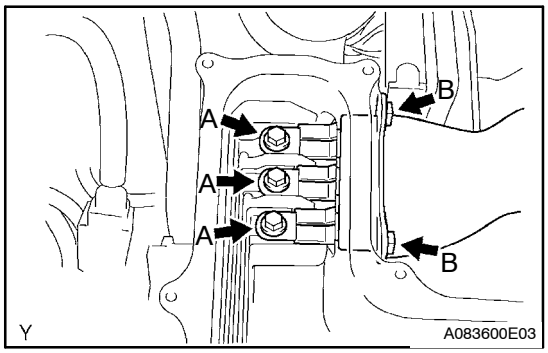
Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

CAUTION:

Wear insulating gloves.

HINT:

Bolt length: 22 mm (0.866 in.) [Corrected]



6. CONNECT MG2 POWER CABLE

(a) Connect the MG2 power cable to the MG2 power cable terminal with the 5 bolts.

Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

CAUTION:

Wear insulating gloves.

HINT:

- Bolt length (A): 22 mm (0.866 in.)
- Bolt length (B): 12 mm (0.472 in.)

[Corrected]

7. CONNECT FRAME WIRE (See page 21–25)
8. INSTALL INVERTER COVER (See page 21–25)
9. INSTALL COWL TOP PANEL SUB–ASSY OUTER FRONT (See page 11–16)
10. INSTALL WINDSHIELD WIPER MOTOR & LINK ASSY (See page 66–16)
11. INSTALL COWL TOP VENTILATOR LOUVER RH
12. INSTALL COWL TOP VENTILATOR LOUVER LH
13. INSTALL HOOD TO COWL TOP SEAL
14. INSTALL FRONT WIPER ARM (DRIVER SIDE POSITION) (See page 66–16)
15. INSTALL FRONT WIPER ARM (PASSENGER SIDE POSITION) (See page 66–16)
16. INSTALL FRONT WIPER ARM HEAD CAP
17. INSTALL SERVICE PLUG GRIP (See page 21–120)
18. CONNECT BATTERY NEGATIVE TERMINAL (See page 21–120)
19. INSTALL REAR FLOOR BOARD NO. 3 (See page 21–120)
20. INSTALL DECK FLOOR BOX REAR (See page 21–120)
21. INSTALL REAR FLOOR BOARD NO. 2 (See page 21–120)
22. OPERATION CHECK

HINT:

After the repair, check the operation as follows. Then check for DTCs.

1. Connect the intelligent tester to the DLC3.
2. Turn the power switch ON (IG) and clear the DTCs according to the prompts on the intelligent tester screen.
3. Turn the power switch ON (READY).
4. Warm up the engine with park (P) selected and the A/C turned off until the engine stops.

HINT:

The engine will stop on its own when it is warmed up.

5. Depress the accelerator pedal with park (P) selected to start the engine.
6. As soon as the engine starts, release the accelerator pedal and wait until the engine stops.
7. Move the shift lever to D. Creep the vehicle forward 5 m (16.4 ft) with the engine stopped and without depressing the accelerator pedal.

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