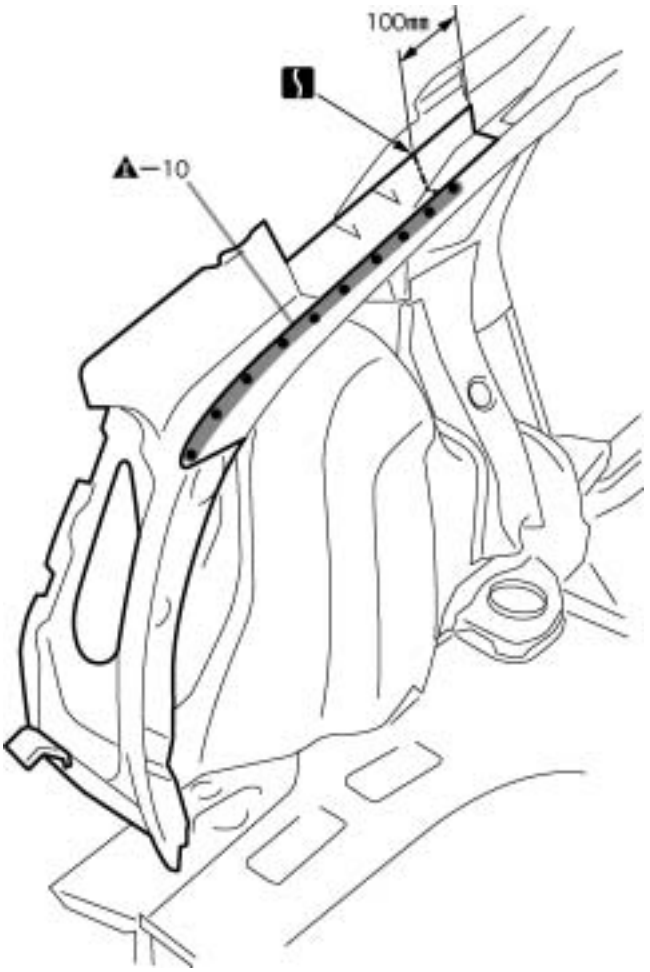
ROOF SIDE INNER REINFORCEMENT (CUT)


F16178A

REPLACEMENT

With the quarter panel, body lower back panel removed.

REMOVAL

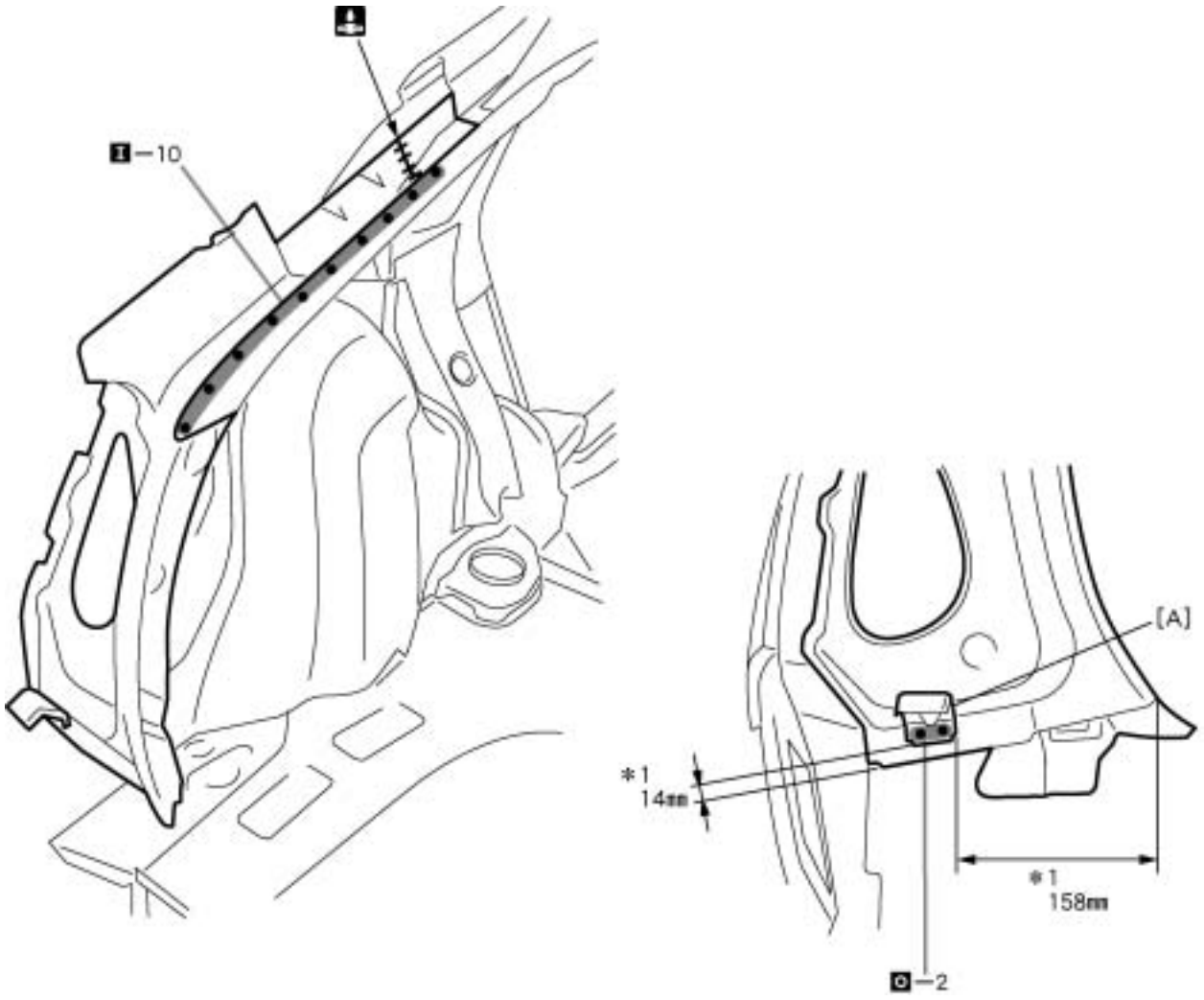


F16178

100mm (3.94in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F16179–b

POINT

1 *1: Reference value

2 Inspect the fitting of the rear combination light, etc., before welding, since this affects the appearance of the finish.

PART NAME

[A] Rear Bumper Arm Bracket

14mm (0.55in.) 158mm (6.22in.)